Wheat Quality Council

Hard Spring Wheat Technical Committee 2011 Crop



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Wheat Quality Council Hard Spring Wheat Technical Committee 2011 Crop

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Wheat Quality Council Hard Spring Wheat Technical Committee

Introduction

Breeders' experimental lines of wheat are evaluated for overall quality before being released for commercial production. The Hard Spring Wheat Technical Committee provides milling and baking quality data on breeders' experimental lines of wheat that are annually submitted to the Wheat Quality Council (WQC). The impact is the commercialization of high quality wheat for production and processing.

Thirteen experimental lines of hard spring wheat were harvested at up to four locations in 2011 and evaluated for kernel, milling, and bread baking quality against the check cultivar Glenn. To avoid any bias in the test procedures, code numbers were assigned to the experimental lines and maintained throughout the growing and harvesting of the plots and the milling and baking trials. Samples of wheat were milled at the USDA Hard Red Spring and Durum Wheat Quality Laboratory (WQL), Fargo, ND. Flour samples were shipped to independent laboratories and tested for bread baking quality.

From this report:

The WQC makes no representation regarding the accuracy or conclusiveness of the data developed by and received from the participating laboratories. The data has been scientifically determined and accurately reported from the perspective of the Hard Spring Wheat Technical Committee.

The results relate only to test samples that were volunteered for testing in the 2011 crop year. Test results from other crop years may differ from those reported herein.

The Hard Spring Wheat Technical Committee, by compilation of data and issuance of this report, does not make or intend any general recommendations or conclusions on its part with respect to the desirability of any wheat included in the tests. Mention of a vendor, product, proprietary product, or procedure does not constitute a guarantee or warranty of the vendor, product, or procedure by the Hard Spring Wheat Technical Committee or by cooperating laboratories, and does not imply its approval to the exclusion of other vendors, products, or procedures that may also be suitable. Data reported herein are not to be used in any publication or literature or for advertising or publicity purposes.

Wheat and Flour Quality Data

#1 ND905CL (Check- Glenn)

| | | Check | Line |
|--------|-------------------------------|-------|--------------|
| Trait | ID | W-8 | W-1 |
| | A/ARS WQL Data | VV-0 | |
| _ | • | 16.8 | 17.5 |
| 1 2 | Wheat Protein (12% mb) | 16.7 | 17.5 16.7 |
| 2 | Flour Protein (12% mb) | 10.7 | 10.7 |
| 3 | Market Value 1 (Score 1-6) | 4.1 | 3.4 |
| 4 | Market Value 2 (Score 1-10) | - | 8.4 |
| 5 | Test Weight (lb/bu) | 60.4 | 56.0 |
| 6 | 1000 Kernel Weight (g) | 23.2 | 23.9 |
| | Kernel Size | | |
| 7 | % Large | 8 | 9 |
| 8 | % Small | 26 | 29 |
| 9 | Wheat Moisture (%) | 9.9 | 10.0 |
| 10 | Wheat Ash (14% mb) | 1.63 | 1.66 |
| 11 | Wheat Falling Number (sec) | 400 | 400 |
| 12 | SKCS Hardness Index (SK-HI) | 66.0 | 80.7 |
| 13 | SK-HI Standard Deviation | 17.6 | 18.0 |
| 14 | Vitreous Kernels (%) | 56 | 92 |
| | Flour Extraction (%) | | |
| 15 | Tempered Wheat Basis (%) | 66.2 | 62.0 |
| 16 | Total Product Basis (%) | 69.3 | 67.8 |
| 17 | Flour /Bu Wheat (lbs) | 41.5 | 39.1 |
| | Flour Characteristics | | |
| 18 | Flour Color Brightness (L*) | 91.1 | 90.0 |
| 19 | Flour Color Yellowness (b*) | 7.7 | 9.4 |
| 20 | Flour Moisture (%) | 13.3 | 12.8 |
| 21 | Flour Ash (14% mb) | 0.432 | 0.454 |
| 22 | Falling Number (Malted) (sec) | 250 | 242 |
| | Farinograph | | |
| 23 | Water Absorption (500bu) | 62.6 | 65.0 |
| 24 | Water Absorption (14%mb) | 61.6 | 63.6 |
| 25 | Arrival Time (min) | 5.1 | 6.6 |
| 26 | Peak Time (min) | 20.0 | 14.2 |
| 27 | Dough Stability (min) | 14.9 | 13.3 |
| 28 | MTI (bu) | 3.0 | 11.0 |
| 29 | TTB (min) | 20.0 | 20.0 |

#1 ND905CL (Check-Glenn)

| | | Check | Line |
|---------|--|-------|------|
| Trait | : ID | W-8 | W-1 |
| II. Coc | perator Results | | |
| 30 | Bake Absorption (Average %) | 63.8 | 65.0 |
| 31 | Loaf Volume (% of Check) | 100 | 106 |
| 32 | Mixing Requirement 5=Very_Long, 4=Long, 3=Medium, 2=Short, 1=Very_Short | 4.3 | 3.9 |
| 33 | <pre>Dough Characteristics 5=Bucky_Tough, 4=Strong_Elastic, 3=Medium_Pliable, 2=Mellow_Very Pliable, 1=Weak_Short or Sticky</pre> | 4.0 | 3.9 |
| 34 | Mixing Tolerance 5=Much_More_Tolerance, 4=More_Tolerance, 3=Equivalent, 2=Less_Tolerance, and 1=Much_Less_Tolerance when compared to Check | | 3.0 |
| 35 | Internal Crumb Color 5=Much_Brighter, 4=Brighter, 3=Equivalent, 2=Poorer, and 1=Much_Poorer when compared to Check | | 3.1 |
| 36 | Internal Grain and Texture 5=Much_Better, 4=Better, 3=Equivalent, 2=Poorer, and 1=Much_Poorer when compared to Check | | 3.2 |
| III. Co | operator Evaluation 5=Much Better, 4=Better, 3=Equivalent, 2=Poorer, and 1=Much_Poorer when compared to Check | | |
| 37 | Quality Trait 1-2: Protein | | 3.8 |
| 38 | Quality Trait 3-22: Milling | | 2.4 |
| 39 | Quality Trait 23-36: Baking | | 3.6 |
| 40 | Quality Trait 1-36: Overall | | 3.4 |

#2 A (BR0061) (Check- Glenn)

| | | Check | Line |
|--------|-------------------------------|-------|-------|
| Trait | ID | W-8 | W-2 |
| | DA/ARS WQL Data | | |
| 1. 032 | Wheat Protein (12% mb) | 16.8 | 16.8 |
| 2 | Flour Protein (12% mb) | 16.7 | 16.6 |
| _ | riodi riotem (12/6 mb) | 10.7 | |
| 3 | Market Value 1 (Score 1-6) | 4.1 | 3.2 |
| 4 | Market Value 2 (Score 1-10) | - | 7.8 |
| 5 | Test Weight (lb/bu) | 60.4 | 54.6 |
| 6 | 1000 Kernel Weight (g) | 23.2 | 22.7 |
| | Kernel Size | | |
| 7 | % Large | 8 | 22 |
| 8 | % Small | 26 | 20 |
| 9 | Wheat Moisture (%) | 9.9 | 9.5 |
| 10 | Wheat Ash (14% mb) | 1.63 | 1.78 |
| 11 | Wheat Falling Number (sec) | 400 | 400 |
| 12 | SKCS Hardness Index (SK-HI) | 66.0 | 59.3 |
| 13 | SK-HI Standard Deviation | 17.6 | 15.3 |
| 14 | Vitreous Kernels (%) | 56 | 82 |
| | Flour Extraction (%) | | |
| 15 | Tempered Wheat Basis (%) | 66.2 | 55.2 |
| 16 | Total Product Basis (%) | 69.3 | 62.5 |
| 17 | Flour /Bu Wheat (lbs) | 41.5 | 34.9 |
| | Flour Characteristics | | |
| 18 | Flour Color Brightness (L*) | 91.1 | 91.4 |
| 19 | Flour Color Yellowness (b*) | 7.7 | 8.6 |
| 20 | Flour Moisture (%) | 13.3 | 12.4 |
| 21 | Flour Ash (14% mb) | 0.432 | 0.529 |
| 22 | Falling Number (Malted) (sec) | 250 | 249 |
| | Farinograph | | |
| 23 | Water Absorption (500bu) | 62.6 | 62.3 |
| 24 | Water Absorption (14%mb) | 61.6 | 60.0 |
| 25 | Arrival Time (min) | 5.1 | 4.3 |
| 26 | Peak Time (min) | 20.0 | 9.0 |
| 27 | Dough Stability (min) | 14.9 | 15.6 |
| 28 | MTI (bu) | 3.0 | 12.0 |
| 29 | TTB (min) | 20.0 | 20.0 |

#2 A (BR0061) (Check- Glenn)

| | Check | Line |
|--|-------|------|
| Trait ID | W-8 | W-2 |
| II. Cooperator Results | | |
| 30 Bake Absorption (Average %) | 63.8 | 63.3 |
| 31 Loaf Volume (% of Check) | 100 | 106 |
| 32 Mixing Requirement | 4.3 | 4.5 |
| 5=Very_Long, 4=Long,3=Medium, 2=Short,1=Very_Short | | |
| 33 Dough Characteristics | 4.0 | 4.1 |
| 5=Bucky_Tough, 4=Strong_Elastic, 3=Medium_Pliable, 2=Mellow_Very Pliable, 1=Weak_Short or Sticky | | |
| 34 Mixing Tolerance | | 3.3 |
| 5=Much_More_Tolerance, 4=More_Tolerance, 3=Equivalent, 2=Less_Tolerance, and 1=Much_Less_Tolerance when compared to Check 35 Internal Crumb Color | | 2.9 |
| 5=Much_Brighter, 4=Brighter, 3=Equivalent, 2=Poorer, and 1=Much_Poorer when compared to Check | | |
| 36 Internal Grain and Texture | | 3.2 |
| 5=Much_Better, 4=Better, 3=Equivalent, 2=Poorer, and 1=Much_Poorer when compared to Check | | , |
| III. Cooperator Evaluation 5=Much Better, 4=Better, 3=Equivalent, 2=Poorer, and 1=Much_Poorer when compared to Check | | |
| 37 Quality Trait 1-2: Protein | | 3.0 |
| 38 Quality Trait 3-22: Milling | | 1.6 |
| 39 Quality Trait 23-36: Baking | | 3.3 |
| 40 Quality Trait 1-36: Overall | | 3.1 |

#3 ND818 (Check- Glenn)

| T | 10 | Check | Line | Check | Line | Check | Line | Check | Line |
|----------|---|--------------|-------|-------|-------|--------------|-------|-------|-------|
| Trait | ID NA (ABS MOL Data | B-8 | B-3 | C-8 | C-3 | K-8 | K-3 | W-8 | W-3 |
| 1. USL | OA/ARS WQL Data Wheat Protein (12% mb) | 14.4 | 14.9 | 15.3 | 15.0 | 12.0 | 13.6 | 16.8 | 16.0 |
| 2 | Flour Protein (12% mb) | 14.4 13.8 | 14.9 | 14.4 | 14.3 | 12.8 12.3 | 13.1 | 16.7 | 15.1 |
| 2 | rioui Protein (12% inb) | 13.0 | 14.1 | 14.4 | 14.5 | 12.5 | 13.1 | 10.7 | 15.1 |
| 3 | Market Value 1 (Score 1-6) | 3.0 | 2.3 | 3.4 | 2.9 | 3.8 | 3.5 | 4.1 | 3.6 |
| 4 | Market Value 2 (Score 1-10) | - | 7.4 | - | 9.2 | - | 8.8 | - | 9.0 |
| 5 | Test Weight (lb/bu) | 61.6 | 55.9 | 61.0 | 59.4 | 63.7 | 61.2 | 60.4 | 59.2 |
| 6 | 1000 Kernel Weight (g) | 23.5 | 20.6 | 22.0 | 19.6 | 30.5 | 28.2 | 23.2 | 23.1 |
| | Kernel Size | | | | | | | | |
| 7 | % Large | 14 | 10 | 8 | 4 | 55 | 38 | 8 | 17 |
| 8 | % Small | 24 | 32 | 32 | 47 | 8 | 13 | 26 | 26 |
| 9 | Wheat Moisture (%) | 10.6 | 10.8 | 10.4 | 10.7 | 11.0 | 10.2 | 9.9 | 9.6 |
| 10 | Wheat Ash (14% mb) | 1.89 | 1.99 | 1.94 | 2.03 | 1.70 | 1.76 | 1.63 | 1.66 |
| 11 | Wheat Falling Number (sec) | 349 | 381 | 400 | 400 | 400 | 400 | 400 | 400 |
| 12 | SKCS Hardness Index (SK-HI) | 82.1 | 74.9 | 79.3 | 77.0 | 97.4 | 87.1 | 66.0 | 78.1 |
| 13 | SK-HI Standard Deviation | 16.1 | 18.7 | 16.7 | 16.5 | 16.5 | 16.3 | 17.6 | 18.4 |
| 14 | Vitreous Kernels (%) | 88 | 84 | 91 | 90 | 92 | 87 | 56 | 87 |
| | Flour Extraction (%) | | | | | | | | |
| 15 | Tempered Wheat Basis (%) | 64.6 | 66.2 | 66.5 | 68.2 | 60.8 | 70.1 | 66.2 | 64.0 |
| 16 | Total Product Basis (%) | 70.4 | 69.8 | 70.2 | 72.2 | 64.3 | 75.0 | 69.3 | 68.1 |
| 17 | Flour /Bu Wheat (lbs) | 40.5 | 41.8 | 41.9 | 43.0 | 38.4 | 44.3 | 41.5 | 40.2 |
| | Flour Characteristics | | | | | | | | |
| 18 | Flour Color Brightness (L*) | 90.3 | 91.0 | 90.0 | 90.0 | 91.4 | 90.8 | 91.1 | 91.0 |
| 19 | Flour Color Yellowness (b*) | 7.8 | 8.3 | 8.2 | 9.8 | 7.0 | 9.0 | 7.7 | 9.0 |
| 20 | Flour Moisture (%) | 13.3 | 12.6 | 12.7 | 12.8 | 12.4 | 12.4 | 13.3 | 12.9 |
| 21 | Flour Ash (14% mb) | 0.550 | 0.578 | 0.521 | 0.572 | 0.480 | 0.520 | 0.432 | 0.409 |
| 22 | Falling Number (Malted) (sec) | 251 | 270 | 245 | 249 | 250 | 254 | 250 | 246 |
| | Farinograph | | | | | | | | |
| 23 | Water Absorption (500bu) | 63.0 | 66.0 | 63.1 | 63.9 | 66.1 | 66.1 | 62.6 | 64.2 |
| 24 | Water Absorption (14%mb) | 62.1 | 64.3 | 61.6 | 62.3 | 64.2 | 64.3 | 61.6 | 63.0 |
| 25 | | 1.7 | 1.7 | 2.4 | 3.4 | 1.7 | 2.9 | 5.1 | 5.2 |
| 26 | • • | 3.7 | 6.0 | 6.0 | 9 | 2.7 | 6.3 | 20.0 | 12.4 |
| 27 | | 8.6 | 8.6 | 11.3 | 10.7 | 3.6 | 8.4 | 14.9 | 14.7 |
| 28 | | 26.0 | 30.0 | 26.0 | 31.0 | 56.0 | 30.0 | 3.0 | 5.0 |
| 29 | TTB (min) | 9.6 | 11.0 | 11.8 | 13.0 | 5.2 | 10.9 | 20.0 | 20.0 |

#3 ND818 (Check- Glenn)

| "3 HDOTO (CHCCK- Gleffill) | #3 ND010 (Check- Giellii) | | | | | | | | |
|--|---------------------------|-------|------|-------|------|-------|------|-------|------|
| | | Check | Line | Check | Line | Check | Line | Check | Line |
| | ID | B-8 | B-3 | C-8 | C-3 | K-8 | K-3 | W-8 | W-3 |
| II. Cooperator Results | | | | | | | | | |
| 30 Bake Absorption (Average %) | | 62.4 | 64.0 | 62.6 | 62.9 | 63.1 | 63.8 | 63.8 | 64.2 |
| 31 Loaf Volume (% of Check) | | 100 | 100 | 100 | 100 | 100 | 103 | 100 | 100 |
| 32 Mixing Requirement | | 3.9 | 2.8 | 4.1 | 3.8 | 4.1 | 3.4 | 4.3 | 4.1 |
| 5 =Very_Long, 4 =Long, | | | | | | | | | |
| 3= Medium, 2= Short, | | | | | | | | | |
| 1=Very_Short | | | | | | | | | |
| 33 Dough Characteristics | | 3.6 | 3.0 | 3.9 | 3.8 | 3.8 | 3.7 | 4.0 | 3.8 |
| 5 =Bucky_Tough, | | | | | | | | | |
| 4=Strong_Elastic, | | | | | | | | | |
| 3=Medium_Pliable, | | | | | | | | | |
| 2= Mellow_Very Pliable, 1= Weak Short or Sticky | | | | | | | | | |
| 34 Mixing Tolerance | | | 2.8 | | 2.7 | | 3.5 | | 3.3 |
| 5=Much_More_Tolerance, | | | 2.0 | | ۷. / | | 3.3 | | 3.3 |
| 4=More_Tolerance, | | | | | | | | | |
| 3=Equivalent, 2=Less_Tolerand | <u>م</u> | | | | | | | | |
| and 1=Much_Less_Tolerance | λ, | | | | | | | | |
| when compared to Check | | | | | | | | | |
| parea to creek | | | | | | | | | |
| 35 Internal Crumb Color | | | 2.5 | | 2.7 | | 2.5 | | 2.8 |
| 5 =Much_Brighter, 4 =Brighter, | | | | | | | | | |
| 3 =Equivalent, 2 =Poorer, and | | | | | | | | | |
| 1=Much_Poorer when compare | ed | | | | | | | | |
| to Check | | | | | | | | | |
| 36 Internal Grain and Texture | | | 2.5 | | 3.0 | | 2.9 | | 3.3 |
| 5 =Much_Better, 4 =Better, | | | | | | | | | |
| 3 =Equivalent, 2 =Poorer, and | | | | | | | | | |
| 1 =Much_Poorer when compare | ed | | | | | | | | |
| to Check | | | | | | | | | |
| III. Cooperator Evaluation | | | | | | | | | |
| 5 =Much Better, 4 =Better, | | | | | | | | | |
| 3 =Equivalent, 2 =Poorer, and | | | | | | | | | |
| 1 =Much_Poorer when compare | ed | | | | | | | | |
| to Check | | | | | | | | | |
| 37 Quality Trait 1-2: Protein | | | 3.6 | | 2.9 | | 4.0 | | 2.3 |
| 38 Quality Trait 3-22: Milling | | | 2.1 | | 3.0 | | 3.6 | | 3.0 |
| 39 Quality Trait 23-36: Baking | | | 3.0 | | 3.2 | | 3.3 | | 3.5 |
| 40 Quality Trait 1-36: Overall | | | 3.0 | | 3.2 | | 3.3 | | 3.1 |

#4 MT0832 (Duclair) (Check- Glenn)

| | | Check | Line |
|--------|-------------------------------|-------|-------|
| Trait | ID | W-8 | W-4 |
| I. USD | A/ARS WQL Data | | |
| 1 | Wheat Protein (12% mb) | 16.8 | 16.7 |
| 2 | Flour Protein (12% mb) | 16.7 | 16.6 |
| | | | |
| 3 | Market Value 1 (Score 1-6) | 4.1 | 3.3 |
| 4 | Market Value 2 (Score 1-10) | - | 8.0 |
| 5 | Test Weight (lb/bu) | 60.4 | 54.6 |
| 6 | 1000 Kernel Weight (g) | 23.2 | 22.5 |
| | Kernel Size | | |
| 7 | % Large | 8 | 6 |
| 8 | % Small | 26 | 35 |
| 9 | Wheat Moisture (%) | 9.9 | 9.8 |
| 10 | Wheat Ash (14% mb) | 1.63 | 1.67 |
| 11 | Wheat Falling Number (sec) | 400 | 400 |
| 12 | SKCS Hardness Index (SK-HI) | 66.0 | 47.8 |
| 13 | SK-HI Standard Deviation | 17.6 | 17.2 |
| 14 | Vitreous Kernels (%) | 56 | 46 |
| | Flour Extraction (%) | | |
| 15 | Tempered Wheat Basis (%) | 66.2 | 63.3 |
| 16 | Total Product Basis (%) | 69.3 | 68.0 |
| 17 | Flour /Bu Wheat (lbs) | 41.5 | 39.8 |
| | Flour Characteristics | | |
| 18 | Flour Color Brightness (L*) | 91.1 | 91.6 |
| 19 | Flour Color Yellowness (b*) | 7.7 | 7.3 |
| 20 | Flour Moisture (%) | 13.3 | 12.7 |
| 21 | Flour Ash (14% mb) | 0.432 | 0.432 |
| 22 | Falling Number (Malted) (sec) | 250 | 246 |
| | Farinograph | | |
| 23 | Water Absorption (500bu) | 62.6 | 61.1 |
| 24 | Water Absorption (14%mb) | 61.6 | 59.7 |
| 25 | Arrival Time (min) | 5.1 | 4.7 |
| 26 | Peak Time (min) | 20.0 | 10.7 |
| 27 | Dough Stability (min) | 14.9 | 15.2 |
| 28 | MTI (bu) | 3.0 | 16.0 |
| 29 | TTB (min) | 20.0 | 18.6 |

#4 MT0832 (Duclair) (Check- Glenn)

| 111 1110002 (Bucian) (encer | Check | Line |
|---|-------|------|
| Trait ID | | W-4 |
| II. Cooperator Results | | |
| 30 Bake Absorption (Average %) | 63.8 | 62.8 |
| 31 Loaf Volume (% of Check) | 100 | 106 |
| 32 Mixing Requirement | 4.3 | 4.3 |
| 5 =Very_Long, 4 =Long, | | |
| 3 =Medium, 2 =Short, | | |
| 1 =Very_Short | | |
| 33 Dough Characteristics | 4.0 | 4.3 |
| 5 =Bucky_Tough, | | |
| 4 =Strong_Elastic, | | |
| 3 =Medium_Pliable, | | |
| <pre>2=Mellow_Very Pliable,</pre> | | |
| 1 =Weak_Short or Sticky | | |
| 34 Mixing Tolerance | | 3.2 |
| 5 =Much_More_Tolerance, | | |
| 4 =More_Tolerance, | | |
| 3 =Equivalent, 2 =Less_Tolerance, | | |
| and 1 =Much_Less_Tolerance | | |
| when compared to Check | | |
| 35 Internal Crumb Color | | 3.2 |
| 5 =Much_Brighter, 4 =Brighter, | | |
| 3 =Equivalent, 2 =Poorer, and | | |
| 1 =Much_Poorer when compared | | |
| to Check | | |
| 36 Internal Grain and Texture | | 3.0 |
| 5 =Much_Better, 4 =Better, | | |
| 3 =Equivalent, 2 =Poorer, and | | |
| 1 =Much_Poorer when compared | | |
| to Check | | |
| III. Cooperator Evaluation | | |
| 5 =Much Better, 4 =Better, | | |
| 3 =Equivalent, 2 =Poorer, and | | |
| 1 =Much_Poorer when compared | | |
| to Check | | |
| 37 Quality Trait 1-2: Protein | | 3.1 |
| 38 Quality Trait 3-22: Milling | | 2.3 |
| 39 Quality Trait 23-36: Baking | | 3.4 |
| 40 Quality Trait 1-36: Overall | | 3.3 |

#5 B (BR5874C) (Check- Glenn)

| | | Check | Line |
|--------|-------------------------------|-------|-------|
| Trait | ID | W-8 | W-5 |
| I. USD | A/ARS WQL Data | | |
| 1 | Wheat Protein (12% mb) | 16.8 | 16.6 |
| 2 | Flour Protein (12% mb) | 16.7 | 16.5 |
| | | | |
| 3 | Market Value 1 (Score 1-6) | 4.1 | 3.3 |
| 4 | Market Value 2 (Score 1-10) | - | 8.0 |
| 5 | Test Weight (lb/bu) | 60.4 | 54.5 |
| 6 | 1000 Kernel Weight (g) | 23.2 | 21.9 |
| | Kernel Size | | |
| 7 | % Large | 8 | 4 |
| 8 | % Small | 26 | 39 |
| 9 | Wheat Moisture (%) | 9.9 | 9.9 |
| 10 | Wheat Ash (14% mb) | 1.63 | 1.62 |
| 11 | Wheat Falling Number (sec) | 400 | 400 |
| 12 | SKCS Hardness Index (SK-HI) | 66.0 | 54.8 |
| 13 | SK-HI Standard Deviation | 17.6 | 16.8 |
| 14 | Vitreous Kernels (%) | 56 | 55 |
| | Flour Extraction (%) | | |
| 15 | Tempered Wheat Basis (%) | 66.2 | 59.8 |
| 16 | Total Product Basis (%) | 69.3 | 66.7 |
| 17 | Flour /Bu Wheat (lbs) | 41.5 | 37.7 |
| | Flour Characteristics | | |
| 18 | Flour Color Brightness (L*) | 91.1 | 91.6 |
| | Flour Color Yellowness (b*) | 7.7 | 7.3 |
| | Flour Moisture (%) | 13.3 | 13.0 |
| | Flour Ash (14% mb) | 0.432 | 0.457 |
| 22 | Falling Number (Malted) (sec) | 250 | 247 |
| | Farinograph | | |
| 23 | Water Absorption (500bu) | 62.6 | 60.3 |
| 24 | Water Absorption (14%mb) | 61.6 | 58.8 |
| 25 | Arrival Time (min) | 5.1 | 4.0 |
| 26 | Peak Time (min) | 20.0 | 19.7 |
| 27 | Dough Stability (min) | 14.9 | 15.9 |
| 28 | MTI (bu) | 3.0 | 2.0 |
| 29 | TTB (min) | 20.0 | 20.0 |

#5 B (BR5874C) (Check- Glenn)

| | Check | Line |
|---|-------|------|
| Trait ID | W-8 | W-5 |
| II. Cooperator Results | | |
| 30 Bake Absorption (Average %) | 63.8 | 62.2 |
| 31 Loaf Volume (% of Check) | 100 | 99 |
| 32 Mixing Requirement | 4.3 | 4.6 |
| 5 =Very_Long, 4 =Long, | | |
| 3 =Medium, 2 =Short, | | |
| 1 =Very_Short | | |
| 33 Dough Characteristics | 4.0 | 4.3 |
| 5 =Bucky_Tough, | | |
| 4 =Strong_Elastic, | | |
| 3 =Medium_Pliable, | | |
| <pre>2=Mellow_Very Pliable,</pre> | | |
| 1 =Weak_Short or Sticky | | |
| 34 Mixing Tolerance | | 3.3 |
| 5 =Much_More_Tolerance, | | |
| 4 =More_Tolerance, | | |
| 3 =Equivalent, 2 =Less_Tolerance, | | |
| and 1 =Much_Less_Tolerance | | |
| when compared to Check | | |
| | | |
| 35 Internal Crumb Color | | 3.0 |
| 5 =Much_Brighter, 4 =Brighter, | | |
| 3 =Equivalent, 2 =Poorer, and | | |
| 1 =Much_Poorer when compared | | |
| to Check | | |
| 36 Internal Grain and Texture | | 2.7 |
| 5 =Much_Better, 4 =Better, | | |
| 3 =Equivalent, 2 =Poorer, and | | |
| 1 =Much_Poorer when compared | | |
| to Check | | |
| III. Cooperator Evaluation | | |
| 5 =Much Better, 4 =Better, | | |
| 3 =Equivalent, 2 =Poorer, and | | |
| 1 =Much_Poorer when compared | | |
| to Check | | |
| 37 Quality Trait 1-2: Protein | | 3.0 |
| 38 Quality Trait 3-22: Milling | | 2.0 |
| 39 Quality Trait 23-36: Baking | | 3.0 |
| 40 Quality Trait 1-36: Overall | | 2.7 |

#6 SD3997 (Forefront) (Check- Glenn)

| | | Check | Line | Check | Line |
|--------|-------------------------------|-------|-------|-------|-------|
| Trait | ID | B-8 | B-6 | C-8 | C-6 |
| I. USD | A/ARS WQL Data | | | | |
| 1 | Wheat Protein (12% mb) | 14.4 | 13.8 | 15.3 | 15.0 |
| 2 | Flour Protein (12% mb) | 13.8 | 13.2 | 14.4 | 13.8 |
| | | | | | |
| 3 | Market Value 1 (Score 1-6) | 3.0 | 2.5 | 3.4 | 2.9 |
| 4 | Market Value 2 (Score 1-10) | - | 8.6 | - | 9.2 |
| 5 | Test Weight (lb/bu) | 61.6 | 59.4 | 61.0 | 58.7 |
| 6 | 1000 Kernel Weight (g) | 23.5 | 23.0 | 22.0 | 22.1 |
| | Kernel Size | | | | |
| 7 | % Large | 14 | 13 | 8 | 4 |
| 8 | % Small | 24 | 33 | 32 | 36 |
| 9 | Wheat Moisture (%) | 10.6 | 10.9 | 10.4 | 10.3 |
| 10 | Wheat Ash (14% mb) | 1.89 | 1.86 | 1.94 | 1.92 |
| 11 | Wheat Falling Number (sec) | 349 | 365 | 400 | 400 |
| 12 | SKCS Hardness Index (SK-HI) | 82.1 | 69.7 | 79.3 | 66.5 |
| 13 | SK-HI Standard Deviation | 16.1 | 17.3 | 16.7 | 16.1 |
| 14 | Vitreous Kernels (%) | 88 | 57 | 91 | 46 |
| | Flour Extraction (%) | | | | |
| 15 | Tempered Wheat Basis (%) | 64.6 | 68.4 | 66.5 | 67.1 |
| 16 | Total Product Basis (%) | 70.4 | 74.7 | 70.2 | 71.3 |
| 17 | Flour /Bu Wheat (lbs) | 40.5 | 43.4 | 41.9 | 42.3 |
| | Flour Characteristics | | | | |
| 18 | Flour Color Brightness (L*) | 90.3 | 90.2 | 90.0 | 90.5 |
| 19 | Flour Color Yellowness (b*) | 7.8 | 8.0 | 8.2 | 8.1 |
| 20 | Flour Moisture (%) | 13.3 | 12.6 | 12.7 | 12.5 |
| 21 | Flour Ash (14% mb) | 0.550 | 0.564 | 0.521 | 0.442 |
| 22 | Falling Number (Malted) (sec) | 251 | 260 | 245 | 260 |
| | Farinograph | | | | |
| 23 | Water Absorption (500bu) | 63.0 | 63.2 | 63.1 | 61.9 |
| 24 | Water Absorption (14%mb) | 62.1 | 61.1 | 61.6 | 60.2 |
| 25 | Arrival Time (min) | 1.7 | 1.6 | 2.4 | 2.3 |
| 26 | Peak Time (min) | 3.7 | 5.7 | 6.0 | 7.4 |
| 27 | Dough Stability (min) | 8.6 | 8.4 | 11.3 | 10.9 |
| 28 | MTI (bu) | 26.0 | 36.0 | 26.0 | 28.0 |
| 29 | TTB (min) | 9.6 | 10.0 | 11.8 | 12.4 |

#6 SD3997 (Forefront) (Check- Glenn)

| | , , , | | Check | Line | Check | Line |
|---------|---|----|-------|------------|-------|------|
| Trait | • | ID | B-8 | B-6 | C-8 | C-6 |
| | pperator Results | | | | | |
| | Bake Absorption (Average %) | | 62.4 | 62.0 | 62.6 | 61.5 |
| | Loaf Volume (% of Check) | | 100 | 99 | 100 | 100 |
| | Mixing Requirement | | 3.9 | 3.5 | 4.1 | 4.1 |
| | 5 =Very_Long, 4 =Long, | | | | | |
| | 3 =Medium, 2 =Short, | | | | | |
| | 1 =Very_Short | | | | | |
| 33 | Dough Characteristics | | 3.6 | 3.5 | 3.9 | 4.1 |
| | 5 =Bucky_Tough, | | | | | |
| | 4 =Strong_Elastic, | | | | | |
| | 3 =Medium_Pliable, | | | | | |
| | 2=Mellow_Very Pliable, | | | | | |
| | 1=Weak_Short or Sticky | | | | | |
| 34 | Mixing Tolerance | | | 2.6 | | 2.9 |
| | 5 =Much_More_Tolerance, | | | | | |
| | 4 =More_Tolerance, | | | | | |
| | 3 =Equivalent, 2 =Less_Toleranc | e, | | | | |
| | and 1 =Much_Less_Tolerance | | | | | |
| | when compared to Check | | | | | |
| | | | | | | |
| 35 | Internal Crumb Color | | | 2.9 | | 3.5 |
| | 5 =Much_Brighter, 4 =Brighter, | | | | | |
| | 3 =Equivalent, 2 =Poorer, and | | | | | |
| | 1 =Much_Poorer when compare | d | | | | |
| | to Check | | | | | |
| 36 | Internal Grain and Texture | | | 2.6 | | 3.1 |
| | 5 =Much_Better, 4 =Better, | | | | | |
| | 3 =Equivalent, 2 =Poorer, and | | | | | |
| | 1 =Much_Poorer when compare | d | | | | |
| | to Check | | | | | |
| III. Co | operator Evaluation | | | | | |
| | 5=Much Better, 4=Better, | | | | | |
| | 3 =Equivalent, 2 =Poorer, and | .1 | | | | |
| | 1=Much_Poorer when compare | ď | | | | |
| 27 | to Check | | | 2.4 | | 2 7 |
| | Quality Trait 1-2: Protein | | | 2.4 3.3 | | 2.7 |
| | Quality Trait 3-22: Milling | | | 3.3 3.0 | | 3.3 |
| | Quality Trait 1.36: Overall | | | | | 3.4 |
| 40 | Quality Trait 1-36: Overall | | | 3.1 | | 3.3 |

#7 Pivot (Check- Glenn)

| | | Check | Line | Check | Line |
|--------|-------------------------------|-------|-------|-------|-------|
| Trait | ID | C-8 | C-7 | K-8 | K-7 |
| I. USD | A/ARS WQL Data | | | | |
| 1 | Wheat Protein (12% mb) | 15.3 | 14.5 | 12.8 | 14.3 |
| 2 | Flour Protein (12% mb) | 14.4 | 13.7 | 12.3 | 13.4 |
| | | | | | |
| 3 | Market Value 1 (Score 1-6) | 3.4 | 2.3 | 3.8 | 3.3 |
| 4 | Market Value 2 (Score 1-10) | - | 6.8 | - | 8.0 |
| 5 | Test Weight (lb/bu) | 61.0 | 55.6 | 63.7 | 59.2 |
| 6 | 1000 Kernel Weight (g) | 22.0 | 19.0 | 30.5 | 27.0 |
| | Kernel Size | | | | |
| 7 | % Large | 8 | 3 | 55 | 32 |
| 8 | % Small | 32 | 38 | 8 | 15 |
| 9 | Wheat Moisture (%) | 10.4 | 10.0 | 11.0 | 9.5 |
| 10 | Wheat Ash (14% mb) | 1.94 | 2.07 | 1.70 | 1.64 |
| 11 | Wheat Falling Number (sec) | 400 | 400 | 400 | 400 |
| 12 | SKCS Hardness Index (SK-HI) | 79.3 | 66.4 | 97.4 | 76.0 |
| 13 | SK-HI Standard Deviation | 16.7 | 16.5 | 16.5 | 17.9 |
| 14 | Vitreous Kernels (%) | 91 | 32 | 92 | 45 |
| | Flour Extraction (%) | | | | |
| 15 | Tempered Wheat Basis (%) | 66.5 | 66.6 | 60.8 | 67.3 |
| 16 | Total Product Basis (%) | 70.2 | 70.4 | 64.3 | 71.7 |
| 17 | Flour /Bu Wheat (lbs) | 41.9 | 42.1 | 38.4 | 42.6 |
| | Flour Characteristics | | | | |
| | Flour Color Brightness (L*) | 90.0 | 90.8 | 91.4 | 90.9 |
| | Flour Color Yellowness (b*) | 8.2 | 10.1 | 7.0 | 10.1 |
| | Flour Moisture (%) | 12.7 | 12.4 | 12.4 | 12.3 |
| | Flour Ash (14% mb) | 0.521 | 0.579 | 0.480 | 0.497 |
| 22 | Falling Number (Malted) (sec) | 245 | 257 | 250 | 260 |
| | Farinograph | | | | |
| 23 | Water Absorption (500bu) | 63.1 | 61.6 | 66.1 | 62.5 |
| 24 | Water Absorption (14%mb) | 61.6 | 60.0 | 64.2 | 60.7 |
| 25 | Arrival Time (min) | 2.4 | 2.0 | 1.7 | 2.8 |
| 26 | Peak Time (min) | 6.0 | 4.7 | 2.7 | 5.8 |
| 27 | Dough Stability (min) | 11.3 | 8.1 | 3.6 | 6.9 |
| 28 | MTI (bu) | 26.0 | 31.0 | 56.0 | 41.0 |
| 29 | TTB (min) | 11.8 | 9.6 | 5.2 | 9.8 |

#7 Pivot (Check- Glenn)

| | | | Check | Line | Check | Line |
|---------|---|---------|-------|----------|-------|------|
| Trait | | ID | C-8 | C-7 | K-8 | K-7 |
| | pperator Results | <u></u> | | <u> </u> | N O | |
| | Bake Absorption (Average %) | | 62.6 | 61.3 | 63.1 | 61.8 |
| | Loaf Volume (% of Check) | | 100 | 98 | 100 | 106 |
| | Mixing Requirement | | 4.1 | 3.8 | 4.1 | 3.3 |
| | 5=Very_Long, 4=Long, | | | | | |
| | 3 =Medium, 2 =Short, | | | | | |
| | 1 =Very_Short | | | | | |
| 33 | Dough Characteristics | | 3.9 | 3.8 | 3.8 | 3.7 |
| | 5 =Bucky_Tough, | | | | | |
| | 4 =Strong_Elastic, | | | | | |
| | 3 =Medium_Pliable, | | | | | |
| | <pre>2=Mellow_Very Pliable,</pre> | | | | | |
| | 1 =Weak_Short or Sticky | | | | | |
| 34 | Mixing Tolerance | | | 2.3 | | 3.3 |
| | 5 =Much_More_Tolerance, | | | | | |
| | 4 =More_Tolerance, | | | | | |
| | 3 =Equivalent, 2 =Less_Tolerand | æ, | | | | |
| | and 1 =Much_Less_Tolerance | | | | | |
| | when compared to Check | | | | | |
| | | | | | | |
| 35 | Internal Crumb Color | | | 2.5 | | 2.4 |
| | 5=Much_Brighter, 4=Brighter, | | | | | |
| | 3 =Equivalent, 2 =Poorer, and | | | | | |
| | 1 =Much_Poorer when compare | d | | | | |
| 26 | to Check | | | | | 2.0 |
| 36 | Internal Grain and Texture | | | 2.5 | | 2.9 |
| | 5=Much_Better, 4=Better, | | | | | |
| | 3 =Equivalent, 2 =Poorer, and | | | | | |
| | 1=Much_Poorer when compare | ea | | | | |
| III. Co | to Check | | | | | |
| III. Co | operator Evaluation 5=Much Better, 4=Better, | | | | | |
| | 3 =Equivalent, 2 =Poorer, and | | | | | |
| | 1=Much_Poorer when compare | νd | | | | |
| | to Check | .u | | | | |
| 27 | Quality Trait 1-2: Protein | | | 2.2 | | 4.6 |
| | Quality Trait 3-22: Milling | | | 2.1 | | 3.3 |
| | Quality Trait 23-36: Baking | | | 2.3 | | 3.1 |
| | Quality Trait 1-36: Overall | | | 2.2 | | 2.8 |
| | Quanty Hait 1-30. Overall | | | ۷.۷ | | 2.0 |

9 10 Fx Inc 1 (LCS Powerplay) (Check- Glenn)

| | | Check | Line | Check | Line | Check | Line |
|--------|------------------------------------|--------------|-------------|--------------|--------------|--------------|------------|
| Trait | ID | B-8 | B-9 | C-8 | C-9 | K-8 | K-9 |
| | A/ARS WQL Data | | | | | | |
| 1 | Wheat Protein (12% mb) | 14.4 | 13.2 | 15.3 | 13.8 | 12.8 | 10.9 |
| 2 | Flour Protein (12% mb) | 13.8 | 12.1 | 14.4 | 13.0 | 12.3 | 10.0 |
| 9 | Market Value 1 (Seere 1 6) | 3.0 | 2.5 | 2.4 | 2.9 | 20 | 3.3 |
| 3 4 | Market Value 2 (Score 1-6) | 3.0 | 2.5 8.4 | 3.4 | 8.2 | 3.8 | 3.3 7.8 |
| | Market Value 2 (Score 1-10) | - 61 6 | 59.8 | - 61.0 | | 62.7 | |
| 5 | Test Weight (lb/bu) | 61.6 23.5 | | 61.0 22.0 | 60.3 22.1 | 63.7 30.5 | 62.5 |
| 6 | 1000 Kernel Weight (g) Kernel Size | 25.5 | 22.4 | 22.0 | 22.1 | 30.5 | 31.6 |
| 7 | | 14 | 15 | 8 | 9 | 55 | 68 |
| 8 | % Large % Small | 24 | 28 | 32 | 26 | 8 | 7 |
| 9 | Wheat Moisture (%) | 10.6 | 10.6 | 10.4 | 10.0 | 11.0 | 10.2 |
| | Wheat Ash (14% mb) | 1.89 | 1.90 | 1.94 | 1.92 | 1.70 | 1.64 |
| | Wheat Falling Number (sec) | 349 | 388 | 400 | 400 | 400 | 400 |
| | SKCS Hardness Index (SK-HI) | 82.1 | 75.5 | 79.3 | 79.4 | 97.4 | 70.9 |
| | SK-HI Standard Deviation | 16.1 | 19.2 | 16.7 | 18.7 | 16.5 | 19.0 |
| | Vitreous Kernels (%) | 88 | 48 | 91 | 49 | 92 | 10 |
| | Flour Extraction (%) | 00 | 40 | 31 | 43 | J L | 10 |
| 15 | Tempered Wheat Basis (%) | 64.6 | 65.9 | 66.5 | 66.5 | 60.8 | 71.2 |
| 16 | Total Product Basis (%) | 70.4 | 69.7 | 70.2 | 70.5 | 64.3 | 77.0 |
| 17 | Flour /Bu Wheat (lbs) | 40.5 | 41.6 | 41.9 | 41.9 | 38.4 | 44.7 |
| | Flour Characteristics | 10.5 | 12.0 | 12.0 | 12.0 | 30 | |
| 18 | Flour Color Brightness (L*) | 90.3 | 91.1 | 90.0 | 91.2 | 91.4 | 90.7 |
| | Flour Color Yellowness (b*) | 7.8 | 7.6 | 8.2 | 7.6 | 7.0 | 8.2 |
| | Flour Moisture (%) | 13.3 | 12.8 | 12.7 | 12.8 | 12.4 | 12.8 |
| | Flour Ash (14% mb) | 0.550 | 0.525 | 0.521 | 0.536 | 0.480 | 0.531 |
| | Falling Number (Malted) (sec) | 251 | 258 | 245 | 253 | 250 | 250 |
| | Farinograph | | | | | | |
| 23 | Water Absorption (500bu) | 63.0 | 63.6 | 63.1 | 64.0 | 66.1 | 62.6 |
| 24 | Water Absorption (14%mb) | 62.1 | 62.0 | 61.6 | 62.4 | 64.2 | 61.2 |
| 25 | Arrival Time (min) | 1.7 | 1.6 | 2.4 | 2.4 | 1.7 | 1.3 |
| 26 | Peak Time (min) | 3.7 | 3.3 | 6.0 | 5.2 | 2.7 | 2.0 |
| 27 | Dough Stability (min) | 8.6 | 6.8 | 11.3 | 9.4 | 3.6 | 2.1 |
| 28 | MTI (bu) | 26.0 | 33.0 | 26.0 | 19.0 | 56.0 | 56.0 |
| 29 | TTB (min) | 9.6 | 8.1 | 11.8 | 11.4 | 5.2 | 3.6 |

#9 10 Fx Inc 1 (LCS Powerplay) (Check- Glenn)

| | - | Check | Line | Check | Line | Check | Line |
|---------|---|--------|---------|-------|------|-------|------|
| Trai | t | ID B-8 | B-9 | C-8 | C-9 | K-8 | K-9 |
| II. Co | operator Results | | | | | | |
| 30 | Bake Absorption (Average %) | 62.4 | 62.1 | 62.6 | 62.5 | 63.1 | 60.2 |
| 31 | Loaf Volume (% of Check) | 100 | 97 | 100 | 96 | 100 | 92 |
| 32 | Mixing Requirement | 3.9 | 3.6 | 4.1 | 3.8 | 4.1 | 3.2 |
| | 5 =Very_Long, 4 =Long, | | | | | | |
| | 3 =Medium, 2 =Short, | | | | | | |
| | 1 =Very_Short | | | | | | |
| 33 | Dough Characteristics | 3.6 | 3.5 | 3.9 | 3.9 | 3.8 | 2.8 |
| | 5 =Bucky_Tough, | | | | | | |
| | 4 =Strong_Elastic, | | | | | | |
| | 3 =Medium_Pliable, | | | | | | |
| | 2=Mellow_Very Pliable, | | | | | | |
| | 1 =Weak_Short or Sticky | | | | | | |
| 34 | Mixing Tolerance | | 2.7 | | 2.4 | | 2.6 |
| | 5 =Much_More_Tolerance, | | | | | | |
| | 4 =More_Tolerance, | | | | | | |
| | 3 =Equivalent, 2 =Less_Tolerand | e, | | | | | |
| | and 1 =Much_Less_Tolerance | | | | | | |
| | when compared to Check | | | | | | |
| 35 | Internal Crumb Color | | 3.1 | | 3.3 | | 2.9 |
| - | 5 =Much_Brighter, 4 =Brighter, | | | | 0.0 | | 5 |
| | 3 =Equivalent, 2 =Poorer, and | | | | | | |
| | 1=Much_Poorer when compare | ed | | | | | |
| | to Check | | | | | | |
| 36 | Internal Grain and Texture | | 3.1 | | 3.1 | | 3.2 |
| | 5 =Much_Better, 4 =Better, | | | | | | |
| | 3 =Equivalent, 2 =Poorer, and | | | | | | |
| | 1=Much_Poorer when compare | ed | | | | | |
| | to Check | | | | | | |
| III. Co | operator Evaluation | | | | | | |
| | 5 =Much Better, 4 =Better, | | | | | | |
| | 3 =Equivalent, 2 =Poorer, and | | | | | | |
| | 1 =Much_Poorer when compare | ed | | | | | |
| | to Check | | | | | | |
| 37 | Quality Trait 1-2: Protein | | 1.6 | | 1.4 | | 1.3 |
| | Quality Trait 3-22: Milling | | 2.6 | | 2.8 | | 3.7 |
| | Quality Trait 23-36: Baking | | 3.0 | | 2.9 | | 2.6 |
| 40 | Quality Trait 1-36: Overall | | 2.8 | | 2.6 | | 2.3 |

10 ND SW 703 (Check-Glenn)

| | | Check | Line | Check | Line |
|--------|-------------------------------|-------|-------|-------|-------------|
| Trait | ID | C-8 | C-10 | W-8 | W-10 |
| I. USD | A/ARS WQL Data | | | | |
| 1 | Wheat Protein (12% mb) | 15.3 | 13.3 | 16.8 | 16.8 |
| 2 | Flour Protein (12% mb) | 14.4 | 12.4 | 16.7 | 15.6 |
| | | | | | |
| 3 | Market Value 1 (Score 1-6) | 3.4 | 2.2 | 4.1 | 3.3 |
| 4 | Market Value 2 (Score 1-10) | - | 6.2 | - | 7.8 |
| 5 | Test Weight (lb/bu) | 61.0 | 53.0 | 60.4 | 51.4 |
| 6 | 1000 Kernel Weight (g) | 22.0 | 24.5 | 23.2 | 25.8 |
| | Kernel Size | | | | |
| 7 | % Large | 8 | 6 | 8 | 11 |
| 8 | % Small | 32 | 25 | 26 | 28 |
| 9 | Wheat Moisture (%) | 10.4 | 9.8 | 9.9 | 9.6 |
| 10 | Wheat Ash (14% mb) | 1.94 | 1.89 | 1.63 | 1.82 |
| 11 | Wheat Falling Number (sec) | 400 | 400 | 400 | 400 |
| 12 | SKCS Hardness Index (SK-HI) | 79.3 | 51.3 | 66.0 | 51.2 |
| 13 | SK-HI Standard Deviation | 16.7 | 17.0 | 17.6 | 16.9 |
| 14 | Vitreous Kernels (%) | 91 | 9 | 56 | 6 |
| | Flour Extraction (%) | | | | |
| 15 | Tempered Wheat Basis (%) | 66.5 | 66.4 | 66.2 | 61.2 |
| 16 | Total Product Basis (%) | 70.2 | 71.9 | 69.3 | 65.0 |
| 17 | Flour /Bu Wheat (lbs) | 41.9 | 42.1 | 41.5 | 38.7 |
| | Flour Characteristics | | | | |
| 18 | Flour Color Brightness (L*) | 90.0 | 91.6 | 91.1 | 91.3 |
| 19 | Flour Color Yellowness (b*) | 8.2 | 7.9 | 7.7 | 8.0 |
| 20 | Flour Moisture (%) | 12.7 | 12.3 | 13.3 | 12.4 |
| 21 | Flour Ash (14% mb) | 0.521 | 0.567 | 0.432 | 0.454 |
| 22 | Falling Number (Malted) (sec) | 245 | 249 | 250 | 246 |
| | Farinograph | | | | |
| 23 | Water Absorption (500bu) | 63.1 | 62.2 | 62.6 | 64.3 |
| 24 | Water Absorption (14%mb) | 61.6 | 59.9 | 61.6 | 62.5 |
| 25 | Arrival Time (min) | 2.4 | 2.3 | 5.1 | 4.8 |
| 26 | Peak Time (min) | 6.0 | 5.0 | 20.0 | 8.0 |
| 27 | Dough Stability (min) | 11.3 | 6.1 | 14.9 | 13.2 |
| 28 | MTI (bu) | 26.0 | 46.0 | 3.0 | 22.0 |
| 29 | TTB (min) | 11.8 | 8.4 | 20.0 | 15.4 |

10 ND SW 703 (Check-Glenn)

| | • | | Check | Line | Check | Line |
|---------|---|-----|-------|------|-------|------|
| Trait | | ID | C-8 | C-10 | W-8 | W-10 |
| II. Cod | pperator Results | | | | | |
| 30 | Bake Absorption (Average %) | | 62.6 | 60.9 | 63.8 | 64.2 |
| 31 | Loaf Volume (% of Check) | | 100 | 91 | 100 | 94 |
| 32 | Mixing Requirement | | 4.1 | 3.3 | 4.3 | 3.8 |
| | 5 =Very_Long, 4 =Long, | | | | | |
| | 3 =Medium, 2 =Short, | | | | | |
| | 1 =Very_Short | | | | | |
| 33 | Dough Characteristics | | 3.9 | 3.5 | 4.0 | 4.2 |
| | 5 =Bucky_Tough, | | | | | |
| | 4 =Strong_Elastic, | | | | | |
| | 3 =Medium_Pliable, | | | | | |
| | <pre>2=Mellow_Very Pliable,</pre> | | | | | |
| | 1 =Weak_Short or Sticky | | | | | |
| 34 | Mixing Tolerance | | | 2.0 | | 2.7 |
| | 5 =Much_More_Tolerance, | | | | | |
| | 4 =More_Tolerance, | | | | | |
| | 3 =Equivalent, 2 =Less_Tolerand | æ, | | | | |
| | and 1 =Much_Less_Tolerance | | | | | |
| | when compared to Check | | | | | |
| | | | | | | |
| 35 | Internal Crumb Color | | | 2.9 | | 2.5 |
| | 5 =Much_Brighter, 4 =Brighter, | | | | | |
| | 3 =Equivalent, 2 =Poorer, and | | | | | |
| | 1=Much_Poorer when compare | d | | | | |
| | to Check | | | | | |
| 36 | Internal Grain and Texture | | | 2.8 | | 2.7 |
| | 5 =Much_Better, 4 =Better, | | | | | |
| | 3 =Equivalent, 2 =Poorer, and | | | | | |
| | 1 =Much_Poorer when compare | ed. | | | | |
| | to Check | | | | | |
| III. Co | operator Evaluation | | | | | |
| | 5=Much Better, 4=Better, | | | | | |
| | 3 =Equivalent, 2 =Poorer, and | اد | | | | |
| | 1=Much_Poorer when compare | a | | | | |
| - | to Check | | | 4.4 | | 2.0 |
| | Quality Trait 1-2: Protein | | | 1.1 | | 2.8 |
| | Quality Trait 3-22: Milling | | | 2.5 | | 1.9 |
| | Quality Trait 23-36: Baking | | | 2.3 | | 2.7 |
| 40 | Quality Trait 1-36: Overall | | | 2.0 | | 2.4 |

#11 MN06028 (Check- Glenn)

| | | | Check | Line | Check | Line | |
|--------|-------------------------------|---|-------|-------|-------|-------|--|
| Trait | IC |) | C-8 | C-11 | K-8 | K-11 | |
| I. USD | I. USDA/ARS WQL Data | | | | | | |
| 1 | Wheat Protein (12% mb) | | 15.3 | 14.0 | 12.8 | 13.0 | |
| 2 | Flour Protein (12% mb) | | 14.4 | 13.2 | 12.3 | 12.2 | |
| | | | | | | | |
| 3 | Market Value 1 (Score 1-6) | | 3.4 | 2.8 | 3.8 | 3.9 | |
| 4 | Market Value 2 (Score 1-10) | | - | 8.0 | - | 9.2 | |
| 5 | Test Weight (lb/bu) | | 61.0 | 58.3 | 63.7 | 62.0 | |
| 6 | 1000 Kernel Weight (g) | | 22.0 | 25.5 | 30.5 | 34.7 | |
| | Kernel Size | | | | | | |
| 7 | % Large | | 8 | 16 | 55 | 63 | |
| 8 | % Small | | 32 | 19 | 8 | 6 | |
| 9 | Wheat Moisture (%) | | 10.4 | 10.0 | 11.0 | 10.3 | |
| 10 | Wheat Ash (14% mb) | | 1.94 | 1.85 | 1.70 | 1.72 | |
| 11 | Wheat Falling Number (sec) | | 400 | 400 | 400 | 400 | |
| 12 | SKCS Hardness Index (SK-HI) | | 79.3 | 81.2 | 97.4 | 87.7 | |
| 13 | SK-HI Standard Deviation | | 16.7 | 15.9 | 16.5 | 16.8 | |
| 14 | Vitreous Kernels (%) | | 91 | 54 | 92 | 47 | |
| | Flour Extraction (%) | | | | | | |
| 15 | Tempered Wheat Basis (%) | | 66.5 | 67.5 | 60.8 | 67.1 | |
| 16 | Total Product Basis (%) | | 70.2 | 71.6 | 64.3 | 71.0 | |
| 17 | Flour /Bu Wheat (lbs) | | 41.9 | 42.9 | 38.4 | 42.4 | |
| | Flour Characteristics | | | | | | |
| 18 | Flour Color Brightness (L*) | | 90.0 | 91.2 | 91.4 | 91.8 | |
| 19 | Flour Color Yellowness (b*) | | 8.2 | 7.2 | 7.0 | 6.5 | |
| 20 | Flour Moisture (%) | | 12.7 | 12.5 | 12.4 | 12.5 | |
| 21 | Flour Ash (14% mb) | | 0.521 | 0.482 | 0.480 | 0.496 | |
| 22 | Falling Number (Malted) (sec) | | 245 | 247 | 250 | 245 | |
| | Farinograph | | | | | | |
| 23 | Water Absorption (500bu) | | 63.1 | 61.7 | 66.1 | 61.7 | |
| 24 | Water Absorption (14%mb) | | 61.6 | 59.8 | 64.2 | 59.9 | |
| 25 | Arrival Time (min) | | 2.4 | 2.2 | 1.7 | 2.3 | |
| 26 | Peak Time (min) | | 6.0 | 6.2 | 2.7 | 4.2 | |
| 27 | Dough Stability (min) | | 11.3 | 11.0 | 3.6 | 9.6 | |
| 28 | MTI (bu) | | 26.0 | 28.0 | 56.0 | 19.0 | |
| 29 | TTB (min) | | 11.8 | 11.0 | 5.2 | 10.7 | |

11 MN06028 (Check- Glenn)

| • | | Check | Line | Check | Line |
|---|-----|-------|------|-------|------|
| Trait | ID | C-8 | C-11 | K-8 | K-11 |
| II. Cooperator Results | | | | | |
| 30 Bake Absorption (Average %) | | 62.6 | 61.4 | 63.1 | 61.4 |
| 31 Loaf Volume (% of Check) | | 100 | 96 | 100 | 98 |
| 32 Mixing Requirement | | 4.1 | 4.1 | 4.1 | 4.3 |
| 5 =Very_Long, 4 =Long, | | | | | |
| 3 =Medium, 2 =Short, | | | | | |
| 1 =Very_Short | | | | | |
| 33 Dough Characteristics | | 3.9 | 3.7 | 3.8 | 3.9 |
| 5 =Bucky_Tough, | | | | | |
| 4 =Strong_Elastic, | | | | | |
| 3 =Medium_Pliable, | | | | | |
| 2 =Mellow_Very Pliable, | | | | | |
| 1 =Weak_Short or Sticky | | | | | |
| 34 Mixing Tolerance | | | 2.9 | | 3.8 |
| 5 =Much_More_Tolerance, | | | | | |
| 4 =More_Tolerance, | | | | | |
| 3 =Equivalent, 2 =Less_Tolerand | æ, | | | | |
| and 1 =Much_Less_Tolerance | | | | | |
| when compared to Check | | | | | |
| | | | 0.4 | | |
| 35 Internal Crumb Color | | | 3.1 | | 3.5 |
| 5=Much_Brighter, 4=Brighter, | | | | | |
| 3 =Equivalent, 2 =Poorer, and | اء | | | | |
| 1=Much_Poorer when compare | ea | | | | |
| to Check | | | 2.7 | | 2.5 |
| 36 Internal Grain and Texture | | | 2.7 | | 3.5 |
| 5=Much_Better, 4=Better, | | | | | |
| 3 =Equivalent, 2 =Poorer, and | | | | | |
| 1=Much_Poorer when compare | ea | | | | |
| to Check | | | | | |
| III. Cooperator Evaluation | | | | | |
| 5=Much Better, 4=Better, | | | | | |
| 3=Equivalent, 2=Poorer, and | ام. | | | | |
| 1=Much_Poorer when compare | eu | | | | |
| to Check | | | 2.0 | | 2.0 |
| 37 Quality Trait 1-2: Protein | | | 2.0 | | 3.0 |
| 38 Quality Trait 3-22: Milling | | | 3.2 | | 3.5 |
| 39 Quality Trait 23-36: Baking | | | 2.8 | | 3.2 |
| 40 Quality Trait 1-36: Overall | | | 2.6 | | 2.9 |

12 Sy Soren (Check- Glenn)

| | | Check | Line | Check | Line | Check | Line |
|--------|-------------------------------|-------|-------|-------|-------|-------|------|
| Trait | ID | B-8 | B-12 | C-8 | C-12 | K-8 | K-12 |
| I. USD | A/ARS WQL Data | | | | | | |
| 1 | Wheat Protein (12% mb) | 14.4 | 13.8 | 15.3 | 14.6 | 12.8 | 13.3 |
| 2 | Flour Protein (12% mb) | 13.8 | 12.9 | 14.4 | 13.8 | 12.3 | 12.3 |
| 3 | Market Value 1 (Score 1-6) | 3.0 | 2.5 | 3.4 | 2.8 | 3.8 | 3.6 |
| 4 | Market Value 2 (Score 1-10) | - | 7.8 | - | 8.6 | - | 8.8 |
| 5 | Test Weight (lb/bu) | 61.6 | 58.3 | 61.0 | 58.8 | 63.7 | 61.6 |
| 6 | 1000 Kernel Weight (g) | 23.5 | 21.4 | 22.0 | 20.7 | 30.5 | 27.9 |
| | Kernel Size | | | | | | |
| 7 | % Large | 14 | 9 | 8 | 5 | 55 | 45 |
| 8 | % Small | 24 | 31 | 32 | 33 | 8 | 11 |
| 9 | Wheat Moisture (%) | 10.6 | 10.5 | 10.4 | 9.9 | 11.0 | 10.3 |
| | Wheat Ash (14% mb) | 1.89 | 1.89 | 1.94 | 1.88 | 1.70 | 1.62 |
| | Wheat Falling Number (sec) | 349 | 400 | 400 | 400 | 400 | 400 |
| | SKCS Hardness Index (SK-HI) | 82.1 | 76.0 | 79.3 | 79.2 | 97.4 | 84. |
| | SK-HI Standard Deviation | 16.1 | 17.6 | 16.7 | 17.4 | 16.5 | 16. |
| 14 | Vitreous Kernels (%) | 88 | 55 | 91 | 54 | 92 | 52 |
| | Flour Extraction (%) | | | | | | |
| 15 | Tempered Wheat Basis (%) | 64.6 | 60.3 | 66.5 | 66.2 | 60.8 | 63.9 |
| 16 | Total Product Basis (%) | 70.4 | 64.0 | 70.2 | 70.2 | 64.3 | 67. |
| 17 | Flour /Bu Wheat (lbs) | 40.5 | 38.4 | 41.9 | 41.7 | 38.4 | 40. |
| | Flour Characteristics | | | | | | |
| 18 | Flour Color Brightness (L*) | 90.3 | 91.2 | 90.0 | 90.7 | 91.4 | 91.2 |
| | Flour Color Yellowness (b*) | 7.8 | 9.3 | 8.2 | 10.2 | 7.0 | 9.4 |
| | Flour Moisture (%) | 13.3 | 12.1 | 12.7 | 12.6 | 12.4 | 12.4 |
| 21 | Flour Ash (14% mb) | 0.550 | 0.569 | 0.521 | 0.518 | 0.480 | 0.51 |
| 22 | Falling Number (Malted) (sec) | 251 | 251 | 245 | 255 | 250 | 260 |
| | Farinograph | | | | | | |
| 23 | Water Absorption (500bu) | 63.0 | 63.8 | 63.1 | 62.7 | 66.1 | 64.4 |
| 24 | Water Absorption (14%mb) | 62.1 | 61.5 | 61.6 | 61.1 | 64.2 | 62.3 |
| 25 | Arrival Time (min) | 1.7 | 2.1 | 2.4 | 3.6 | 1.7 | 1.8 |
| 26 | Peak Time (min) | 3.7 | 5.4 | 6.0 | 6.7 | 2.7 | 4.7 |
| 27 | Dough Stability (min) | 8.6 | 8.1 | 11.3 | 8.7 | 3.6 | 8.0 |
| 28 | MTI (bu) | 26.0 | 32.0 | 26.0 | 33.0 | 56.0 | 35.0 |
| 29 | TTB (min) | 9.6 | 10.3 | 11.8 | 11.5 | 5.2 | 9.5 |

12 Sy Soren (Check- Glenn)

| " 12 3y soren (eneek Gienn) | a l 1 | | <u> </u> | | 6 1 1 | |
|---|--------------|------|----------|------|--------------|----------|
| | Check | Line | Check | Line | Check | Line |
| Trait ID |) B-8 | B-12 | C-8 | C-12 | K-8 | K-12 |
| II. Cooperator Results | 62.4 | 62.0 | 62.6 | 62.4 | 62.4 | C2 F |
| 30 Bake Absorption (Average %) | 62.4 | 62.0 | 62.6 | 62.1 | 63.1 | 62.5 |
| 31 Loaf Volume (% of Check) | 100 | 101 | 100 | 101 | 100 | 104 |
| 32 Mixing Requirement | 3.9 | 3.9 | 4.1 | 3.4 | 4.1 | 3.8 |
| 5=Very_Long, 4=Long, | | | | | | |
| 3=Medium, 2=Short, | | | | | | |
| 1=Very_Short | 2.0 | 2.0 | 2.0 | 2.5 | 2.0 | 2.0 |
| 33 Dough Characteristics | 3.6 | 3.6 | 3.9 | 3.5 | 3.8 | 3.9 |
| 5=Bucky_Tough, | | | | | | |
| 4=Strong_Elastic, | | | | | | |
| 3= Medium_Pliable, 2= Mellow Very Pliable, | | | | | | |
| 1=Weak_Short or Sticky | | | | | | |
| 34 Mixing Tolerance | | 2.9 | | 2.5 | | 3.6 |
| 5=Much More Tolerance, | | 2.3 | | 2.3 | | 3.0 |
| 4=More Tolerance, | | | | | | |
| 3 =Equivalent, 2 =Less_Tolerance, | | | | | | |
| and 1=Much_Less_Tolerance | | | | | | |
| when compared to Check | | | | | | |
| · | | | | | | |
| 35 Internal Crumb Color | | 2.5 | | 2.8 | | 2.9 |
| 5 =Much_Brighter, 4 =Brighter, | | | | | | |
| 3 =Equivalent, 2 =Poorer, and | | | | | | |
| 1=Much_Poorer when compared | | | | | | |
| to Check | | 2.7 | | 2.0 | | 2.2 |
| 36 Internal Grain and Texture | | 2.7 | | 3.0 | | 3.2 |
| 5=Much_Better, 4=Better, | | | | | | |
| 3= Equivalent, 2= Poorer, and 1= Much_Poorer when compared | | | | | | |
| to Check | | | | | | |
| III. Cooperator Evaluation | | | | | | |
| 5=Much Better, 4=Better, | | | | | | |
| 3=Equivalent, 2=Poorer, and | | | | | | |
| 1=Much_Poorer when compared | | | | | | |
| to Check | | | | | | |
| 37 Quality Trait 1-2: Protein | | 2.2 | | 2.5 | | 3.5 |
| 38 Quality Trait 3-22: Milling | | 1.9 | | 2.5 | | 3.1 |
| 39 Quality Trait 23-36: Baking | | 3.1 | | 2.9 | | 3.4 |
| 40 Quality Trait 1-36: Overall | | 2.8 | | 2.8 | | 3.1 |
| | | | | | | <u> </u> |

13 SD4023 (Advance) (Check- Glenn)

| | | Check | Line | Check | Line |
|--------|-------------------------------|-------|-------|-------|-------|
| Trait | ID | B-8 | B-13 | C-8 | C-13 |
| I. USD | A/ARS WQL Data | | | | |
| 1 | Wheat Protein (12% mb) | 14.4 | 13.1 | 15.3 | 13.5 |
| 2 | Flour Protein (12% mb) | 13.8 | 12.1 | 14.4 | 12.4 |
| | | | | | |
| 3 | Market Value 1 (Score 1-6) | 3.0 | 2.5 | 3.4 | 2.7 |
| 4 | Market Value 2 (Score 1-10) | - | 8.0 | - | 7.8 |
| 5 | Test Weight (lb/bu) | 61.6 | 58.9 | 61.0 | 59.8 |
| 6 | 1000 Kernel Weight (g) | 23.5 | 22.9 | 22.0 | 21.8 |
| | Kernel Size | | | | |
| 7 | % Large | 14 | 13 | 8 | 6 |
| 8 | % Small | 24 | 26 | 32 | 32 |
| 9 | Wheat Moisture (%) | 10.6 | 10.8 | 10.4 | 9.9 |
| 10 | Wheat Ash (14% mb) | 1.89 | 1.86 | 1.94 | 1.94 |
| 11 | Wheat Falling Number (sec) | 349 | 400 | 400 | 400 |
| 12 | SKCS Hardness Index (SK-HI) | 82.1 | 71.2 | 79.3 | 64.3 |
| 13 | SK-HI Standard Deviation | 16.1 | 17.6 | 16.7 | 18.5 |
| 14 | Vitreous Kernels (%) | 88 | 52 | 91 | 58 |
| | Flour Extraction (%) | | | | |
| 15 | Tempered Wheat Basis (%) | 64.6 | 66.2 | 66.5 | 66.7 |
| 16 | Total Product Basis (%) | 70.4 | 70.8 | 70.2 | 70.4 |
| 17 | Flour /Bu Wheat (lbs) | 40.5 | 41.8 | 41.9 | 42.1 |
| | Flour Characteristics | | | | |
| 18 | Flour Color Brightness (L*) | 90.3 | 91.3 | 90.0 | 91.0 |
| 19 | Flour Color Yellowness (b*) | 7.8 | 8.7 | 8.2 | 9.6 |
| 20 | Flour Moisture (%) | 13.3 | 12.6 | 12.7 | 12.1 |
| 21 | Flour Ash (14% mb) | 0.550 | 0.556 | 0.521 | 0.503 |
| 22 | Falling Number (Malted) (sec) | 251 | 258 | 245 | 248 |
| | Farinograph | | | | |
| 23 | Water Absorption (500bu) | 63.0 | 60.5 | 63.1 | 60.1 |
| 24 | Water Absorption (14%mb) | 62.1 | 58.9 | 61.6 | 58.3 |
| 25 | Arrival Time (min) | 1.7 | 1.8 | 2.4 | 2.2 |
| 26 | Peak Time (min) | 3.7 | 3.0 | 6.0 | 6.5 |
| 27 | Dough Stability (min) | 8.6 | 8.1 | 11.3 | 8.3 |
| 28 | MTI (bu) | 26.0 | 23.0 | 26.0 | 45.0 |
| 29 | TTB (min) | 9.6 | 9.2 | 11.8 | 10.0 |

13 SD4023 (Advance) (Check- Glenn)

| | | Check | Line | Check | Line |
|--|-----------|-------|------|-------|------|
| Trait | ID | B-8 | B-13 | C-8 | C-13 |
| II. Cooperator Results | | | | | |
| 30 Bake Absorption (Averag | e %) | 62.4 | 60.3 | 62.6 | 59.7 |
| 31 Loaf Volume (% of Check |) | 100 | 100 | 100 | 96 |
| 32 Mixing Requirement | | 3.9 | 3.8 | 4.1 | 3.9 |
| 5 =Very_Long, 4 =Long, | | | | | |
| 3 =Medium, 2 =Short, | | | | | |
| 1 =Very_Short | | | | | |
| 33 Dough Characteristics | | 3.6 | 3.2 | 3.9 | 3.4 |
| 5 =Bucky_Tough, | | | | | |
| 4 =Strong_Elastic, | | | | | |
| 3 =Medium_Pliable, | | | | | |
| 2 =Mellow_Very Pliable | , | | | | |
| 1 =Weak_Short or Sticky | | | | | |
| 34 Mixing Tolerance | | | 2.7 | | 2.1 |
| 5 =Much_More_Tolerand | ce, | | | | |
| 4 =More_Tolerance, | | | | | |
| 3 =Equivalent, 2 =Less_T | olerance, | | | | |
| and 1 =Much_Less_Toler | ance | | | | |
| when compared to Che | ck | | | | |
| 35 Internal Crumb Color | | | 2.8 | | 2.9 |
| 5 =Much_Brighter, 4 =Bri | ghter, | | | | |
| 3 =Equivalent, 2 =Poorer | , and | | | | |
| 1 =Much_Poorer when c | ompared | | | | |
| to Check | | | | | |
| 36 Internal Grain and Textur | e | | 3.3 | | 3.1 |
| 5 =Much_Better, 4 =Bett | er, | | | | |
| 3 =Equivalent, 2 =Poorer | , and | | | | |
| 1 =Much_Poorer when c | ompared | | | | |
| to Check | | | | | |
| III. Cooperator Evaluation | | | | | |
| 5 =Much Better, 4 =Bette | er, | | | | |
| 3 =Equivalent, 2 =Poorer | , and | | | | |
| 1 =Much_Poorer when c | ompared | | | | |
| to Check | | | | | |
| 37 Quality Trait 1-2: Protein | | | 1.7 | | 1.2 |
| 38 Quality Trait 3-22: Milling | 5 | | 3.0 | | 2.6 |
| 39 Quality Trait 23-36: Bakin | g | | 3.0 | | 2.7 |
| 40 Quality Trait 1-36: Overal | l | | 2.7 | | 2.4 |

14 WB-Mayville (Check- Glenn)

| | | Check | Line | Check | Line |
|--------|-------------------------------|-------|-------|-------|-------|
| Trait | ID | C-8 | C-14 | K-8 | K-14 |
| I. USD | A/ARS WQL Data | | | | |
| 1 | Wheat Protein (12% mb) | 15.3 | 14.0 | 12.8 | 12.6 |
| 2 | Flour Protein (12% mb) | 14.4 | 13.4 | 12.3 | 11.9 |
| | | | | | |
| 3 | Market Value 1 (Score 1-6) | 3.4 | 3.0 | 3.8 | 3.7 |
| 4 | Market Value 2 (Score 1-10) | - | 8.4 | - | 9.6 |
| 5 | Test Weight (lb/bu) | 61.0 | 59.8 | 63.7 | 62.0 |
| 6 | 1000 Kernel Weight (g) | 22.0 | 23.1 | 30.5 | 33.1 |
| | Kernel Size | | | | |
| 7 | % Large | 8 | 28 | 55 | 73 |
| 8 | % Small | 32 | 18 | 8 | 7 |
| 9 | Wheat Moisture (%) | 10.4 | 10.0 | 11.0 | 10.1 |
| 10 | Wheat Ash (14% mb) | 1.94 | 1.82 | 1.70 | 1.67 |
| 11 | Wheat Falling Number (sec) | 400 | 400 | 400 | 400 |
| 12 | SKCS Hardness Index (SK-HI) | 79.3 | 73.9 | 97.4 | 76.9 |
| 13 | SK-HI Standard Deviation | 16.7 | 16.1 | 16.5 | 15.5 |
| 14 | Vitreous Kernels (%) | 91 | 55 | 92 | 45 |
| | Flour Extraction (%) | | | | |
| 15 | Tempered Wheat Basis (%) | 66.5 | 67.2 | 60.8 | 66.5 |
| 16 | Total Product Basis (%) | 70.2 | 71.2 | 64.3 | 70.4 |
| 17 | Flour /Bu Wheat (lbs) | 41.9 | 42.5 | 38.4 | 42.0 |
| | Flour Characteristics | | | | |
| 18 | Flour Color Brightness (L*) | 90.0 | 90.4 | 91.4 | 91.3 |
| 19 | Flour Color Yellowness (b*) | 8.2 | 8.6 | 7.0 | 7.8 |
| 20 | Flour Moisture (%) | 12.7 | 12.6 | 12.4 | 12.0 |
| 21 | Flour Ash (14% mb) | 0.521 | 0.458 | 0.480 | 0.511 |
| 22 | Falling Number (Malted) (sec) | 245 | 254 | 250 | 265 |
| | Farinograph | | | | |
| 23 | Water Absorption (500bu) | 63.1 | 62.0 | 66.1 | 62.4 |
| 24 | Water Absorption (14%mb) | 61.6 | 60.3 | 64.2 | 60.2 |
| 25 | Arrival Time (min) | 2.4 | 2.2 | 1.7 | 1.9 |
| 26 | Peak Time (min) | 6.0 | 4.5 | 2.7 | 3.4 |
| 27 | Dough Stability (min) | 11.3 | 8.0 | 3.6 | 7.1 |
| 28 | MTI (bu) | 26.0 | 27.0 | 56.0 | 23.0 |
| 29 | TTB (min) | 11.8 | 9.8 | 5.2 | 8.6 |

14 WB-Mayville (Check- Glenn)

| | | | Check | Line | Check | Line |
|----------|--|----|-------|------|-------|------|
| Trait | ı | D | C-8 | C-14 | K-8 | K-14 |
| II. Coo | perator Results | | | | | |
| 30 | Bake Absorption (Average %) | | 62.6 | 61.2 | 63.1 | 61.1 |
| 31 | Loaf Volume (% of Check) | | 100 | 93 | 100 | 97 |
| 32 | Mixing Requirement | | 4.1 | 3.6 | 4.1 | 3.8 |
| | 5 =Very_Long, 4 =Long, | | | | | |
| | 3 =Medium, 2 =Short, | | | | | |
| | 1 =Very_Short | | | | | |
| 33 | Dough Characteristics | | 3.9 | 3.4 | 3.8 | 3.8 |
| | 5 =Bucky_Tough, | | | | | |
| | 4 =Strong_Elastic, | | | | | |
| | 3 =Medium_Pliable, | | | | | |
| | 2 =Mellow_Very Pliable, | | | | | |
| | 1=Weak_Short or Sticky | | | | | |
| 34 | Mixing Tolerance | | | 2.0 | | 3.7 |
| | 5 =Much_More_Tolerance, | | | | | |
| | 4 =More_Tolerance, | | | | | |
| | 3 =Equivalent, 2 =Less_Tolerance | ≘, | | | | |
| | and 1 =Much_Less_Tolerance | | | | | |
| | when compared to Check | | | | | |
| 35 | Internal Crumb Color | | | 3.1 | | 3.3 |
| | 5 =Much_Brighter, 4 =Brighter, | | | | | |
| | 3 =Equivalent, 2 =Poorer, and | | | | | |
| | 1=Much_Poorer when compared | d | | | | |
| | to Check | | | | | |
| 36 | Internal Grain and Texture | | | 3.2 | | 3.0 |
| | 5 =Much_Better, 4 =Better, | | | | | |
| | 3 =Equivalent, 2 =Poorer, and | | | | | |
| | 1=Much_Poorer when compared | d | | | | |
| | to Check | | | | | |
| III. Cod | perator Evaluation | | | | | |
| | 5 =Much Better, 4 =Better, | | | | | |
| | 3 =Equivalent, 2 =Poorer, and | | | | | |
| | 1=Much_Poorer when compared | d | | | | |
| | to Check | | | | | |
| 37 | Quality Trait 1-2: Protein | | | 1.9 | | 2.5 |
| 38 | Quality Trait 3-22: Milling | | | 3.4 | | 3.6 |
| 39 | Quality Trait 23-36: Baking | | | 2.4 | | 3.0 |
| 40 | Quality Trait 1-36: Overall | | | 2.5 | | 2.7 |

Individual Cooperator Bake Data

| Glo | enn Che | cks (20 | 011 Crop Y | ears) |
|------------|------------|-------------|---------------|-----------------|
| Watertow | n (B8) | | | |
| | 2 | 2011 Hard S | pring Wheat C | rop |
| | Bake | Loaf | Mixing | Dough |
| Cooperator | Absorption | Volume | Requirement | Characteristics |
| | (%) | (cc) | | |
| Α | 60.0 | 2900 | 5 | 4 |
| В | 58.0 | 3000 | 3 | 3 |
| С | 64.0 | 1055 | 4 | 4 |
| D | 62.0 | 3104 | 5 | 5 |
| E | 60.5 | 2600 | 5 | 3 |
| F | 64.1 | 2425 | 3 | 3 |
| G | 61.0 | 2600 | 3 | 3 |
| Н | 58.5 | 1070 | 3 | 3 |
| 1 | 62.0 | 905 | 3 | 4 |
| J | 67.0 | 1000 | 4 | 4 |
| K | 67.8 | 985 | 4 | 4 |
| L | 63.5 | 919 | 5 | 3 |
| Mean | 62.4 | | 3.9 | 3.6 |
| Std Dev | 3.1 | | 0.9 | 0.7 |
| C | (CO) | | | |
| Casselton | | | | |
| | | | pring Wheat C | |
| | Bake | Loaf | Mixing | Dough |
| Cooperator | • | Volume | Requirement | Characteristics |
| | (%) | (cc) | | |
| Α | 60.0 | 3050 | 5 | 5 |
| В | 57.5 | 3100 | 3 | 3 |
| С | 64.0 | 1085 | 5 | 4 |
| D | 61.0 | 3162 | 5 | 5 |
| E | 61.0 | 2625 | 5 | 5 |
| F | 63.6 | 2325 | 3 | 3 |
| G | 60.0 | 2750 | 3 | 3 |
| Н | 57.9 | 1075 | 4 | 5 |
| I | 62.1 | 875 | 3 | 4 |
| | | | | |

1000

1080

1078

5

5

3

4.1

1.0

2

4

4

3.9

1.0

69.5

69.7

64.4

62.6

3.9

J

Κ

L

Mean

Std Dev

Glenn Checks (2011 Crop Years)

Crookston (K8)

| 2011 H | Hard Sp | oring W | /heat | Cro | o |
|--------|---------|---------|-------|-----|---|
|--------|---------|---------|-------|-----|---|

| | Bake | Loaf | Mixing | Dough |
|-------------|-------------------|--------|-------------|-----------------|
| Cooperator | Absorption | Volume | Requirement | Characteristics |
| | (%) | (cc) | | |
| Α | 58.0 | 2900 | 5 | 5 |
| В | 60.0 | 2950 | 3 | 3 |
| С | 61.0 | 975 | 3 | 3 |
| D | 64.0 | 3104 | 5 | 5 |
| Е | 62.0 | 2600 | 5 | 4 |
| F | 66.2 | 2125 | 2 | 1 |
| G | 64.0 | 2850 | 3 | 3 |
| Н | 61.7 | 1025 | 5 | 4 |
| I | 65.6 | 855 | 3 | 4 |
| J | 66.9 | 815 | 5 | 4 |
| K | 65.8 | 878 | 5 | 5 |
| L | 61.6 | 932 | 5 | 4 |
| Mean | 63.1 | | 4.1 | 3.8 |
| Std Dev | 2.8 | | 1.2 | 1.1 |
| | | | | |
| Williston (| W8) | | | |

2011 Hard Spring Wheat Crop

| | Bake | Loaf | Mixing | Dough |
|------------|------------|--------|--------|-----------------|
| Cooperator | Absorption | Volume | _ | Characteristics |
| | (%) | (cc) | | |
| Α | 63.0 | 2700 | 5 | 5 |
| В | 57.5 | 2850 | 3 | 3 |
| С | 64.0 | 1133 | 5 | 5 |
| D | 61.0 | 2986 | 5 | 5 |
| Е | 65.5 | 2300 | 5 | 5 |
| F | 63.6 | 2025 | 3 | 1 |
| G | 61.0 | 2900 | 3 | 3 |
| Н | 56.6 | 1205 | 5 | 5 |
| I | 61.4 | 935 | 2 | 4 |
| J | 69.8 | 1250 | 5 | 4 |
| K | 73.3 | 1118 | 5 | 5 |
| L | 68.5 | 1214 | 5 | 3 |
| Mean | 63.8 | | 4.3 | 4.0 |
| Std Dev | 4.9 | | 1.1 | 1.3 |

ND905CL

Williston (W1)

| Coope- | Bake | Loaf \ | /olume | | | Quality Characteristics Compared to Glenn Check | | | | | | |
|---------|-------------|--------|-----------|----------------|----------------|---|-----|--------------------|---------|---------|--------|---------|
| rator | Abs. (%) | (cc) | (% of CK) | Mixing Req. | Dough Char. | Mix Tol. | | Grain & Texture | Protein | Milling | Baking | Overall |
| Α | 63.0 | 2900 | 107.4 | 5 | 5 | 3 | 3 | 3 | 5 | 2 | 3 | 3 |
| В | 59.5 | 3050 | 107.0 | 4 | 2 | 4 | 5 | 4 | 5 | 2 | 4 | 4 |
| С | 64.0 | 1150 | 101.5 | 5 | 5 | 3 | 3 | 2 | 4 | 2 | 3 | 3 |
| D | 63.0 | 3104 | 104.0 | 5 | 5 | 4 | 3 | 4 | 4 | 3 | 4 | 4 |
| E | 67.0 | 2700 | 117.4 | 5 | 5 | 3 | 4 | 3 | - | - | 4 | 4 |
| F | 65.6 | 2450 | 121.0 | 3 | 3 | 3 | 2 | 2 | 4 | 4 | 4 | 4 |
| G | 63.0 | 3000 | 103.4 | 2 | 2 | 2 | 4 | 4 | 5 | 2 | 4 | 3 |
| Н | 58.8 | 1340 | 111.2 | 3 | 5 | 2 | 2 | 2 | 4 | 2 | 3 | 3 |
| ı | 63.0 | 945 | 101.1 | 1 | 4 | 3 | 3 | 2 | 3 | 3 | 3 | 3 |
| J | 71.9 | 1160 | 92.8 | 5 | 3 | 3 | 3 | 4 | 4 | 2 | 4 | 4 |
| K | 73.2 | 1173 | 104.9 | 5 | 4.5 | 3 | 2 | 5 | 3 | 2 | 4 | 3 |
| L | 68.5 | 1192 | 98.2 | 4 | 3 | 2 | 3 | 3 | 4 | 2 | 3 | 3 |
| Mean | 65.0 | - | 105.8 | 3.9 | 3.9 | 2.9 | 3.1 | 3.2 | 4.1 | 2.4 | 3.6 | 3.4 |
| Std Dev | 4.4 | - | 7.8 | 1.4 | 1.2 | 0.7 | 0.9 | 1.0 | 0.7 | 0.7 | 0.5 | 0.5 |

Line A (BR0061)

Williston (W2)

| Cana | Bake | Loaf V | olume/ | | | Q | uality Cha | aracteristi | cs Comp | ared to G | lenn Ch | eck |
|---------|------|--------|-----------|--------|-------|------|------------|-------------|---------|-----------|---------|---------|
| Coope- | Abs. | | | Mixing | Dough | Mix | Crumb | Grain & | | | | |
| rator | (%) | (cc) | (% of CK) | Req. | Char. | Tol. | Color | Texture | Protein | Milling | Baking | Overall |
| Α | 63.0 | 2950 | 109.3 | 5 | 5 | 3 | 3 | 3 | 3 | 1 | 3 | 3 |
| В | 56.0 | 2800 | 98.2 | 3 | 3 | 3 | 2 | 2 | 5 | 1 | 2 | 2 |
| С | 64.0 | 1150 | 101.5 | 5 | 5 | 3 | 3 | 4 | 3 | 1 | 3 | 2 |
| D | 60.0 | 3162 | 105.9 | 5 | 5 | 4 | 3 | 3 | 3 | 2 | 3 | 3 |
| E | 64.0 | 2600 | 113.0 | 5 | 5 | 3 | 3 | 5 | - | - | 4 | 4 |
| F | 62.0 | 2625 | 129.6 | 4 | 1 | 1 | 3 | 3 | 4 | 4 | 5 | 5 |
| G | 61.0 | 2900 | 100.0 | 4 | 4 | 4 | 4 | 3 | 3 | 2 | 3 | 3 |
| Н | 56.3 | 1235 | 102.5 | 5 | 5 | 4 | 2 | 2 | 3 | 1 | 2 | 2 |
| I | 60.7 | 970 | 103.7 | 3 | 4 | 3 | 3 | 2 | 3 | 2 | 3 | 3 |
| J | 72.2 | 1250 | 100.0 | 5 | 4 | 3 | 3 | 5 | 3 | 2 | 4 | 4 |
| K | 72.3 | 1238 | 110.7 | 5 | 5 | 5 | 2.5 | 3 | 3 | 1 | 5 | 4 |
| L | 68.3 | 1199 | 98.8 | 5 | 3 | 2 | 3 | 3 | 3 | 1 | 3 | 2 |
| Mean | 63.3 | - | 106.1 | 4.5 | 4.1 | 3.2 | 2.9 | 3.2 | 3.3 | 1.6 | 3.3 | 3.1 |
| Std Dev | 5.3 | - | 8.9 | 0.8 | 1.2 | 1.0 | 0.5 | 1.0 | 0.6 | 0.9 | 1.0 | 1.0 |

ND818

Watertown (B3)

| Coope- | Bake | Loaf \ | /olume | | | C | Quality Cha | aracteristic | s Compa | red to Glo | enn Ched | :k |
|---------|-------------|--------|-----------|----------------|----------------|-------------|----------------|--------------------|---------|------------|----------|---------|
| rator | Abs. (%) | (cc) | (% of CK) | Mixing Req. | Dough Char. | Mix Tol. | Crumb Color | Grain & Texture | Protein | Milling | Baking | Overall |
| Α | 60.0 | 2800 | 96.6 | 3 | 3 | 2 | 3 | 3 | 4 | 2 | 2 | 2 |
| В | 60.5 | 3200 | 106.7 | 3 | 2 | 4 | 3 | 2 | 4 | 1 | 4 | 4 |
| С | 64.0 | 1038 | 98.4 | 3 | 3 | 2 | 3 | 2 | 4 | 1 | 2 | 2 |
| D | 64.0 | 3015 | 97.1 | 4 | 4 | 2 | 2 | 4 | 4 | 2 | 3 | 3 |
| E | 61.5 | 2600 | 100.0 | 4 | 3 | 3 | 2 | 1 | - | - | 2 | 2 |
| F | 66.3 | 2725 | 112.4 | 3 | 2 | 3 | 3 | 2 | 3 | 3 | 5 | 5 |
| G | 64.0 | 2450 | 94.2 | 2 | 2 | 2 | 3 | 3 | 3 | 3 | 4 | 4 |
| Н | 60.7 | 1110 | 103.7 | 2 | 2 | 3 | 2 | 2 | 4 | 3 | 2 | 2 |
| I | 64.0 | 850 | 93.9 | 2 | 3 | 3 | 2 | 2 | 3 | 2 | 3 | 3 |
| J | 69.2 | 970 | 97.0 | 3 | 4 | 2 | 2 | 3 | 4 | 2 | 3 | 3 |
| K | 69.1 | 1028 | 104.4 | 2 | 4 | 4 | 3.5 | 3 | 3 | 3 | 3 | 3 |
| L | 64.5 | 858 | 93.4 | 3 | 4 | 3 | 2 | 3 | 4 | 1 | 3 | 3 |
| Mean | 64.0 | - | 99.8 | 2.8 | 3.0 | 2.8 | 2.5 | 2.5 | 3.6 | 2.1 | 3.0 | 3.0 |
| Std Dev | 3.1 | - | 5.8 | 0.7 | 0.9 | 0.8 | 0.6 | 0.8 | 0.5 | 0.8 | 1.0 | 1.0 |
| | | | | | | | | | | | | |

Casselton (C3)

| Coope- | Bake | Loaf \ | Volume | | | C | Quality Cha | aracteristic | s Compa | red to Gl | enn Che | ck |
|---------|-------------|--------|-----------|----------------|----------------|-------------|----------------|--------------------|---------|-----------|---------|---------|
| rator | Abs. (%) | (cc) | (% of CK) | Mixing Req. | Dough Char. | Mix Tol. | Crumb Color | Grain & Texture | Protein | Milling | Baking | Overall |
| Α | 60.0 | 2900 | 95.1 | 5 | 5 | 3 | 3 | 4 | 3 | 5 | 3 | 3 |
| В | 58.5 | 3150 | 101.6 | 4 | 4 | 4 | 4 | 3 | 4 | 3 | 4 | 4 |
| С | 64.0 | 1092 | 100.6 | 5 | 4 | 3 | 3 | 2 | 3 | 2 | 3 | 3 |
| D | 62.0 | 3162 | 100.0 | 5 | 5 | 3 | 2 | 2 | 2 | 2 | 2 | 2 |
| E | 62.5 | 2600 | 99.0 | 5 | 4 | 2 | 2 | 4 | - | - | 2 | 2 |
| F | 64.3 | 2525 | 108.6 | 2 | 3 | 2 | 2 | 3 | 3 | 3 | 4 | 4 |
| G | 60.0 | 2750 | 100.0 | 3 | 3 | 3 | 3 | 3 | 3 | 2 | 3 | 3 |
| Н | 58.8 | 1140 | 106.0 | 3 | 4 | 2 | 2 | 3 | 3 | 4 | 4 | 4 |
| I | 61.9 | 825 | 94.3 | 2 | 4 | 3 | 2 | 2 | 3 | 3 | 3 | 3 |
| J | 69.3 | 990 | 99.0 | 4 | 2 | 2 | 3 | 4 | 3 | 4 | 4 | 4 |
| K | 69.2 | 1060 | 98.1 | 4 | 4 | 3 | 3.5 | 3 | 3 | 3 | 3 | 3 |
| L | 64.4 | 998 | 92.6 | 3 | 3 | 2 | 3 | 3 | 3 | 3 | 3 | 3 |
| Mean | 62.9 | - | 99.6 | 3.8 | 3.8 | 2.7 | 2.7 | 3.0 | 3.0 | 3.1 | 3.2 | 3.2 |
| Std Dev | 3.6 | - | 4.6 | 1.1 | 0.9 | 0.7 | 0.7 | 0.7 | 0.4 | 0.9 | 0.7 | 0.7 |

ND818

Crookston (K3)

| Coope- | Bake | Loaf \ | /olume | | | C | Quality Cha | aracteristic | s Compa | red to Glo | enn Che | ck |
|---------|-------------|--------|-----------|----------------|----------------|-------------|----------------|--------------------|---------|------------|---------|---------|
| rator | Abs. (%) | (cc) | (% of CK) | Mixing Req. | Dough Char. | Mix Tol. | Crumb Color | Grain & Texture | Protein | Milling | Baking | Overall |
| Α | 59.0 | 2900 | 100.0 | 3 | 3 | 2 | 2 | 2 | 5 | 5 | 2 | 2 |
| В | 60.5 | 3050 | 103.4 | 3 | 3 | 4 | 3 | 3 | 2 | 4 | 4 | 4 |
| С | 63.0 | 1037 | 106.4 | 4 | 4 | 4 | 3 | 3 | 4 | 2 | 4 | 3 |
| D | 64.0 | 2986 | 96.2 | 5 | 5 | 3 | 2 | 3 | 4 | 4 | 3 | 4 |
| Е | 64.5 | 2700 | 103.8 | 4 | 3 | 2 | 2 | 2 | - | - | 3 | 3 |
| F | 66.3 | 2175 | 102.4 | 4 | 3 | 4 | 2 | 2 | 4 | 3 | 3 | 3 |
| G | 64.0 | 2850 | 100.0 | 4 | 4 | 4 | 4 | 4 | 4 | 2 | 4 | 3 |
| Н | 61.7 | 1070 | 104.4 | 3 | 3 | 4 | 1 | 3 | 4 | 5 | 3 | 3 |
| ı | 65.1 | 800 | 93.6 | 2 | 4 | 4 | 2 | 3 | 3 | 3 | 2 | 2 |
| J | 68.4 | 885 | 108.6 | 4 | 4 | 3 | 3 | 4 | 4 | 4 | 4 | 4 |
| K | 66.3 | 1015 | 115.6 | 3 | 4.5 | 2 | 3 | 3 | 4 | 5 | 4 | 4 |
| L | 63.1 | 979 | 105.0 | 2 | 4 | 5 | 3 | 3 | 4 | 3 | 4 | 4 |
| Mean | 63.8 | - | 103.3 | 3.4 | 3.7 | 3.4 | 2.5 | 2.9 | 3.8 | 3.6 | 3.3 | 3.3 |
| Std Dev | 2.6 | - | 5.7 | 0.9 | 0.7 | 1.0 | 0.8 | 0.7 | 0.8 | 1.1 | 0.8 | 0.8 |
| | | | | | | | | | | | | |

Williston (W3)

| Coope- | Bake | Loaf Volume | | | | Quality Characteristics Compared to Glenn Check | | | | | | |
|---------|-------------|-------------|-----------|----------------|----------------|---|----------------|--------------------|---------|---------|--------|---------|
| rator | Abs. (%) | (cc) | (% of CK) | Mixing Req. | Dough Char. | Mix Tol. | Crumb Color | Grain & Texture | Protein | Milling | Baking | Overall |
| Α | 61.0 | 2750 | 101.9 | 5 | 5 | 3 | 3 | 3 | 1 | 2 | 3 | 3 |
| В | 59.0 | 3000 | 105.3 | 4 | 3 | 3 | 3 | 2 | 5 | 4 | 4 | 4 |
| С | 64.0 | 1143 | 100.9 | 5 | 5 | 3 | 3 | 4 | 2 | 3 | 3 | 3 |
| D | 63.0 | 3015 | 101.0 | 5 | 5 | 4 | 2 | 4 | 2 | 3 | 4 | 3 |
| E | 67.0 | 2500 | 108.7 | 5 | 5 | 3 | 2 | 3 | - | - | 3 | 3 |
| F | 65.0 | 2200 | 108.6 | 4 | 1 | 1 | 2 | 2 | 4 | 4 | 3 | 3 |
| G | 62.0 | 2800 | 96.6 | 3 | 3 | 3 | 4 | 4 | 3 | 3 | 4 | 3 |
| Н | 57.8 | 1170 | 97.1 | 3 | 5 | 3 | 2 | 3 | 2 | 2 | 2 | 2 |
| 1 | 62.8 | 875 | 93.6 | 2 | 4 | 3 | 3 | 2 | 3 | 3 | 3 | 3 |
| J | 70.6 | 1055 | 84.4 | 5 | 2 | 3 | 3 | 5 | 2 | 2 | 4 | 3 |
| K | 71.8 | 1175 | 105.1 | 5 | 5 | 5 | 4 | 4 | 2 | 3 | 5 | 4 |
| L | 65.9 | 1109 | 91.4 | 3 | 3 | 3 | 3 | 3 | 2 | 4 | 3 | 3 |
| Mean | 64.2 | - | 99.5 | 4.1 | 3.8 | 3.1 | 2.8 | 3.3 | 2.5 | 3.0 | 3.4 | 3.1 |
| Std Dev | 4.2 | - | 7.3 | 1.1 | 1.4 | 0.9 | 0.7 | 1.0 | 1.1 | 0.8 | 0.8 | 0.5 |

MT0832 (Duclair)

Williston (W4)

| Coope- | Bake | Loaf V | olume | | | (| Quality Cha | racteristic | s Compare | ed to Gler | nn Check | |
|---------|-------------|--------|-----------|----------------|----------------|-------------|----------------|--------------------|-----------|------------|----------|---------|
| rator | Abs. (%) | (cc) | (% of CK) | Mixing Req. | Dough Char. | Mix Tol. | Crumb Color | Grain & Texture | Protein | Milling | Baking | Overall |
| Α | 63.0 | 2700 | 100.0 | 5 | 5 | 3 | 3 | 3 | 3 | 2 | 3 | 3 |
| В | 55.5 | 3500 | 122.8 | 4 | 3 | 3 | 5 | 5 | 5 | 3 | 5 | 5 |
| С | 64.0 | 1150 | 101.5 | 5 | 5 | 3 | 3 | 3 | 3 | 1 | 3 | 2 |
| D | 60.0 | 3045 | 102.0 | 5 | 5 | 4 | 3 | 3 | 3 | 3 | 3 | 3 |
| E | 64.0 | 2650 | 115.2 | 5 | 5 | 3 | 3 | 3 | - | - | 4 | 4 |
| F | 61.7 | 3025 | 149.4 | 4 | 4 | 5 | 3 | 3 | 4 | 3 | 5 | 5 |
| G | 60.0 | 2850 | 98.3 | 4 | 4 | 4 | 4 | 4 | 3 | 2 | 4 | 3 |
| Н | 55.2 | 1165 | 96.7 | 3 | 5 | 3 | 3 | 3 | 3 | 2 | 2 | 2 |
| I | 59.5 | 800 | 85.6 | 2 | 4 | 3 | 2 | 1 | 3 | 2 | 2 | 2 |
| J | 70.4 | 1220 | 97.6 | 5 | 4 | 3 | 3 | 2 | 4 | 2 | 2 | 3 |
| K | 71.7 | 1263 | 113.0 | 5 | 4.5 | 2 | 3 | 3 | 3 | 3 | 5 | 4 |
| L | 68.5 | 1122 | 92.4 | 4 | 3 | 2 | 3 | 3 | 3 | 2 | 3 | 3 |
| Mean | 62.8 | - | 106.2 | 4.3 | 4.3 | 3.2 | 3.2 | 3.0 | 3.4 | 2.3 | 3.4 | 3.3 |
| Std Dev | 5.3 | - | 17.0 | 1.0 | 0.8 | 0.8 | 0.7 | 1.0 | 0.7 | 0.6 | 1.2 | 1.1 |

Line B (BR5874C)

Williston (W5)

| Coope- | Bake | Loaf \ | Volume | | | Q | uality Ch | aracterist | ics Comp | ared to G | ilenn Ch | eck |
|---------|-------------|--------|---------------|----------------|----------------|-------------|----------------|--------------------|----------|-----------|----------|---------|
| rator | Abs. (%) | (cc) | (% of CK) | Mixing Req. | Dough Char. | Mix Tol. | Crumb Color | Grain & Texture | Protein | Milling | Baking | Overall |
| Α | 63.0 | 2700 | 100.0 | 5 | 5 | 3 | 3 | 3 | 3 | 1 | 3 | 3 |
| В | 55.0 | 2800 | 98.2 | 4 | 4 | 3 | 3 | 2 | 5 | 3 | 3 | 3 |
| С | 64.0 | 1125 | 99.3 | 5 | 5 | 3 | 3 | 3 | 3 | 1 | 3 | 2 |
| D | 59.0 | 2986 | 100.0 | 5 | 5 | 4 | 4 | 3 | 3 | 2 | 2 | 2 |
| E | 64.0 | 2550 | 110.9 | 5 | 5 | 3 | 3 | 3 | - | - | 3 | 3 |
| F | 60.8 | 2100 | 103.7 | 4 | 2 | 2 | 2 | 2 | 4 | 4 | 3 | 3 |
| G | 58.0 | 2500 | 86.2 | 4 | 4 | 4 | 4 | 4 | 3 | 2 | 4 | 3 |
| Н | 54.1 | 1135 | 94.2 | 5 | 5 | 4 | 2 | 2 | 3 | 2 | 2 | 2 |
| 1 | 59.3 | 970 | 103.7 | 3 | 4 | 3 | 4 | 2 | 3 | 2 | 3 | 3 |
| J | 69.4 | 1190 | 95.2 | 5 | 4 | 2 | 3 | 3 | 3 | 2 | 3 | 3 |
| K | 71.9 | 1048 | 93.7 | 5 | 5 | 4 | 2.5 | 2 | 3 | 2 | 3 | 2.5 |
| L | 68.3 | 1222 | 100.7 | 5 | 3 | 3 | 3 | 3 | 3 | 1 | 3 | 2 |
| Mean | 62.2 | - | 98.8 | 4.6 | 4.3 | 3.2 | 3.0 | 2.7 | 3.3 | 2.0 | 2.9 | 2.6 |
| Std Dev | 5.6 | - | 6.2 | 0.7 | 1.0 | 0.7 | 0.7 | 0.7 | 0.6 | 0.9 | 0.5 | 0.5 |

SD3997 (Forefront)

Watertown (B6)

| Coope- | Bake | Loaf ' | Volume | | Quality Characteristics Compared to Glenn Check | | | | | | | |
|---------|------|--------|-----------|--------|---|------|-------|---------|---------|---------|--------|---------|
| rator | Abs. | | | Mixing | Dough | Mix | Crumb | Grain & | | | | |
| | (%) | (cc) | (% of CK) | Req. | Char. | Tol. | Color | Texture | Protein | Milling | Baking | Overall |
| Α | 59.0 | 2900 | 100.0 | 5 | 5 | 3 | 4 | 3 | 2 | 5 | 3 | 3 |
| В | 57.0 | 2950 | 98.3 | 3 | 4 | 2 | 2 | 2 | 2 | 2 | 3 | 3 |
| С | 63.0 | 1010 | 95.7 | 2 | 4 | 1 | 3 | 2 | 2 | 2 | 1 | 2 |
| D | 61.0 | 3162 | 101.9 | 5 | 5 | 3 | 4 | 3 | 2 | 4 | 3 | 4 |
| E | 62.0 | 2600 | 100.0 | 5 | 3 | 3 | 2 | 1 | - | - | 2 | 2 |
| F | 63.1 | 2600 | 107.2 | 2 | 2 | 3 | 3 | 2 | 3 | 3 | 4 | 4 |
| G | 61.0 | 2600 | 100.0 | 2 | 2 | 2 | 3 | 3 | 3 | 3 | 4 | 4 |
| Н | 58.9 | 1035 | 96.7 | 3 | 3 | 3 | 3 | 3 | 2 | 4 | 3 | 2 |
| I | 62.0 | 850 | 93.9 | 3 | 4 | 3 | 2 | 2 | 3 | 3 | 3 | 3 |
| J | 65.9 | 960 | 96.0 | 4 | 3 | 3 | 3 | 4 | 2 | 4 | 4 | 4 |
| K | 68.0 | 990 | 100.5 | 4 | 4 | 3 | 2.5 | 3 | 3 | 3 | 3 | 3 |
| L | 63.0 | 948 | 103.2 | 4 | 3 | 2 | 3 | 3 | 2 | 3 | 3 | 3 |
| Mean | 62.0 | - | 99.5 | 3.5 | 3.5 | 2.6 | 2.9 | 2.6 | 2.4 | 3.3 | 3.0 | 3.1 |
| Std Dev | 3.0 | - | 3.7 | 1.2 | 1.0 | 0.7 | 0.7 | 0.8 | 0.5 | 0.9 | 0.9 | 0.8 |
| | | | | | | | | | | | | |

Casselton (C6)

| Coope- | Bake | Loaf ' | Volume | | | | | | | | | | | |
|---------|------|--------|-----------|--------|-------|------|-------|---------|---------|---------|--------|---------|--|--|
| rator | Abs. | | | Mixing | Dough | Mix | Crumb | Grain & | | | | | | |
| | (%) | (cc) | (% of CK) | Req. | Char. | Tol. | Color | Texture | Protein | Milling | Baking | Overall | | |
| Α | 60.0 | 3100 | 101.6 | 5 | 5 | 3 | 3 | 3 | 3 | 4 | 3 | 3 | | |
| В | 56.0 | 3150 | 101.6 | 4 | 4 | 4 | 5 | 4 | 4 | 5 | 5 | 5 | | |
| С | 64.0 | 1090 | 100.5 | 5 | 4 | 3 | 3 | 3 | 3 | 2 | 4 | 3 | | |
| D | 60.0 | 3162 | 100.0 | 5 | 5 | 3 | 4 | 3 | 2 | 3 | 3 | 3 | | |
| E | 60.5 | 2750 | 104.8 | 5 | 5 | 3 | 3 | 4 | - | - | 3 | 3 | | |
| F | 62.2 | 2475 | 106.5 | 2 | 5 | 2 | 3 | 2 | 2 | 3 | 4 | 4 | | |
| G | 59.0 | 2800 | 101.8 | 3 | 3 | 3 | 3 | 3 | 2 | 2 | 3 | 3 | | |
| Н | 57.2 | 1050 | 97.7 | 4 | 4 | 3 | 3 | 3 | 3 | 4 | 3 | 3 | | |
| 1 | 60.1 | 870 | 99.4 | 2 | 4 | 3 | 4 | 1 | 3 | 3 | 3 | 3 | | |
| J | 67.2 | 935 | 93.5 | 5 | 3 | 3 | 4 | 5 | 3 | 4 | 4 | 4 | | |
| K | 67.8 | 1023 | 94.7 | 5 | 4 | 2 | 3 | 2 | 3 | 4 | 3 | 3 | | |
| L | 63.6 | 1022 | 94.8 | 4 | 3 | 3 | 4 | 4 | 3 | 3 | 3 | 3 | | |
| Mean | 61.5 | - | 99.7 | 4.1 | 4.1 | 2.9 | 3.5 | 3.1 | 2.8 | 3.4 | 3.4 | 3.3 | | |
| Std Dev | 3.6 | - | 4.0 | 1.2 | 0.8 | 0.5 | 0.7 | 1.1 | 0.6 | 0.9 | 0.7 | 0.7 | | |

Pivot

Casselton (C7)

| Coope- | Bake | e Loaf Volume Quality Characteristics Compared to | | | | | | | | | | eck |
|---------|------|---|------------|--------|-------|-------------|----------------|---------|---------|---------|--------|---------|
| rator | Abs. | (66) | /0/ of CV) | Mixing | Dough | Mix Tol. | Crumb Color | Grain & | Drotoin | Milling | Paking | Overall |
| | (%) | (cc) | (% of CK) | Req. | Char. | 101. | COIOI | rexture | Protein | Milling | Daking | Overall |
| Α | 60.0 | 3050 | 100.0 | 5 | 5 | 3 | 4 | 3 | 2 | 3 | 3 | 3 |
| В | 56.0 | 3250 | 104.8 | 4 | 4 | 4 | 4 | 3 | 3 | 2 | 4 | 3 |
| С | 64.0 | 1079 | 99.4 | 4 | 4 | 2 | 2 | 3 | 2 | 1 | 2 | 2 |
| D | 60.0 | 3162 | 100.0 | 5 | 5 | 3 | 2 | 3 | 2 | 2 | 3 | 2 |
| E | 59.0 | 2650 | 101.0 | 5 | 5 | 3 | 2 | 2 | - | - | 2 | 2 |
| F | 62.0 | 2150 | 92.5 | 1 | 3 | 1 | 2 | 2 | 2 | 3 | 1 | 1 |
| G | 58.0 | 2800 | 101.8 | 2 | 2 | 2 | 2 | 3 | 1 | 2 | 2 | 2 |
| Н | 57.2 | 1100 | 102.3 | 4 | 3 | 1 | 1 | 3 | 2 | 3 | 2 | 2 |
| I | 59.6 | 790 | 90.3 | 2 | 3 | 2 | 1 | 1 | 3 | 2 | 2 | 2 |
| J | 67.4 | 945 | 94.5 | 5 | 4 | 3 | 2 | 2 | 3 | 3 | 2 | 3 |
| K | 68.8 | 990 | 91.7 | 5 | 4 | 2 | 4 | 2 | 3 | 2 | 2 | 2 |
| L | 63.6 | 1032 | 95.7 | 4 | 3 | 2 | 4 | 3 | 2 | 1 | 3 | 2 |
| Mean | 61.3 | - | 97.8 | 3.8 | 3.8 | 2.3 | 2.5 | 2.5 | 2.3 | 2.2 | 2.3 | 2.2 |
| Std Dev | 4.0 | - | 4.7 | 1.4 | 1.0 | 0.9 | 1.2 | 0.7 | 0.6 | 0.8 | 0.8 | 0.6 |
| | | | | | | | | | | | | |

Crookston (K7)

| Coope- | Bake | Loaf ' | Volume | | Quality Characteristics Compared to Glenn Check | | | | | | | | | |
|---------|------|--------|------------|--------|---|------|-------|---------|---------|-------------|--------|---------|--|--|
| rator | Abs. | (00) | (0/ of CV) | Mixing | Dough | Mix | | Grain & | Drotoin | Milling | Paking | Overall | | |
| | (%) | (cc) | (% of CK) | Req. | Char. | Tol. | COIOI | Texture | Protein | IVIIIIIIIII | Daking | Overall | | |
| Α | 59.0 | 2900 | 100.0 | 5 | 5 | 3 | 2 | 3 | 5 | 5 | 3 | 3 | | |
| В | 56.5 | 3250 | 110.2 | 4 | 4 | 3 | 2 | 2 | 3 | 3 | 2 | 3 | | |
| С | 64.0 | 1040 | 106.7 | 3 | 2 | 2 | 2 | 2 | 5 | 2 | 2 | 2 | | |
| D | 64.0 | 2986 | 96.2 | 5 | 5 | 3 | 2 | 3 | 4 | 4 | 3 | 4 | | |
| E | 59.0 | 2675 | 102.9 | 4 | 4 | 3 | 2 | 4 | - | - | 2 | 2 | | |
| F | 62.7 | 2500 | 117.6 | 3 | 3 | 4 | 2 | 3 | 4 | 3 | 5 | 2 | | |
| G | 61.0 | 2750 | 96.5 | 4 | 4 | 4 | 4 | 4 | 5 | 2 | 4 | 3 | | |
| Н | 58.2 | 1175 | 114.6 | 3 | 2 | 4 | 1 | 1 | 5 | 4 | 2 | 2 | | |
| 1 | 61.0 | 810 | 94.7 | 2 | 4 | 4 | 2 | 3 | 4 | 2 | 2 | 2 | | |
| J | 67.1 | 885 | 108.6 | 3 | 3 | 3 | 3 | 4 | 5 | 4 | 5 | 4 | | |
| K | 65.7 | 1035 | 117.9 | 2 | 4 | 2 | 3.5 | 3 | 4 | 5 | 4 | 4 | | |
| L | 63.2 | 973 | 104.4 | 2 | 4 | 4 | 3 | 3 | 5 | 2 | 3 | 3 | | |
| Mean | 61.8 | - | 105.9 | 3.3 | 3.7 | 3.3 | 2.4 | 2.9 | 4.5 | 3.3 | 3.1 | 2.8 | | |
| Std Dev | 3.2 | - | 8.2 | 1.1 | 1.0 | 0.8 | 0.8 | 0.9 | 0.7 | 1.2 | 1.2 | 0.8 | | |

| Coope- rator A B C D | Bake . | | | | | | | | | | | |
|--------------------------|--------------|------------|--------------|----------------|----------------|-------------|----------------|--------------------|----------|-----------|----------|---------|
| A B C D | Abs. | Loaf \ | | | | | | | | | | |
| A B C D | Abs. | | /olume | | | Q | uality Ch | aracteristi | cs Compa | ared to G | lenn Che | eck . |
| B C D | (%) | (cc) | (% of CK) | Mixing Req. | Dough Char. | Mix Tol. | Crumb Color | Grain & Texture | Protein | Milling | Baking | Overall |
| C D | 58.0 | 2850 | 98.3 | 5 | 5 | 3 | 4 | 3 | 1 | 2 | 3 | 3 |
| D | 58.0 | 3050 | 101.7 | 3 | 2 | 4 | 4 | 3 | 1 | 3 | 4 | 3 |
| | 62.0 | 1017 | 96.4 | 3 | 3 | 2 | 3 | 2 | 1 | 2 | 1 | 1 |
| | 62.0 | 3104 | 100.0 | 5 | 5 | 2 | 3 | 3 | 2 | 3 | 3 | 3 |
| E | 61.0 | 2625 | 101.0 | 5 | 3 | 3 | 3 | 4 | - | - | 3 | 3 |
| F | 64.0 | 2375 | 97.9 | 1 | 3 | 3 | 3 | 2 | 2 | 3 | 3 | 3 |
| G | 61.0 | 2750 | 105.8 | 3 | 3 | 3 | 2 | 4 | 3 | 3 | 4 | 4 |
| Н | 59.7 | 960 | 89.7 | 4 | 3 | 1 | 2 | 3 | 1 | 3 | 2 | 2 |
| I | 63.0 | 810 | 89.5 | 3 | 4 | 3 | 3 | 2 | 2 | 3 | 2 | 2 |
| J | 65.3 | 905 | 90.5 | 3 | 3 | 3 | 4 | 4 | 2 | 2 | 4 | 4 |
| K | 69.7 | 1025 | 104.1 | 4 | 4 | 3 | 3.5 | 4 | 2 | 3 | 4 | 3.5 |
| L | 61.4 | 874 | 95.1 | 4 | 4 | 2 | 3 | 3 | 1 | 2 | 3 | 2 |
| Mean | 62.1 | - | 97.5 | 3.6 | 3.5 | 2.7 | 3.1 | 3.1 | 1.6 | 2.6 | 3.0 | 2.8 |
| Std Dev | 3.2 | - | 5.5 | 1.2 | 0.9 | 0.8 | 0.7 | 0.8 | 0.7 | 0.5 | 1.0 | 0.9 |
| Casselto | on (C9) | | | | | | | | | | | |
| Coope- | Bake | Loaf \ | /olume | | | Q | uality Ch | aracteristi | cs Compa | ared to G | lenn Che | ≥ck |
| rator | Abs. | | | Mixing | Dough | Mix | Crumb | Grain & | | | | |
| iutoi | (%) | (cc) | (% of CK) | Req. | Char. | Tol. | Color | Texture | Protein | Milling | Baking | Overall |
| Α | 59 | 2900 | 95.1 | 5 | 5 | 3 | 3 | 4 | 1 | 3 | 3 | 3 |
| В | 58.5 | 3000 | 96.8 | 3 | 3 | 2 | 5 | 4 | 2 | 3 | 4 | 3 |
| С | 63.0 | 1005 | 92.6 | 3 | 4 | 2 | 3 | 3 | 1 | 3 | 2 | 2 |
| D | 62 | 3104 | 98.2 | 5 | 5 | 3 | 4 | 3 | 1 | 3 | 3 | 3 |
| Е | 62.0 | 2650 | 101.0 | 5 | 4 | 2 | 2 | 2 | - | - | 3 | 3 |
| F | 64.4 | 2325 | 100.0 | 1 | 3 | 1 | 3 | 3 | 2 | 3 | 3 | 3 |
| G | 60.0 | 2700 | 98.2 | 2 | 2 | 2 | 2 | 3 | 1 | 2 | 2 | 2 |
| Н | 58.8 | 1085 | 100.9 | 4 | 5 | 2 | 3 | 4 | 1 | 3 | 3 | 2 |
| ı | 63.3 | 840 | 96.0 | 3 | 4 | 3 | 4 | 3 | 2 | 3 | 3 | 3 |
| j | 67.7 | 890 | 89.0 | 5 | 3 | 3 | 4 | 3 | 2 | 3 | 2 | 2 |
| K | 68.7 | 1058 | 98.0 | 5 | 4 | 2 | 3 | 1.5 | 2 | 3 | 4 | 3.5 |
| L | 62.4 | 954 | 88.5 | 4 | 5 | 4 | 3 | 4 | 1 | 3 | 3 | 2 |
| Mean | 62.5 | - | 96.2 | 3.8 | 3.9 | 2.4 | 3.3 | 3.1 | 1.5 | 2.9 | 2.9 | 2.6 |
| Std Dev | 3.3 | - | 4.2 | 1.4 | 1.0 | 0.8 | 0.9 | 0.8 | 0.5 | 0.3 | 0.7 | 0.6 |
| Crookst | on (K9) | | | | | | | | | | | |
| | Bake | Loaf \ | /olume | | | Q | uality Ch | aracteristi | cs Compa | ared to G | lenn Che | eck |
| Coope- | Abs. | | | Mixing | Dough | Mix | Crumb | Grain & | | | | |
| rator | (%) | (cc) | (% of CK) | Req. | Char. | Tol. | Color | | Protein | Milling | Baking | Overall |
| Α | 56 | 2700 | 93.1 | 3 | 2 | 2 | 3 | 3 | 1 | 5 | 2 | 2 |
| В | 57.0 | 2850 | 96.6 | 4 | 4 | 4 | 3 | 4 | 0 | 5 | 3 | 2 |
| С | 60.0 | 896 | 91.9 | 2 | 1 | 1 | 3 | 3 | 1 | 4 | 1 | 2 |
| D | 61 | 2868 | 92.4 | 4 | 4 | 2 | 2 | 3 | 1 | 3 | 2 | 2 |
| E | 59.5 | 2625 | 101.0 | 3 | 4 | 3 | 2 | 4 | - | - | 2 | 2 |
| F | 63.2 | 2200 | 101.0 | 2 | 1 | 2 | 4 | 3 | 1 | 3 | 3 | 2 |
| | | | | | | | 4 | | | | 4 | |
| G | 61.0 | 2300 | 80.7 80.0 | 3 5 | 2 | 2 | 2 | 4 | 2 | 5 | | 3 |
| H | 58.8 | 820 710 | | | | | | 1 | 1 | | 2 | 1 |
| 1 | 62.1 | 710 | 83.0 | 2 | 3 | 3 | 3 | 2 | 2 | 2 | 2 | 2 |
| J | 60.3 | 770 | 94.5 | 4 | 3 | 3 | 3 | 4 | 1 | 4 | | 4 |
| K | 64.8 58.3 | 833 822 | 94.9 | 3 | 3 | 3 | 3 | 3 | 1 | 5 3 | 3 | 2 |
| | 58.3 60.2 | | 88.2 | | | 2.5 | 2.9 | _ | 1.1 | 3.7 | 2.6 | 2.3 |
| L Mean | ロロノ | - | 91.6 | 3.2 | 2.8 | 4.5 | 7.9 | 3.2 | 1.1 | 5./ | /.b | 1.3 |

ND SW 703 Casselton (C10) **Loaf Volume Quality Characteristics Compared to Glenn Check** Bake Coope-Dough Mix Crumb Grain & Abs. Mixing rator (%) (cc) (% of CK) Char. Tol. Color Texture Protein Milling Baking Overall Req. 4 4 1 5 3 3 Α 58.0 2800 91.8 5 5 3 2950 3 2 3 4 4 1 1 3 2 В 56.0 95.2 С 62.0 978 2 3 1 3 2 1 1 1 90.1 1 D 60.0 3045 96.3 5 5 3 2 3 1 2 3 2 59.0 2600 5 4 2 3 1 Ε 99.0 1 1 2 F 61.9 91.4 1 5 2 1 1 2125 1 1 3 2 2 2 G 58.0 2450 89.1 1 1 1 3 2 2 57.3 1025 95.3 3 3 2 2 2 Н 1 1 4 I 61.2 795 90.9 2 3 2 2 2 2 2 2 2 J 835 83.5 2 2 4 4 3 3 66.2 5 2 4 Κ 69.1 995 92.1 4 4 3 3 2 1 3 3 3 61.7 889 3 5 2 4 4 2 3 2 L 82.5 2.8 60.9 3.3 3.5 2.0 2.9 1.2 2.3 2.0 Mean 91.4 2.6 Std Dev 3.8 4.9 1.5 0.9 0.9 0.4 1.3 0.9 0.7 1.4 1.1 Williston (W10) Loof Volume Quality Characteristics Compared to Glopp Chack

| Coope- | Bake | Loat | Loaf Volume Quality Characteristics Compared to Glenn Check | | | | | | | | | eck |
|---------|------|------|---|--------|-------|------|-------|---------|---------|---------|--------|---------|
| • | Abs. | | | Mixing | Dough | Mix | Crumb | Grain & | | | | |
| rator | (%) | (cc) | (% of CK) | Req. | Char. | Tol. | Color | Texture | Protein | Milling | Baking | Overall |
| Α | 62.0 | 2700 | 100.0 | 5 | 5 | 3 | 3 | 3 | 3 | 1 | 3 | 3 |
| В | 58.5 | 3100 | 108.8 | 3 | 5 | 2 | 3 | 2 | 5 | 2 | 3 | 2 |
| С | 64.0 | 998 | 88.1 | 5 | 5 | 2 | 3 | 3 | 3 | 1 | 2 | 2 |
| D | 63.0 | 3162 | 105.9 | 5 | 5 | 3 | 2 | 4 | 3 | 2 | 4 | 3 |
| E | 65.5 | 2325 | 101.1 | 5 | 5 | 3 | 2 | 2 | - | - | 2 | 2 |
| F | 64.5 | 2075 | 102.5 | 4 | 3 | 3 | 2 | 2 | 4 | 4 | 3 | 3 |
| G | 62.0 | 2800 | 96.6 | 2 | 2 | 3 | 4 | 3 | 3 | 2 | 3 | 3 |
| Н | 58.1 | 1020 | 84.6 | 3 | 5 | 2 | 1 | 2 | 3 | 2 | 1 | 1 |
| 1 | 62.3 | 810 | 86.6 | 1 | 4 | 3 | 2 | 1 | 3 | 2 | 2 | 2 |
| J | 69.9 | 1005 | 80.4 | 5 | 4 | 3 | 2 | 4 | 2 | 2 | 4 | 3 |
| K | 73.9 | 1008 | 90.2 | 5 | 4.5 | 3 | 3 | 2 | 2 | 2 | 3 | 2.5 |
| L | 66.7 | 1024 | 84.3 | 3 | 3 | 1 | 3 | 4 | 3 | 1 | 2 | 2 |
| Mean | 64.2 | - | 94.1 | 3.8 | 4.2 | 2.6 | 2.5 | 2.7 | 3.1 | 1.9 | 2.7 | 2.4 |
| Std Dev | 4.5 | - | 9.5 | 1.4 | 1.0 | 0.7 | 0.8 | 1.0 | 0.8 | 0.8 | 0.9 | 0.6 |

MN06028

Casselton (C11)

| Coope- | Bake | Loaf | Volume | | | C | uality Ch | naracteris | tics Comp | ared to G | ilenn Ch | eck |
|---------|-------------|------|-----------|----------------|----------------|-------------|----------------|--------------------|-----------|-----------|----------|---------|
| rator | Abs. (%) | (cc) | (% of CK) | Mixing Req. | Dough Char. | Mix Tol. | Crumb Color | Grain & Texture | Protein | Milling | Baking | Overall |
| Α | 59.0 | 2900 | 95.1 | 5 | 5 | 3 | 3 | 4 | 2 | 5 | 3 | 3 |
| В | 56.0 | 3000 | 96.8 | 3 | 3 | 3 | 3 | 3 | 2 | 3 | 3 | 3 |
| С | 63.0 | 1013 | 93.4 | 4 | 3 | 3 | 4 | 2 | 2 | 3 | 2 | 2 |
| D | 60.0 | 3074 | 97.2 | 5 | 5 | 3 | 3 | 3 | 2 | 3 | 3 | 2 |
| Е | 60.0 | 2425 | 92.4 | 5 | 5 | 3 | 2 | 1 | - | - | 1 | 1 |
| F | 61.8 | 2525 | 108.6 | 3 | 3 | 3 | 2 | 2 | 2 | 2 | 4 | 4 |
| G | 58.0 | 2500 | 90.9 | 3 | 2 | 2 | 2 | 2 | 2 | 2 | 1 | 1 |
| Н | 57.1 | 1100 | 102.3 | 4 | 4 | 3 | 3 | 3 | 2 | 4 | 2 | 2 |
| ı | 60.9 | 855 | 97.7 | 3 | 4 | 3 | 4 | 2 | 3 | 3 | 3 | 3 |
| J | 67.1 | 885 | 88.5 | 4 | 2 | 3 | 4 | 4 | 2 | 4 | 4 | 4 |
| K | 70.5 | 1025 | 94.9 | 5 | 4 | 3 | 3.5 | 2.5 | 2 | 3 | 3 | 3 |
| L_ | 63.1 | 1045 | 96.9 | 5 | 4 | 3 | 4 | 4 | 2 | 4 | 4 | 3 |
| Mean | 61.4 | - | 96.2 | 4.1 | 3.7 | 2.9 | 3.1 | 2.7 | 2.1 | 3.3 | 2.8 | 2.6 |
| Std Dev | 4.2 | - | 5.3 | 0.9 | 1.1 | 0.3 | 0.8 | 1.0 | 0.3 | 0.9 | 1.1 | 1.0 |
| | | | | | _ | | | | | | | |

Crookston (K11)

| Coope- | Bake | Loaf \ | /olume | | | Q | uality Ch | naracterist | tics Comp | ared to 0 | ilenn Ch | eck |
|---------|-------------|--------|-----------|----------------|----------------|-------------|----------------|--------------------|-----------|-----------|----------|---------|
| rator | Abs. (%) | (cc) | (% of CK) | Mixing Req. | Dough Char. | Mix Tol. | Crumb Color | Grain & Texture | Protein | Milling | Baking | Overall |
| Α | 58.0 | 2725 | 94.0 | 5 | 5 | 5 | 4 | 3 | 3 | 5 | 3 | 3 |
| В | 56.0 | 2800 | 94.9 | 4 | 4 | 3 | 3 | 3 | 1 | 3 | 2 | 2 |
| С | 61.0 | 957 | 98.2 | 3 | 3 | 3 | 4 | 3 | 3 | 4 | 3 | 3 |
| D | 60.0 | 2956 | 95.2 | 5 | 5 | 3 | 2 | 3 | 3 | 3 | 3 | 3 |
| Е | 60.5 | 2600 | 100.0 | 5 | 5 | 4 | 3 | 5 | - | - | 2 | 2 |
| F | 61.2 | 2275 | 107.1 | 2 | 4 | 2 | 4 | 3 | 3 | 3 | 3 | 2 |
| G | 60.0 | 2500 | 87.7 | 5 | 4 | 5 | 4 | 4 | 3 | 2 | 4 | 3 |
| Н | 58.0 | 1000 | 97.6 | 5 | 2 | 5 | 3 | 3 | 3 | 4 | 3 | 3 |
| 1 | 61.3 | 835 | 97.7 | 3 | 4 | 4 | 4 | 3 | 3 | 3 | 3 | 3 |
| J | 68.0 | 805 | 98.8 | 5 | 4 | 3 | 4 | 4 | 3 | 4 | 4 | 4 |
| K | 71.0 | 975 | 111.0 | 5 | 4 | 3 | 3 | 3.5 | 3 | 5 | 4 | 4 |
| L | 61.5 | 926 | 99.4 | 4 | 3 | 5 | 4 | 4 | 3 | 3 | 4 | 3 |
| Mean | 61.4 | _ | 98.5 | 4.3 | 3.9 | 3.8 | 3.5 | 3.5 | 2.8 | 3.5 | 3.2 | 2.9 |
| Std Dev | 4.2 | - | 6.0 | 1.1 | 0.9 | 1.1 | 0.7 | 0.7 | 0.6 | 0.9 | 0.7 | 0.7 |

| | | | | | SY | Sore | n | | | | | |
|---------------------------------|--|--|--|----------------------------|----------------------------|----------------------------|------------------------------|-------------------------|------------------|-----------------------|----------------------------|-----------------------|
| Watert | own (B | 12) | | | | | | | | | | |
| Coope- | Bake | Loaf | Volume | | | Q | uality Ch | aracterist | ics Comp | ared to G | ilenn Che | eck |
| rator | Abs. | | | Mixing | Dough | Mix | Crumb | Grain & | | | | |
| Tatoi | (%) | (cc) | (% of CK) | Req. | Char. | Tol. | Color | Texture | Protein | Milling | Baking | Overall |
| Α | 59.0 | 3000 | 103.4 | 5 | 5 | 3 | 3 | 2 | 2 | 1 | 3 | 3 |
| В | 57.5 | 3000 | 100.0 | 3 | 3 | 3 | 3 | 2 | 2 | 2 | 3 | 3 |
| С | 63.0 | 1060 | 100.5 | 4 | 4 | 3 | 3 | 3 | 2 | 2 | 3 | 3 |
| D | 61.0 | 3104 | 100.0 | 5 | 5 | 2 | 2 | 3 | 2 | 2 | 3 | 2 |
| E | 61.0 | 2700 | 103.8 | 5 | 4 | 4 | 2 | 3 | - | - | 3 | 3 |
| F | 63.5 | 2825 | 116.5 | 3 | 2 | 3 | 3 | 3 | 2 | 3 | 5 | 5 |
| G | 62.0 | 2800 | 107.7 | 3 | 3 | 3 | 3 | 4 | 3 | 4 | 5 | 5 |
| Н | 60.2 | 1085 | 101.4 | 3 | 3 | 2 | 1 | 2 | 2 | 1 | 1 | 1 |
| I I | 62.3 | 805 | 89.0 | 3 | 3 | 3 | 2 | 2 | 3 | 2 | 2 | 2 |
| J | 64.7 | 875 | 87.5 | 5 | 4 | 3 | 2 | 3 | 2 | 2 | 3 | 3 |
| K | 67.9 | 988 | 100.3 | 4 | 4 | 4 | 3.5 | 2 | 2 | 1 | 3 | 2 |
| L | 62.4 | 894 | 97.3 | 4 | 3 | 2 | 2 | 3 | 2 | 1 | 3 | 2 |
| Mean | 62.0 | - | 100.6 | 3.9 | 3.6 | 2.9 | 2.5 | 2.7 | 2.2 | 1.9 | 3.1 | 2.8 |
| Std Dev | 2.7 | - | 7.6 | 0.9 | 0.9 | 0.7 | 0.7 | 0.7 | 0.4 | 0.9 | 1.1 | 1.2 |
| Casselt | on (C12 | · \ | | | | | | | | | | |
| | | - | Volume | | | 0 | uality Ch | aracterist | ics Comp | ared to G | ilenn Che | eck |
| Coope- | Bake | LUai | volulile | N. Alianian an | Daniele | | | | | | | |
| rator | Abs. | (00) | (% of CK) | Mixing | Dough | Mix | Crumb Color | | Duatain | Milling | Dakina | Overel |
| • | (%) | (cc) | | Req. | Char. | Tol. | | | Protein | | | |
| A | 60.0 | 3075 | 100.8 | 5 | 5 | 3 | 4 | 4 | 2 | 3 | 3 | 3 |
| В | 57.0 | 3150 | 101.6 | 2 | 3 | 3 | 4 | 4 | 3 | 3 | 4 | 4 |
| С | 64.0 | 1095 | 100.9 | 4 | 4 | 3 | 2 | 3 | 2 | 2 | 3 | 3 |
| D | 61.0 | 3162 | 100.0 | 5 | 5 | 3 | 2 | 3 | 2 | 3 | 3 | 3 |
| E | 61.0 | 2800 | 106.7 | 5 | 5 | 3 | 2 | 3 | - | - | 2 | 2 |
| F | 63.1 | 2400 | 103.2 | 1 | 1 | 1 | 2 | 2 | 3 | 2 | 3 | 3 |
| G | 59.0 | 2500 | 90.9 | 1 | 1 | 1 | 2 | 2 | 3 | 2 | 2 | 2 |
| Н | 57.1 | 1100 | 102.3 | 3 | 4 | 2 | 3 | 3 | 2 | 3 | 2 | 2 |
| ı | 61.2 | 890 | 101.7 | 3 | 4 | 3 | 2 | 2 | 3 | 3 | 3 | 3 |
| J | 68.3 | 950 | 95.0 | 5 | 2 | 3 | 3 | 4 | 3 | 3 | 3 | 3 |
| K | 69.6 | 1105 | 102.3 | 4 | 4 | 3 | 3 | 2 | 3 | 3 | 4 | 3.5 |
| L | 64.0 | 1095 | 101.6 | 3 | 4 | 2 | 4 | 4 | 2 | 2 | 3 | 2 |
| Mean | 62.1 | - | 100.6 | 3.4 | 3.5 | 2.5 | 2.8 | 3.0 | 2.5 | 2.6 | 2.9 | 2.8 |
| Std Dev | 3.9 | - | 4.0 | 1.5 | 1.4 | 0.8 | 0.9 | 0.9 | 0.5 | 0.5 | 0.7 | 0.7 |
| Crookst | on (K1 | 2) | | | | | | | | | | |
| | Bake | | | | | | uality Ch | aracterist | ics Comn | ared to G | ilenn Ch | -ck |
| Coope- | Abs. | Loaf | Volume | Mixing | Dough | | Causey Cit | a. acce 1131 | .cs comp | | | |
| rator | (%) | (cc) | (% of CK) | Req. | Char. | Tol. | Color | Texture | Protein | Milling | Baking | Overall |
| Α | 58.0 | 2950 | 101.7 | 5 | 5 | 5 | 3 | 3 | 4 | 4 | 3 | 3 |
| В | 58.5 | 3200 | 108.5 | 2 | 3 | 2 | 3 | 3 | 1 | 3 | 3 | 3 |
| | 62.0 | 1037 | 106.4 | 4 | 4 | 4 | 3 | 3 | 4 | 2 | 4 | 3 |
| С | | 2986 | 96.2 | 5 | 5 | 3 | 2 | 3 | 4 | 3 | 3 | 3 |
| C D | 62.0 | | JU | | | 3 | 2 | 3 | - | - | 4 | 4 |
| D | 62.0 63.0 | | 104.8 | 5 | 4 | | | | | | | |
| D E | 63.0 | 2725 | 104.8 115.3 | 5 3 | 4 | | - | 5 | 3 | 3 | | 2 |
| D E F | 63.0 64.3 | 2725 2450 | 115.3 | 3 | 4 | 4 | 4 | 5 | 3 | 3 | 4 | 2 |
| D E F G | 63.0 64.3 62.0 | 2725 2450 2600 | 115.3 91.2 | 3 | 4 | 4 | 4 | 4 | 3 | 2 | 4 | 4 |
| D E F G | 63.0 64.3 62.0 59.9 | 2725 2450 2600 990 | 115.3 91.2 96.6 | 3 4 3 | 4 4 3 | 4 4 4 | 4 4 2 | 4 2 | 3 4 | 2 4 | 4 4 2 | 4 2 |
| D E F G H | 63.0 64.3 62.0 59.9 63.9 | 2725 2450 2600 990 850 | 115.3 91.2 96.6 99.4 | 3 4 3 3 | 4 4 3 4 | 4 4 4 4 | 4 4 2 3 | 4 2 2 | 3 4 3 | 2 4 3 | 4 4 2 3 | 4 2 3 |
| D E F G H | 63.0 64.3 62.0 59.9 63.9 66.7 | 2725 2450 2600 990 850 870 | 91.2 96.6 99.4 106.7 | 3 4 3 3 5 | 4 4 3 4 3 | 4 4 4 4 3 | 4 4 2 3 3 | 4 2 2 3 | 3 4 3 3 | 2 4 3 4 | 4 4 2 3 3 | 4 2 3 3 |
| D E F G H I J | 63.0 64.3 62.0 59.9 63.9 66.7 68.3 | 2725 2450 2600 990 850 870 993 | 91.2 96.6 99.4 106.7 113.1 | 3 4 3 3 5 4 | 4 4 3 4 3 4 | 4 4 4 4 3 2 | 4 4 2 3 3 2.5 | 4 2 2 3 3.5 | 3 4 3 3 | 2 4 3 4 4 | 4 4 2 3 3 4 | 4 2 3 3 4 |
| D E F G H | 63.0 64.3 62.0 59.9 63.9 66.7 | 2725 2450 2600 990 850 870 | 91.2 96.6 99.4 106.7 | 3 4 3 3 5 | 4 4 3 4 3 | 4 4 4 4 3 | 4 4 2 3 3 | 4 2 2 3 | 3 4 3 3 | 2 4 3 4 | 4 4 2 3 3 | 4 2 3 3 |

SD4023 (Advance)

Watertown (B13)

| Coope- | Bake | Loaf \ | /olume | | Quality Characteristics Compared to Glenn Check | | | | | | | | |
|---------|-------------|--------|-----------|----------------|---|-------------|----------------|-----|---------|---------|--------|---------|--|
| rator | Abs. (%) | (cc) | (% of CK) | Mixing Req. | Dough Char. | Mix Tol. | Crumb Color | | Protein | Milling | Baking | Overall | |
| Α | 58.0 | 3100 | 106.9 | 3 | 3 | 2 | 3 | 2 | 1 | 4 | 2 | 2 | |
| В | 55.5 | 2950 | 98.3 | 3 | 3 | 2 | 3 | 3 | 1 | 3 | 3 | 2 | |
| С | 62.0 | 1028 | 97.4 | 3 | 3 | 2 | 3 | 3 | 1 | 2 | 2 | 2 | |
| D | 59.0 | 2897 | 93.3 | 4 | 4 | 2 | 3 | 4 | 2 | 3 | 4 | 3 | |
| Е | 58.5 | 2700 | 103.8 | 5 | 4 | 4 | 2 | 5 | - | - | 2 | 2 | |
| F | 60.9 | 2825 | 116.5 | 3 | 3 | 3 | 3 | 2 | 2 | 3 | 5 | 5 | |
| G | 61.0 | 2800 | 107.7 | 3 | 2 | 3 | 4 | 4 | 4 | 4 | 4 | 4 | |
| Н | 56.2 | 1025 | 95.8 | 5 | 3 | 2 | 2 | 3 | 1 | 3 | 1 | 1 | |
| ı | 59.9 | 765 | 84.5 | 2 | 3 | 3 | 2 | 2 | 2 | 3 | 2 | 2 | |
| J | 64.2 | 865 | 86.5 | 5 | 3 | 3 | 3 | 4 | 2 | 3 | 4 | 4 | |
| K | 67.0 | 1013 | 102.8 | 5 | 4 | 3 | 3 | 5 | 2 | 3 | 4 | 3.5 | |
| L | 61.5 | 968 | 105.3 | 5 | 3 | 3 | 3 | 3 | 1 | 2 | 3 | 2 | |
| Mean | 60.3 | - | 99.9 | 3.8 | 3.2 | 2.7 | 2.8 | 3.3 | 1.7 | 3.0 | 3.0 | 2.7 | |
| Std Dev | 3.2 | - | 9.2 | 1.1 | 0.6 | 0.7 | 0.6 | 1.1 | 0.9 | 0.6 | 1.2 | 1.2 | |
| | | | | | | | | | | | | | |

Casselton (C13)

| Coope- | Bake | Loaf \ | /olume | | Quality Characteristics Compared to Glenn Check | | | | | eck | | |
|---------|------|--------|-----------|--------|---|------|-------|---------|---------|---------|--------|---------|
| rator | Abs. | | | Mixing | Dough | Mix | Crumb | Grain & | | | | |
| | (%) | (cc) | (% of CK) | Req. | Char. | Tol. | Color | Texture | Protein | Milling | Baking | Overall |
| Α | 58.0 | 3100 | 101.6 | 5 | 5 | 3 | 3 | 4 | 1 | 3 | 3 | 3 |
| В | 55.5 | 3000 | 96.8 | 4 | 2 | 3 | 4 | 4 | 1 | 3 | 3 | 3 |
| С | 62.0 | 1043 | 96.1 | 4 | 4 | 2 | 3 | 2 | 1 | 2 | 2 | 2 |
| D | 59.0 | 3104 | 98.2 | 5 | 5 | 3 | 2 | 4 | 1 | 3 | 4 | 3 |
| E | 58.0 | 2725 | 103.8 | 5 | 4 | 2 | 2 | 4 | - | - | 3 | 3 |
| F | 60.3 | 2125 | 91.4 | 1 | 1 | 1 | 2 | 2 | 1 | 2 | 1 | 1 |
| G | 58.0 | 2550 | 92.7 | 1 | 1 | 1 | 2 | 2 | 2 | 2 | 2 | 2 |
| Н | 55.5 | 1050 | 97.7 | 4 | 5 | 1 | 3 | 3 | 1 | 3 | 2 | 1 |
| I | 59.3 | 870 | 99.4 | 3 | 4 | 2 | 3 | 2 | 2 | 3 | 3 | 3 |
| J | 66.0 | 910 | 91.0 | 5 | 2 | 3 | 3 | 4 | 2 | 3 | 3 | 3 |
| K | 63.5 | 978 | 90.6 | 5 | 4.5 | 2 | 3.5 | 2 | 1 | 3 | 3 | 3 |
| L | 61.8 | 993 | 92.1 | 5 | 3 | 2 | 4 | 4 | 1 | 3 | 3 | 2 |
| Mean | 59.7 | - | 96.0 | 3.9 | 3.4 | 2.1 | 2.9 | 3.1 | 1.3 | 2.7 | 2.7 | 2.4 |
| Std Dev | 3.1 | - | 4.4 | 1.5 | 1.5 | 0.8 | 0.7 | 1.0 | 0.5 | 0.5 | 0.8 | 0.8 |

| | | | | W | /B-Ma | ayvil | le | | | | | |
|---|----------|--------|-----------|--------|-------|---|----------|---------|---------|---------|--------|--------|
| Casselto | n (C14) | | | | | | | | | | | |
| Coope- | Bake | Loaf \ | /olume | _ | | Quality Characteristics Compared to Glenn Check | | | | | | neck |
| rator | Abs. | | | Mixing | Dough | Mix | Crumb | Grain & | | | | |
| rator | (%) | (cc) | (% of CK) | Req. | Char. | Tol. | Color | Texture | Protein | Milling | Baking | Overal |
| Α | 59.0 | 2900 | 95.1 | 5 | 5 | 3 | 3 | 4 | 2 | 4 | 3 | 3 |
| В | 56.5 | 3150 | 101.6 | 4 | 2 | 2 | 5 | 5 | 2 | 4 | 3 | 3 |
| С | 63.0 | 1017 | 93.7 | 3 | 4 | 1 | 3 | 2 | 2 | 3 | 1 | 2 |
| D | 60.0 | 3045 | 96.3 | 5 | 5 | 3 | 3 | 3 | 2 | 3 | 3 | 3 |
| Е | 61.5 | 2675 | 101.9 | 5 | 4 | 2 | 2 | 4 | - | - | 3 | 3 |
| F | 62.3 | 2125 | 91.4 | 1 | 1 | 1 | 2 | 2 | 1 | 2 | 1 | 1 |
| G | 58.0 | 2450 | 89.1 | 1 | 1 | 1 | 2 | 2 | 2 | 2 | 1 | 1 |
| Н | 57.1 | 980 | 91.2 | 4 | 4 | 1 | 3 | 3 | 2 | 4 | 2 | 2 |
| ı | 61.2 | 800 | 91.4 | 2 | 4 | 2 | 3 | 2 | 3 | 3 | 2 | 2 |
| J | 66.7 | 900 | 90.0 | 5 | 4 | 3 | 4 | 4 | 2 | 4 | 4 | 4 |
| K | 65.6 | 1013 | 93.8 | 4 | 4 | 2 | 3.5 | 2.5 | 2 | 4 | 3 | 3 |
| L | 63.0 | 907 | 84.1 | 4 | 3 | 3 | 4 | 5 | 2 | 5 | 3 | 3 |
| Mean | 61.2 | - | 93.3 | 3.6 | 3.4 | 2.0 | 3.1 | 3.2 | 2.0 | 3.5 | 2.4 | 2.5 |
| Std Dev | 3.2 | - | 5.0 | 1.5 | 1.4 | 0.9 | 0.9 | 1.2 | 0.4 | 0.9 | 1.0 | 0.9 |
| Crooksto | on (K14) | | | | | | | | | | | |
| Coope- Bake Loaf Volume Quality Characteristics Compared to Glenn | | | | | | | Glenn Ch | neck | | | | |
| rator | Abs. | | | Mixing | Dough | Mix | Crumb | Grain & | | | | |
| | (%) | (cc) | (% of CK) | Req. | Char. | Tol. | Color | Texture | Protein | Milling | Baking | Overal |
| Α | 58.0 | 2800 | 96.6 | 5 | 5 | 5 | 4 | 3 | 2 | 5 | 3 | 3 |
| В | 56.0 | 2750 | 93.2 | 2 | 3 | 2 | 3 | 3 | 0 | 4 | 2 | 2 |
| C | 61.0 | 960 | 09.5 | 2 | 1 | 2 | 2 | 2 | 2 | 1 | 2 | 2 |

| Coons | Bake | Loaf V | olume / | _ | | u | tuality Ci | iaracterisi | iics Comp | areu to t | sienn Cr | ieck |
|-----------------|------|--------|-----------|----------------|----------------|-------------|----------------|--------------------|-----------|-----------|----------|---------|
| Coope- rator | Abs. | (cc) | (% of CK) | Mixing Req. | Dough Char. | Mix Tol. | Crumb Color | Grain & Texture | Protein | Milling | Baking | Overall |
| Α | 58.0 | 2800 | 96.6 | 5 | 5 | 5 | 4 | 3 | 2 | 5 | 3 | 3 |
| В | 56.0 | 2750 | 93.2 | 2 | 3 | 2 | 3 | 3 | 0 | 4 | 2 | 2 |
| С | 61.0 | 960 | 98.5 | 3 | 4 | 3 | 3 | 3 | 3 | 4 | 3 | 3 |
| D | 60.0 | 2927 | 94.3 | 5 | 5 | 3 | 3 | 3 | 3 | 3 | 3 | 3 |
| Е | 60.0 | 2575 | 99.0 | 4 | 4 | 3 | 2 | 2 | - | - | 1 | 1 |
| F | 62.2 | 2475 | 116.5 | 3 | 3 | 4 | 4 | 4 | 2 | 3 | 4 | 2 |
| G | 60.0 | 2600 | 91.2 | 4 | 4 | 4 | 4 | 4 | 2 | 2 | 4 | 3 |
| Н | 59.2 | 910 | 88.8 | 4 | 3 | 4 | 3 | 2 | 3 | 4 | 2 | 2 |
| l | 61.9 | 720 | 84.2 | 2 | 4 | 4 | 2 | 1 | 3 | 3 | 2 | 2 |
| J | 66.6 | 825 | 101.2 | 5 | 3 | 3 | 4 | 4 | 2 | 4 | 4 | 4 |
| K | 67.9 | 940 | 107.1 | 4 | 4 | 3 | 3 | 3 | 3 | 5 | 4 | 4 |
| L | 60.9 | 846 | 90.8 | 4 | 3 | 5 | 4 | 4 | 3 | 3 | 4 | 3 |
| Mean | 61.1 | - | 96.8 | 3.8 | 3.8 | 3.6 | 3.3 | 3.0 | 2.4 | 3.6 | 3.0 | 2.7 |
| Std Dev | 3.3 | - | 8.7 | 1.1 | 0.8 | 0.9 | 0.8 | 1.0 | 0.9 | 0.9 | 1.0 | 0.9 |

Appendix

Source of Wheat

| Source – Breeding Program | Code # | Identification |
|-------------------------------|--------|--------------------------------|
| North Dakota State University | 1 | ND905CL |
| WWW | 2 | Line A (BR0061) |
| North Dakota State University | 3 | ND818 |
| Montana State University | 4 | MT0832 (Duclair) |
| WWW | 5 | Line B (BR5874C) |
| South Dakota State University | 6 | SD3997 (Forefront) |
| Westbred | 7 | Pivot |
| Limagrain | 9 | 10 Fx Inc 1 (LCS Powerplay) |
| North Dakota State University | 10 | ND SW 703 |
| University of Minnesota | 11 | MN06028 |
| AgriPro | 12 | SY Soren |
| South Dakota State University | 13 | SD4023 (Advance) |
| Westbred | 14 | WB-Mayville |
| North Dakota State University | 8 | Glenn (Check) |

Field Plot Locations and Procedures

The experimental lines and check variety were grown at the following locations in the spring wheat region:

Northeast Research Farm (Watertown), South Shore, SD 57263

S Dakota State Univ., Brookings, SD – Jack Ingmanson

Northwest Experiment Station, Crookston, MN - John Wiersma

Agronomy Seed Farm, Casselton, ND – Tom Teigen

North Central Agricultural Experiment Station, Minot, ND

- Jay Fisher & Chad Anderson (No production in 2011)

Williston Agricultural Experiment Station, Williston, ND- Sanford Qvale

Wheat was seeded in large-scale plots of to approximate commercial production. Cultural practices such as tillage and weed control common to each area were used. Consideration was also given to germination, seed size, and planting depth to provide stand uniformity. Based on soil test results from each location, nitrogen fertilizer was applied to the test plots at rates approaching higher levels than used commercially to more fully express the potential of each experimental line. Levels of phosphorus and potassium were applied in sufficient amounts so as not to be limiting factors. Each plot was individually harvested and the grain produced was thoroughly blended to obtain a uniform sample representing the entire plot.

Wheat Production Sites

| | | | | Production | | |
|------------|--------------------------------|-----------|-----------|------------|-----------|-----------|
| Entry # | Entry | Source | Watertown | Casselton | Crookston | Williston |
| 1 | ND905CL | NDSU | | | | х |
| 2 | Line A (BR0061) | WWW | | | | Х |
| 3 | ND818 | NDSU | x | Х | Х | Х |
| 4 | MT0832 (Duclair) | MTSU | | | | х |
| 5 | Line B (BR5874C) | WWW | | | | х |
| 6 | SD3997 (Forefront) | SDSU | x | x | | |
| 7 | Pivot | Westbred | | Х | Х | |
| 8 | Glenn | NDSU | x | Х | Х | Х |
| 9 | 10 Fx Inc 1 (LCS Powerplay) | Limagrain | x | x | x | |
| 10 | ND SW 703 | NDSU | | Х | | Х |
| 11 | MN06028 | UMN | | Х | X | |
| 12 | SY Soren | AgriPro | x | Х | Х | |
| 13 | SD4023 (Advance) | SDSU | x | Х | | |
| 14 | WB-Mayville | Westbred | | Х | Х | |

Field Production Data

Field Production Data 2011 Spring Wheat (WQC) Quality Trials

| | | Location | | |
|--------------------|----------------------|-----------------------|-----------------------|-------------------|
| Variable | Watertown | Casselton | Crookston | Williston |
| Planting Date | 5/16/2011 | 5/18/2011 (+6/3/2011) | 5/18/2011 | 6/8-9/2011 |
| Harvest Date | | 8/24/2011 | 8/18/2011 | 9/8/2011 |
| Fertilizer (lb/A) | | | | |
| N | 181 | 130 | 133 | Urea 150 |
| P | 84 | 50 | 12 | * |
| K | 296 | 0 | 328 | * |
| Herbicide/rate | | | | |
| Broadleaf | Bronate Ultra 0.8pt. | Bronate/ 1 pt | Bromac/1.5 pts/A | * |
| Grass | Puma 0.66 pt. | Puma/ 6 oz. | Axial XL/16.4 fl oz/A | Wolvrine/1.7pts/A |
| Fungicide | Folicur 4oz. | * | * | * |
| * = No Application | | | | |

Climatologic Data

| | Average Temperature (⁰ F)/Precipitation (in) | | | | | | |
|--------------------|--|-------------|-----------|-----------|--|--|--|
| Month | Watertown | Casselton | Crookston | Williston | | | |
| April | | 42/2.18 | 41.3/1.97 | 41.6/2.19 | | | |
| May | 53/5.0 | 53.4/3.86 | 53.6/2.25 | 53.3/6.46 | | | |
| June | 64/4.2 | 65.3 / 5.83 | 64.4/2.62 | 64.6/2.39 | | | |
| July | 76/4.9 | 74.2 / 5.81 | 71.7/2.69 | 73.1/1.43 | | | |
| August | 70/1.44 | 70.1 / 2.94 | 68.8/2.09 | 72.9/0.93 | | | |
| * = Not Applicable | | | | | | | |

Yield Data

| | | Yield (bu/acre) / Te | st Wt / % Moisture | |
|-----------------------|-------------------------------|----------------------|--------------------|-----------|
| Cultivar | Watertown | Casselton | Crookston | Williston |
| SWQAC 1 | * | * | * | ** |
| SWQAC 2 | * | * | * | ** |
| SWQAC 3 | 14.0/51.1/12.8 | 10.75 bu/Ac | 37/59/15.13 | ** |
| SWQAC 4 | * | * | * | ** |
| SWQAC 5 | * | * | * | ** |
| SWQAC 6 | 15.5/ 57.5/13.1 | 23.25 bu/Ac | * | * |
| SWQAC 7 | * | 16.96 bu/Ac | 50/54/13.5 | * |
| SWQAC 8 | 17.7/53.6/12.9 | 20.83 bu/ Ac | 42.5/61/13.91 | ** |
| SWQAC 9 | 12.3/56.0/13.4 | 24.22 bu/Ac | 48/60/14.11 | * |
| SWQAC 10 | * | 24.22 bu/Ac | * | ** |
| SWQAC 11 | * | 30.52 bu/Ac | 46/60/13.5 | * |
| SWQAC 12 | 13.0/54.8/12.9 | 24.22 bu/Ac | 46/59/13.29 | * |
| SWQAC 13 | 15.0/56.7/13.2 | 16.47 bu/Ac | * | * |
| SWQAC 14 | * | 29.10 bu/Ac | 47/59/13.5 | * |
| Site Totals | 6 | 10 | 7 | 7 |
| * Not Increased at th | nis site ** = No data availal | ble | | |

Climate, Disease, Field Conditions

Notes on Production Related to Climatic Conditions, Disease (Scab, etc.), and Field Conditions That Could Affect Grain Quality

Watertown, SD

At Planting The seed was planted late due to the arrival of seed. Condition at planting

was less than ideal because of wet conditions. A 3 inch rain a week after

planting.

During Growth Higher than normal rainfall in late May and June affected root growth.

At Flowering Conditions were somewhat wet although head scab infections were

minor. There was a 4.25 inch rain that flooded the fields for an extended

time. Water tables were at a record level.

During Maturation High temperatures during grain filling period affected both yield and test

weight.

At Harvest Normal Dry conditions

Casselton, ND

At Planting Conditions were near normal, with dry surface and good subsoil moisture.

During Growth Growing conditions throughout the season were excessively wet. It

started with enough rain at several times during the seedling stage to cause water logged soils and significant stunting of the wheat seedlings. This situation continued throughout the entire season with excessive rainfall during tillering, heading, and grain filling stages to the extent that

yellowing of the plants and ponding of water in areas of the field.

At Flowering As noted above, too much rain was detrimental to the plants during this

stage of plant growth and there was also a short hot spell during the early

filling portion of plant growth.

During Maturation The only good part of the season was the last two weeks which was dry for

grain drying.

At Harvest Harvest was adversely affected by a major breakdown on combine that we

use to harvest these plots, which required us to use a plot combine with no return grain system which, in turn, resulted in more chaffy samples

than normal.

Crookston, MN

At Planting Adequate moisture at planting.

During Growth Average growing season for the 2011 wheat crop.

At Flowering Plenty of humidity during the flowering stage which was inducive for

Fusarium.

During Maturation Average temperatures during maturity.

At Harvest There were no problems at harvest.

Williston, ND

At Planting Excessive moisture

During Growth Excessive moisture for early growing season

At Flowering

During Maturation At filling stage moisture was minimal as the plant had an inadequate root

system to survive the lack of timely rainfall

At Harvest Harvest condition was good

Description of 2011 Hard Spring Wheat Lines

SWQAC #1- ND905CL

ND905CL has the Clearfield (Beyond) herbicide resistant genes that belongs to BASF Company. It has wide adaptation but intended to the Western ND same as ND901CLPLus. Overall, grain yield of ND905CL is superior to ND901CLPlus. It is a conventional height line; medium early (similar to ND901CLPlus and earlier than Mott); and has medium to strong straw strength similar to Faller. Protein of ND905CL is high, similar to ND901CL and better than Reeder. Milling is good with flour extraction better than ND901CLPlus. Similarly, baking of ND905CL is good b similar to Steele-ND and better than Reeder. Test weight of ND905CL is average similar to Reeder. Overall, ND905CL has a very good leaf diseases package. It is resistant/medium resistant to leaf and stem rusts and medium resistant to scab similar to Alsen.

SWQAC #2- Line A (BR0061)

BR0061 is a hard red spring bread wheat, developed by World Wide Wheat LLC (W3), using the male sterile facilitated recurrent selection (MSFRS) population breeding methodology. It originated as a single F2 head selection out of a hard red quality W3 population group, in W3's 2000 breeding nursery in Arizona. Single head selections continued through the F6.

BR0061 has been tested in replicated yield trials since 2002 at several W3 global locations. The line possesses: 1) average yielding potential under adequate and/or moderate moisture conditions; and 2) a good disease package. It is resistant to stripe rust.

BR0061 demonstrates erect growth at the juvenile stage with green color at the boot stage. At maturity the head is lax, tapering in shape, re-curved, and awned. The glumes are white in color, with elevated shoulder and acuminate beak. The seed of BR0061 is ovate in shape with rounded cheek and medium brush. Seed crease is narrow in width and shallow in depth.

SWQAC #3- ND818

ND 818 was selected from a 3-way cross involving an NDSU cultivar release (1999) 'Reeder', NDSU experimental line ND721, and SDSU released cultivar 'Wolworth'. Reeder has been a major cultivar grown in Western ND and MT. It is a cultivar well adapted to stressed environments. ND721 trace its parents to 'Glupro' a high protein cultivar derived from *T. dicoccoides*, a source of resistance to Fusarium head blight (FHB) or scab. Therefore, ND 818 has a medium resistance to FHB. Wolworth is a SDSU cultivar released in 2001 for its high yield. ND 818 has very good resistance to other foliar diseases including stem and leaf rusts. Particularly, its reaction to the new emerging leaf rust race (Lr21) is medium. Compared to Glenn and Barlow, ND 818 is a very high yielding cultivar with relatively high protein (close to Glenn). It is a medium early cultivar with medium straw strength conventional height. ND 818 has average test weigh and overall very good milling and baking properties.

SWQAC #4- MT0832 (Duclair)

MT0832 is 'Duclair' a new solid stemmed hard red spring wheat. Pedigree is Choteau//Scholar/Reeder. Foundation Seed was grown in 2011. PVP title V has been applied for.

SWQAC #5- Line B (BR5874C)

BR5874C is a hard red spring bread wheat, developed by World Wide Wheat LLC (W3), using the male sterile facilitated recurrent selection (MSFRS) population breeding methodology. It originated as a single F2 head selection out of a quality hard red W3 population group in 1995 at Maricopa, AZ. Generation advancement continued as single head selection through the F7 generation.

BR5874C has been tested in replicated yield trials at several W3 global locations with much success. The line possesses: 1) a high yielding potential under adequate and/or moderate moisture conditions, and 2) it is moderately resistant to stripe rust.

BR5874C demonstrates erect growth at the juvenile stage with green color at the boot stage. At maturity, the head is dense, tapering in shape, inclined, and awned. The glumes are white in color, with wanting shoulders and acuminate beak. The seed of BR5874C is ovate in shape with rounded cheek, large brush size and medium in length. Seed crease is mid-wide and mid-deep.

SWQAC #6- SD3997 (Forefront)

'Forefront' is a hard red spring wheat cultivar developed and released in 2011 by the South Dakota Agricultural Experiment Station. It was derived as a single spike from within an F_4 population (FN1700-155/FN1500-074//Walworth) that was originally created in spring 2001. During early generation advancement Forefront was tested as population 23775T and as SD3997 within South Dakota State University Preliminary Yield Trials (2005) and Advanced Yield Trials (AYT) from 2006 through 2011. Forefront was tested in the Uniform Regional Spring Wheat Nursery (URN) during 2009 and 2010 as well as the South Dakota Crop Performance Testing (CPT) trials in 2008 through 2011. Forefront was also evaluated by the Wheat Quality Council in 2011. Coverage under the United States Plant Variety Protection Act will be sought.

Points of note associated with Forefront include:

- 1 Good yield potential
- 2 High test weight
- 3 Good grain protein concentration
- 4 Early heading date
- 5 A good level of Fusarium Head Blight (FHB) resistance
- 6 Resistant to moderately resistant ratings for both leaf and stem rust

SWQAC #7- Pivot

Pivot (WestBred) is a medium early maturing hard red spring wheat (HRSW) variety. Pivot is a very short semi-dwarf variety adapted to the high yield production areas of Eastern ND and Western MN. Pivot is moderately susceptible to stem rust, and foliar disease (Tan Spot and Septoria tritici), moderately resistant to leaf rust, but susceptible to scab (Fusarium Head Blight). Fungicide application at heading for scab suppression is a must. Grain protein and test weight of Pivot are average; bread making quality is good based on SDS sedimentation values above 110 mm.

SWQAC #9- 10 Fx Inc 1 (LCS Powerplay)

LCS Powerplay is an awned, white-glumed Hard Red Spring Wheat derived from a cross Buck Antorcha/Norm-8B//SD3546 ('Granger'). It is resistant to stripe-, leaf-, and stem rusts, and intermediate to bacterial blight, tan spot and scab. It is well adapted in the Northern Plains states of Minnesota and North Dakota. It has the high molecular weight glutenin subunit (HMWGS) formula of 2*, 7+9, 5+10, which is the same formula as that of Glenn, the Wheat Quality Council's benchmark for bread. It also produces good grain protein, quality Baking tests, *per se*, have not been performed, but the protein and HMWGS formula auger well for satisfactory quality for breadstuffs. LCS Powerplay is most like 'Faller' but differs in that it has better test weight, higher protein, heads about a day earlier, which leads to slightly earlier maturity, has shorter plant height, and better resistance to lodging. Faller, however, exhibits slightly less leaf disease. LCS Powerplay produces about 1% higher protein, heads about 2.5 days earlier and is 0.5 - 1 inch shorter than LCS Albany. Plant Variety Protection is being applied for under the Title V option and we anticipate Certified seed sales in the Spring of 2013.

SWQAC #10- ND SW 703

NDSW703 is a hard white spring wheat (HWSW). However, it does not have all white color genes. It has wide adaptation but intended to the Central and Western ND where the risks of pre-harvesting sprouting is prominent. Overall, grain yield of NDSW703 is high compared to Alpine and Agawam white wheat cultivars. It is a semi-dwarf; medium late (similar to Alpine), and has a medium to strong straw strength similar to Alpine. Protein of NDSW703 is medium similar to Alpine and Faller; slightly higher than Agawam; but lower than Glenn. Milling of NDS703 is relatively lower compared the most grown HRSW cultivars high, including Glenn, Barlow, and Faller. Baking of NDSW703 is also slightly lower than the HRSW cultivars Glenn, faller and Barlow. NDSW703 test weight is low to average close to Alpine. Overall, NDSW703 has an excellent good leaf diseases package. It is resistant to medium resistant to leaf and stem rusts. It is susceptible to scab.

SWQAC #11- MN06028

MN06028 is a mid maturity hard red spring wheat with excellent straw strength, high grain protein content, and competitive grain yields. The pedigree of MN06028 is MN97695-4/Ada sel. MN06028 has moderate resistance to Fusarium head blight and prevalent races of leaf rust. MN06028 is resistant to preharvest sprouting and has exhibited good end-use quality characteristics.

SWQAC #12- SY Soren

SY Soren is a hard red spring wheat developed by Syngenta Cereals. Certified seed will be available to growers for the 2012 season. Its pedigree is "Norpro/Kelby". It has medium-early maturity and very good test weight. It is a short semidwarf, slightly taller than Kelby. Straw strength is very good, between Kelby and Kuntz. It is resistant to stem rust and moderately resistant to leaf rust. Protection to foliar diseases has been very good. Tolerance to FHB has been intermediate. Protein levels have been high, slight lower than Kelby. SY Soren is broadly adapted for the spring wheat growing areas of the Northern Plains.

SWQAC #13- SD4023 (Advance)

'Advance' is a hard red spring wheat cultivar developed and released in 2011 by the South Dakota Agricultural Experiment Station. It was derived as a single spike from within an F_4 population (Granger/N98-0230) that was originally created in fall 2001. During early generation advancement Advance was tested as population 24023 and as SD4023 within South Dakota State University Preliminary Yield Trials (2006) and Advanced Yield Trials (AYT) from 2007 through 2011. Advance was tested in the Uniform Regional Spring Wheat Nursery (URN) during 2010 as well as the South Dakota Crop Performance Testing (CPT) trials in 2007 through 2011. Advance was also evaluated by the Wheat Quality Council in 2011. Coverage under the United States Plant Variety Protection Act will be sought.

Points of note associated with Advance include:

- 1 High yield potential
- 2 Good test weight
- 3 Adequate grain protein concentration
- 4 Late heading date
- 5 Resistant to moderately resistant ratings for leaf rust, stem rust, and Bacterial leaf streak.

SWQAC #14- WB-Mayville

WB-Mayville (WestBred) is a medium early, short statured, hard red spring wheat (HRSW) variety. WB-Mayville produces very high yields of high protein grain. Standability of WB-Mayville is excellent. WB-Mayville is a better yielding, higher protein, free threshing version of the WestBred variety Trooper. It is adapted, as a high yielding management wheat, to the HRSW growing areas of ND, SD, and MN. Best yields are achieved at higher planting rates. Bread making quality of WB-Mayville is good based on average SDS sedimentation values above 110 mm

WB-Mayville is resistant to stem rust, moderately resistant to leaf rust, moderately susceptible-susceptible to foliar disease (Tan Spot and Septoria tritici), and susceptible to scab (Fusarium Head Blight). Fungicide application at heading for scab suppression is a must; fungicide at the 3-5 leaf stage for foliar disease suppression is beneficial.

Grain Cleaning and Milling Procedures

Wheat (approximately 2 bu/variety) was cleaned in a Carter-Day Bulldog seed cleaner that was equipped with two rotating indent cylinders (#24 – coarse and #16 fine), a sizer cylinder (#5), vibrator, and air aspiration. From the Watertown, Casselton, Crookston, and Williston locations, sixty pounds of cleaned wheat was tempered to 16.5% moisture basis and conditioned 16-18 hours. The tempered wheat was milled in Buhler Experimental Mills, at an average feed rate of 100 g/min. Four samples (B8, K3, B6, and K9) were milled on Buhler MLU 202 and the other samples were milled on NDSU Buhler mill. Flour from three break (B1, B2, B3) and two reduction (R1, R2) sections of the mill were combined to patent flour. R3 flour was not included in the patent flour due to the high ash content, but was included in calculating straight grade flour yield.

Methods of Analyses

Wheat Market Value Score

Test Weight (AACCI Method 55-10)

Wheat and Flour Protein (AACCI Method 46-30 – combustion method)

Wheat and Flour Ash (AACCI Method 08-01)

Single Kernel Characteristics: kernel hardness index, weight, and diameter values were measured by Single Kernel Characterization System (Perten). Mean and standard deviation values were calculated from data of 300 kernels.

Kernel Size (Sieving according to USDA/ARS WQL)

Wheat Falling Number (Perten Falling Number Instrument)

Vitreous Kernel Content (DHV analyses by FGIS grain testing service)

Mycotoxin (Deoxynivalenol, DON): analysis was done on ground wheat using a gas chromatograph with an electron capture detector as described in J. Assoc. Official Anal.Chem 79,472 (1996). (Analytical work was done at NDSU Hard Spring Wheat Quality Lab.)

Flour Color (Minolta Colorimeter L* b* values)

Flour Extraction: % Total Product Basis (TPB), % Tempered Wheat Basis (TWB), and estimated Pounds of Straight Grade Flour/Bushel Wheat.

Flour starch damage: Megazyme Int. Inc. assay kit (Megazyme International Inc., Wicklow, Ireland) was used to measure the level of starch damage according to AACCI approved method 76-31.01. Samples of wheat flour (0.1g) were weighed into reaction tubes and incubated with α -amylase at 40°C for exactly ten minutes. The reaction was stopped using 0.2% sulfuric acid and the samples were filtered. Amyloglucosidase was added to an aliquot (0.1ml) of each sample and the samples were incubated at 40°C for ten minutes. GOPOD was added to each sample and allowed to incubate at 40°C for an additional 20 minutes. The absorbance was read at 492nm and the percent starch

damage was calculated on an "as is" basis. (Analytical work was done at NDSU Hard Spring Wheat Quality Lab.).

Farinograph: Farinograph was performed by AACCI Method 54-21 using a Brabender Computerized Farinograph system with a 50 g mixing bowl on constant flour weight (50 g, 14 % mb).

- Water Absorption: amount of water required to center curve peak on the 500 BU line, expressed on 14 percent moisture basis.
- Arrival Time: time required for the top of the curve to reach the 500 BU line after addition of water.
- Peak Time: time between addition of water and development of the maximum consistency of the dough
- Stability: difference in time between the point at which the top of the curve first intercepts the 500 BU line (arrival time) and the point at which the top of the curve leaves the 500 BU line (departure time).
- Mechanical Tolerance Index (MTI): difference in BU between the top of the curve at the peak and the top of the curve measured 5 min after the peak is reached.
- Time to Breakdown (TTB): time from the start of mixing to the time at which consistency has decreased 30 BU from the peak point.

Mixograph: AACCI standard mixograph procedure (Method 54-40A) was performed using a 35 g mixograph. Water absorption was calculated by following equation: Water absorption (%, 14% flour mb) = Protein (14% mb) x 1.5 + 43.6 (The Mixograph Handbook, 1997)

Extensigraph: AACCI Method 54-10 was modified as follows: (a) 100 gram of flour (14 percent moisture basis), 2.0 percent sodium chloride (U.S.P.) and water (equal to farinograph absorption minus 2 percent) was mixed to optimum development in a National pin dough mixer; (b) dough was scaled to 150 g, rounded, moulded, placed in extensigraph holders, and rested for 45 minutes at 30°C and 78 percent relative humidity. The dough was then stretched as described in the procedure referenced above. For conversion purposes, 500 g equals 400 B.U.

- Extensibility: total length of the curve at the base line in centimeters.
- Maximum resistance: maximum curve height, reported in Brabender units (BU).
- Area: the area under the curve is measured and reported in square centimeters.
- Resistance to extension at 50 mm: height of the curve 50 mm after beginning of torque increase in BU.
- Ratio number: quotient of resistance to extension (50 mm) and extensibility
- Ratio number (max.): Quotient of maximum resistance and extensibility

Test Bake Procedures

Samples of flour were shipped to the following cooperators for evaluation of baking properties. The flour had been uniformly malted to a falling number of approximately 250 sec. Bleach was not added to the flour. Each cooperator test baked the flour according to their standard method using either straight dough, sponge and dough, or other test bake method. Cooperator data were returned to the WQL for compilation of results.

Bake Cooperators

ADM Milling, Olathe, Kansas
Bay State Milling Company, Winona, Minnesota
Cargill (Horizon Milling), Minnetonka, Minnesota
Cereal Food Processors, Inc., Wichita, Kansas
ConAgra Foods, Omaha, Nebraska
General Mills, Inc., Minneapolis, Minnesota
North Dakota State Mill, Grand Forks, North Dakota
North Dakota State University, Department of Cereal Science, Fargo, North Dakota
USDA/ARS Hard Red Spring & Durum Wheat Quality Laboratory, Fargo, North Dakota
USDA/ARS Western Wheat Quality Laboratory, Manhattan, Kansas
USDA/ARS Western Wheat Quality Laboratory, Pullman, Washington
Wheat Marketing Center, Portland, Oregon

Wheat Marketing Score

The development of a Wheat Marketing Score (WMS) or Export Marketing Score was discussed at the Hard Spring Wheat planning meeting in March, 2004. The purpose for developing a WMS was to facilitate a better understanding of wheat quality in marketing systems. Two WMS methods were developed and tested. For each method, the quality variables of TW, 1000 KWT, FN, Wheat Protein, and Wheat Ash were incorporated for calculating the WMS. Method #1 was developed on a scale of 0 to 6 where the Glenn Check was evaluated along with the experimental lines for each growing location. Method #2 was developed on a scale of 0 to 10 where the experimental lines were evaluated against the Glenn Check for each growing location.

Wheat Marketing Score - Method #1

WHEAT MARKETING SCORE or EXPORT MARKETING SCORE

| | Score | Test Weight | 1000 KWT | Falling Number | Wheat Protein | Wheat Ash |
|--------------------|--------------------|----------------|-------------------|-------------------|------------------|--------------|
| | 6 | 63 lb/bu | 39 g | 425 sec | 16.5% | 1.35% |
| | 5 | 62 lb/bu | 36 g | 400 sec | 15.5% | 1.45% |
| | 4 | 61 lb/bu | 33 g | 375 sec | 14.5% | 1.55% |
| Target Value | 3 | 60 lb/bu | 30 g | 350 sec | 13.5% | 1.65% |
| | 2 | 59 lb/bu | 26 g | 325 sec | 12.5% | 1.75% |
| | 1 | 58 lb/bu | 22 g | 300 sec | 11.5% | 1.85% |
| | 0 | 57 lb/bu | 18 g | 275 sec | 10.5% | 1.95% |
| Variation(+/-) fro | m Target Value: | 1 lb/bu | 3g up, 4g down | 25 sec | 1.0% | 0.10% |

Wheat Marketing Score =[(TW*2) + (1000 KWT*2) + (FN*2) + (Protein*3) + (Ash)]/10

Wheat Marketing Score (Method #2): Rules for score calculation

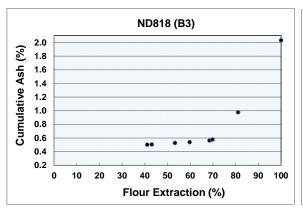
-Entered line minus check value equals difference (Diff)

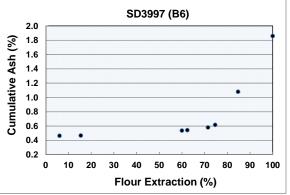
| Component | | | | Thousand | |
|-----------|--|--|--|---|---------------------------------------|
| Score | Wheat Protein | Test Weight | Falling Number | Kernel Weight | Wheat Ash |
| 0 | Diff<-2.5 | Diff<-5 | Diff<-125 | Diff<-10 | |
| 2 | -2.501 <diff<-2< td=""><td>-5.001<diff<-4< td=""><td>-125.01<diff<-100< td=""><td>-10.001<diff<-8< td=""><td></td></diff<-8<></td></diff<-100<></td></diff<-4<></td></diff<-2<> | -5.001 <diff<-4< td=""><td>-125.01<diff<-100< td=""><td>-10.001<diff<-8< td=""><td></td></diff<-8<></td></diff<-100<></td></diff<-4<> | -125.01 <diff<-100< td=""><td>-10.001<diff<-8< td=""><td></td></diff<-8<></td></diff<-100<> | -10.001 <diff<-8< td=""><td></td></diff<-8<> | |
| 4 | -2.001 <diff<-1.5< td=""><td>-4.001<diff<-3< td=""><td>-100.01<diff<75< td=""><td>-8.001<diff<-6< td=""><td></td></diff<-6<></td></diff<75<></td></diff<-3<></td></diff<-1.5<> | -4.001 <diff<-3< td=""><td>-100.01<diff<75< td=""><td>-8.001<diff<-6< td=""><td></td></diff<-6<></td></diff<75<></td></diff<-3<> | -100.01 <diff<75< td=""><td>-8.001<diff<-6< td=""><td></td></diff<-6<></td></diff<75<> | -8.001 <diff<-6< td=""><td></td></diff<-6<> | |
| 6 | -1.501 <diff<-1< td=""><td>-3.001<diff<-2< td=""><td>-75.01<diff<50< td=""><td>-6.001<diff<-4< td=""><td></td></diff<-4<></td></diff<50<></td></diff<-2<></td></diff<-1<> | -3.001 <diff<-2< td=""><td>-75.01<diff<50< td=""><td>-6.001<diff<-4< td=""><td></td></diff<-4<></td></diff<50<></td></diff<-2<> | -75.01 <diff<50< td=""><td>-6.001<diff<-4< td=""><td></td></diff<-4<></td></diff<50<> | -6.001 <diff<-4< td=""><td></td></diff<-4<> | |
| 8 | -1.001 <diff<-0.5< td=""><td>-2.001<diff<-1< td=""><td>-50.01<diff<-25< td=""><td>-4.001<diff<-2< td=""><td></td></diff<-2<></td></diff<-25<></td></diff<-1<></td></diff<-0.5<> | -2.001 <diff<-1< td=""><td>-50.01<diff<-25< td=""><td>-4.001<diff<-2< td=""><td></td></diff<-2<></td></diff<-25<></td></diff<-1<> | -50.01 <diff<-25< td=""><td>-4.001<diff<-2< td=""><td></td></diff<-2<></td></diff<-25<> | -4.001 <diff<-2< td=""><td></td></diff<-2<> | |
| 10 | -0.501 <diff<2.001< td=""><td>-1.001<diff<2.001< td=""><td>-25.01<diff< td=""><td>-2.001<diff<4.001< td=""><td>Diff<0.101</td></diff<4.001<></td></diff<></td></diff<2.001<></td></diff<2.001<> | -1.001 <diff<2.001< td=""><td>-25.01<diff< td=""><td>-2.001<diff<4.001< td=""><td>Diff<0.101</td></diff<4.001<></td></diff<></td></diff<2.001<> | -25.01 <diff< td=""><td>-2.001<diff<4.001< td=""><td>Diff<0.101</td></diff<4.001<></td></diff<> | -2.001 <diff<4.001< td=""><td>Diff<0.101</td></diff<4.001<> | Diff<0.101 |
| 8 | 2 <diff<3.001< td=""><td>2<diff<4.001< td=""><td></td><td>4<diff<8.001< td=""><td>0.1<diff<0.201< td=""></diff<0.201<></td></diff<8.001<></td></diff<4.001<></td></diff<3.001<> | 2 <diff<4.001< td=""><td></td><td>4<diff<8.001< td=""><td>0.1<diff<0.201< td=""></diff<0.201<></td></diff<8.001<></td></diff<4.001<> | | 4 <diff<8.001< td=""><td>0.1<diff<0.201< td=""></diff<0.201<></td></diff<8.001<> | 0.1 <diff<0.201< td=""></diff<0.201<> |
| 6 | 3 <diff<4.001< td=""><td>4<diff<6.001< td=""><td></td><td>8<diff<12.001< td=""><td>0.2<diff<0.301< td=""></diff<0.301<></td></diff<12.001<></td></diff<6.001<></td></diff<4.001<> | 4 <diff<6.001< td=""><td></td><td>8<diff<12.001< td=""><td>0.2<diff<0.301< td=""></diff<0.301<></td></diff<12.001<></td></diff<6.001<> | | 8 <diff<12.001< td=""><td>0.2<diff<0.301< td=""></diff<0.301<></td></diff<12.001<> | 0.2 <diff<0.301< td=""></diff<0.301<> |
| 4 | 4 <diff<5.001< td=""><td>6<diff<8.001< td=""><td></td><td>12<diff<16.001< td=""><td>0.3<diff<0.401< td=""></diff<0.401<></td></diff<16.001<></td></diff<8.001<></td></diff<5.001<> | 6 <diff<8.001< td=""><td></td><td>12<diff<16.001< td=""><td>0.3<diff<0.401< td=""></diff<0.401<></td></diff<16.001<></td></diff<8.001<> | | 12 <diff<16.001< td=""><td>0.3<diff<0.401< td=""></diff<0.401<></td></diff<16.001<> | 0.3 <diff<0.401< td=""></diff<0.401<> |
| 2 | 5 <diff<6.001< td=""><td>8<diff<10.001< td=""><td></td><td>16<diff<20.001< td=""><td>0.4<diff<0.501< td=""></diff<0.501<></td></diff<20.001<></td></diff<10.001<></td></diff<6.001<> | 8 <diff<10.001< td=""><td></td><td>16<diff<20.001< td=""><td>0.4<diff<0.501< td=""></diff<0.501<></td></diff<20.001<></td></diff<10.001<> | | 16 <diff<20.001< td=""><td>0.4<diff<0.501< td=""></diff<0.501<></td></diff<20.001<> | 0.4 <diff<0.501< td=""></diff<0.501<> |
| 0 | Diff>6 | Diff>10 | | Diff>20 | Diff>0.5 |
| Weighting | 0.3 | 0.2 | 0.2 | 0.2 | 0.1 |

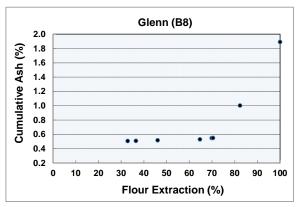
Wheat Marketing Score = (Protein*0.3) + (TW*0.2) + (FN*0.2) + (1000 KWT*0.2) + (Ash*0.1)

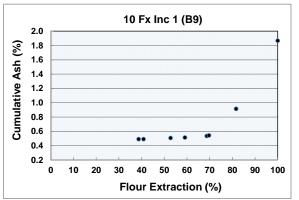
Cumulative Ash Curves

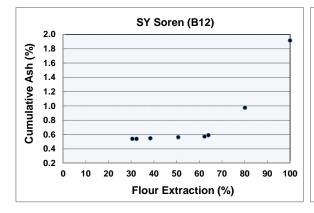
Watertown Cumulative Ash Curves

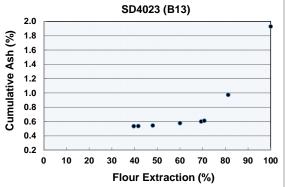




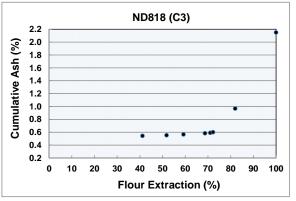


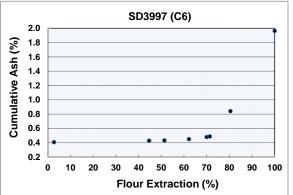


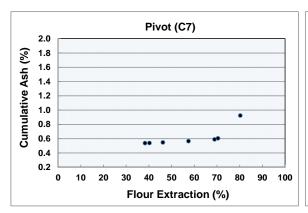


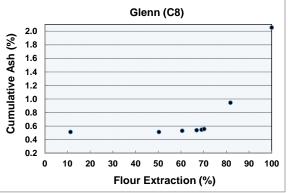


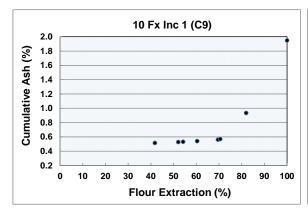
Casselton Cumulative Ash Curves

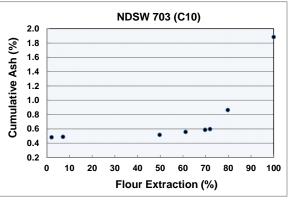


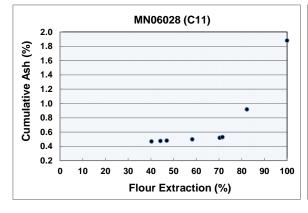


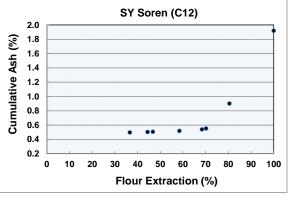


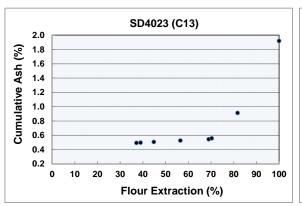


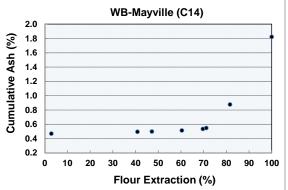




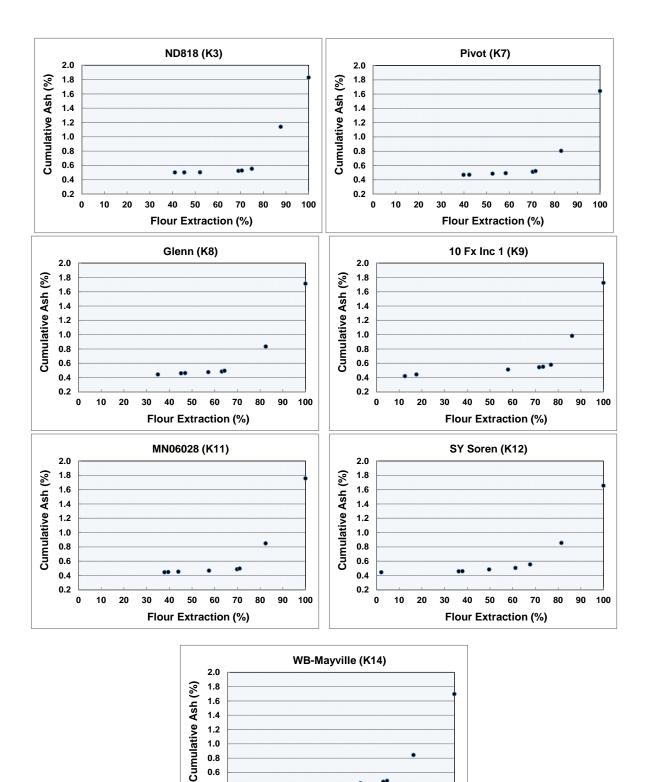








Crookston Cumulative Ash Curves



40 50 60 70

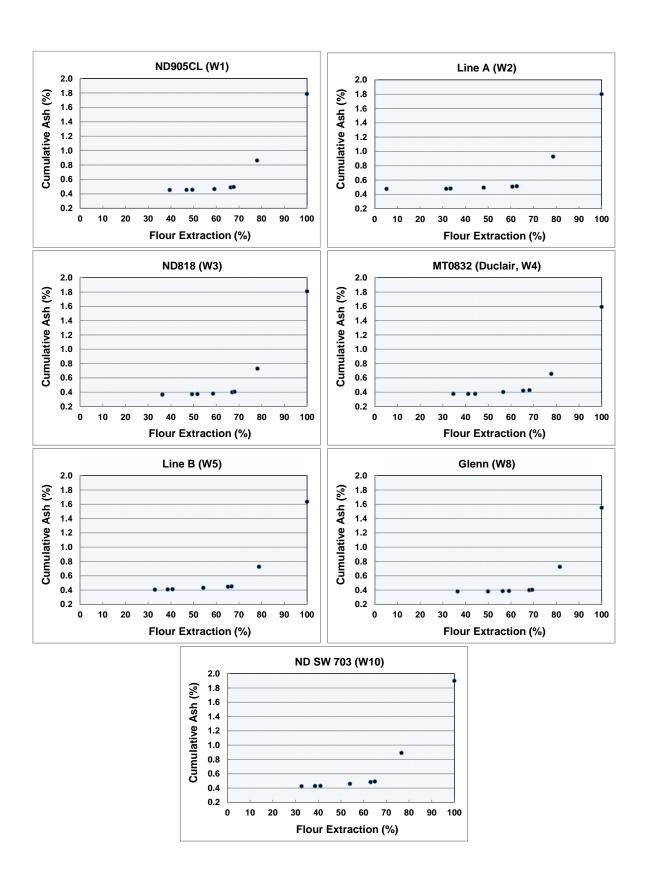
Flour Extraction (%)

90 100

8.0 0.6 0.4 0.2

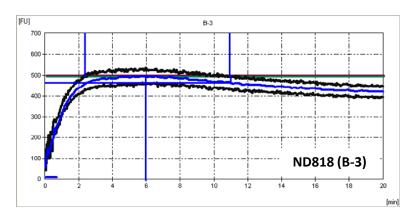
10 20

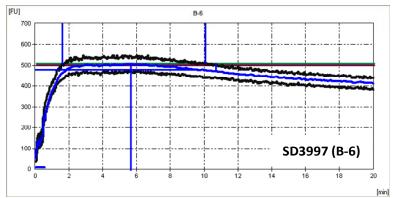
Williston Cumulative Ash Curves

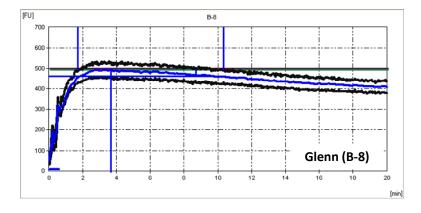


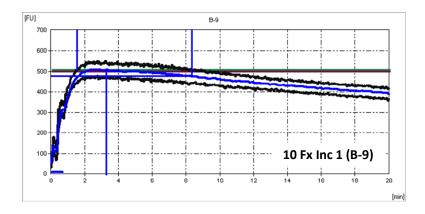
Farinograms

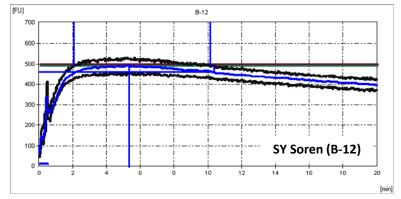
Watertown Farinograms

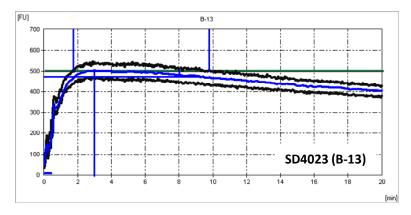




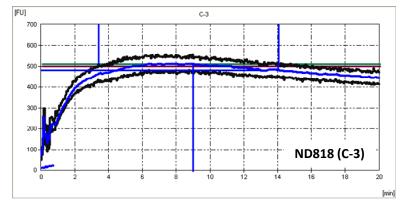


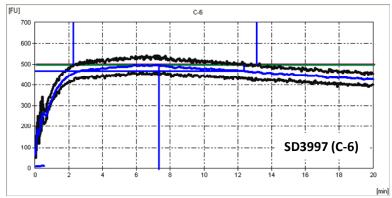


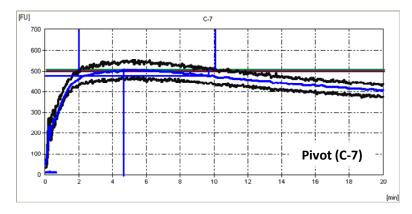


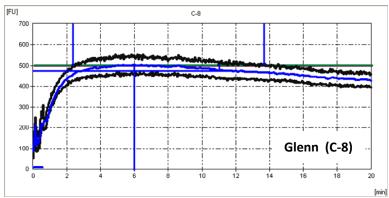


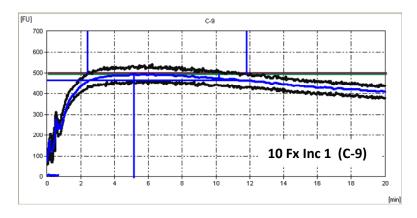
Casselton Farinograms

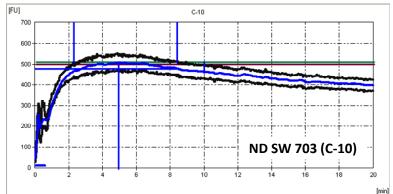


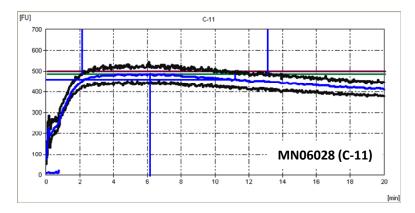


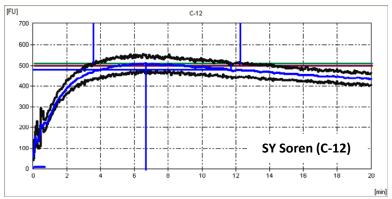


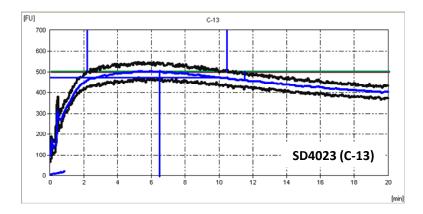


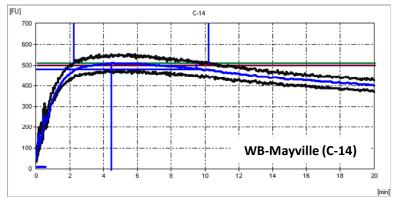




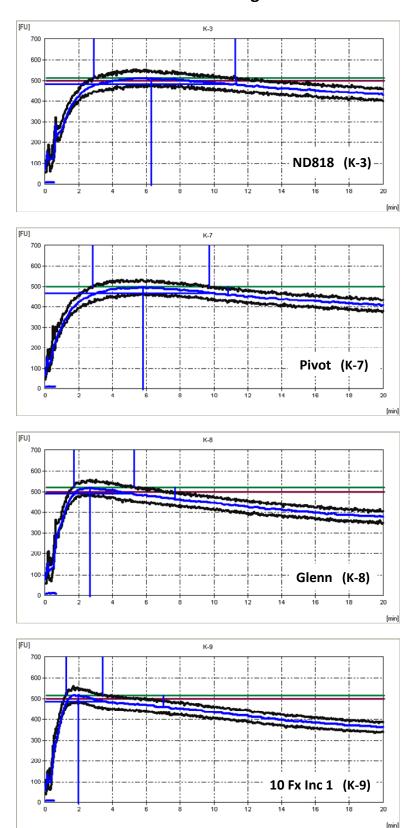


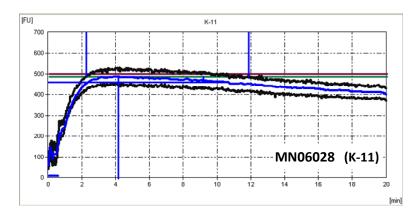


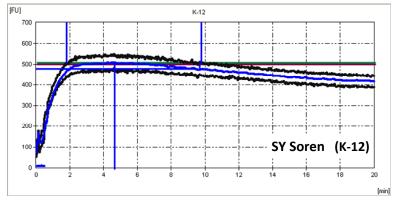


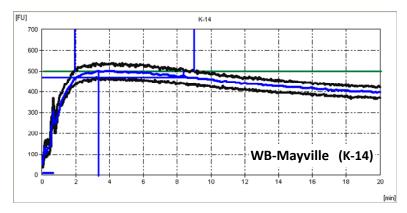


Crookston Farinograms

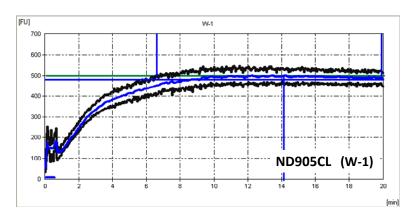


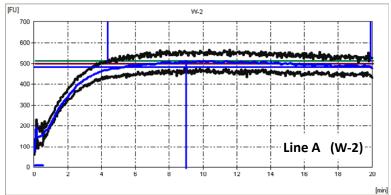


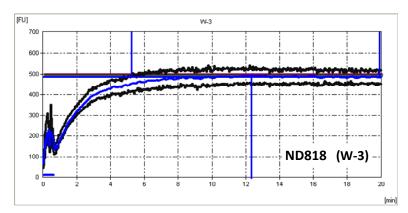


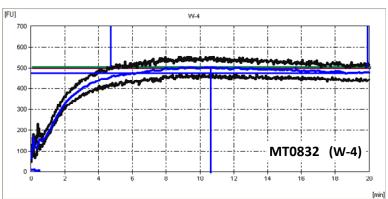


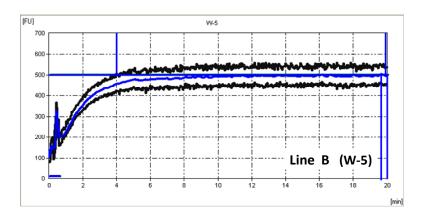
Williston Farinograms

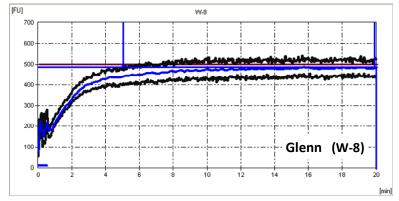


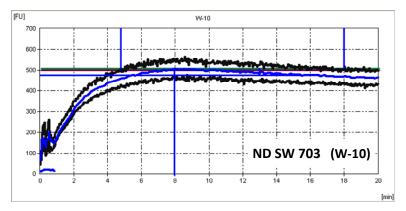






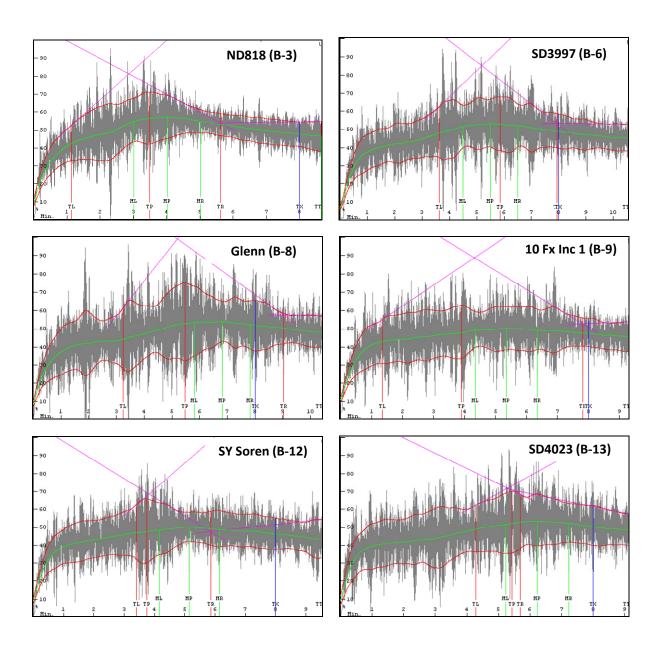




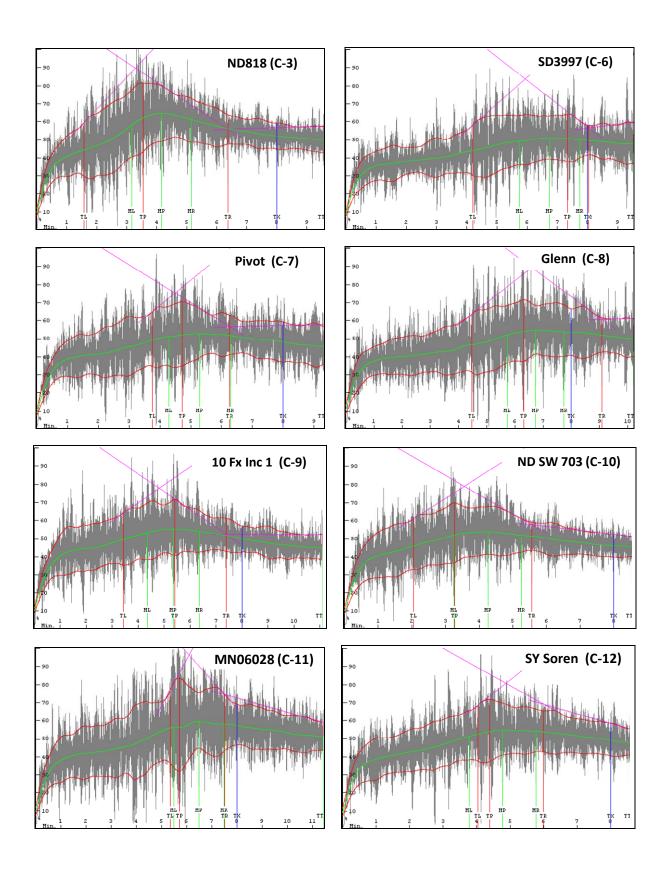


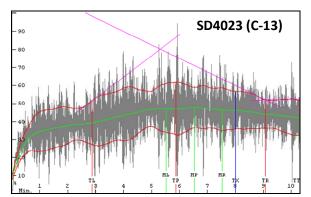
Mixograms

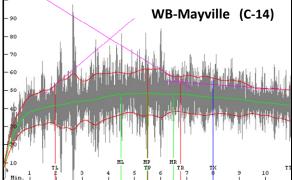
Watertown Mixograms



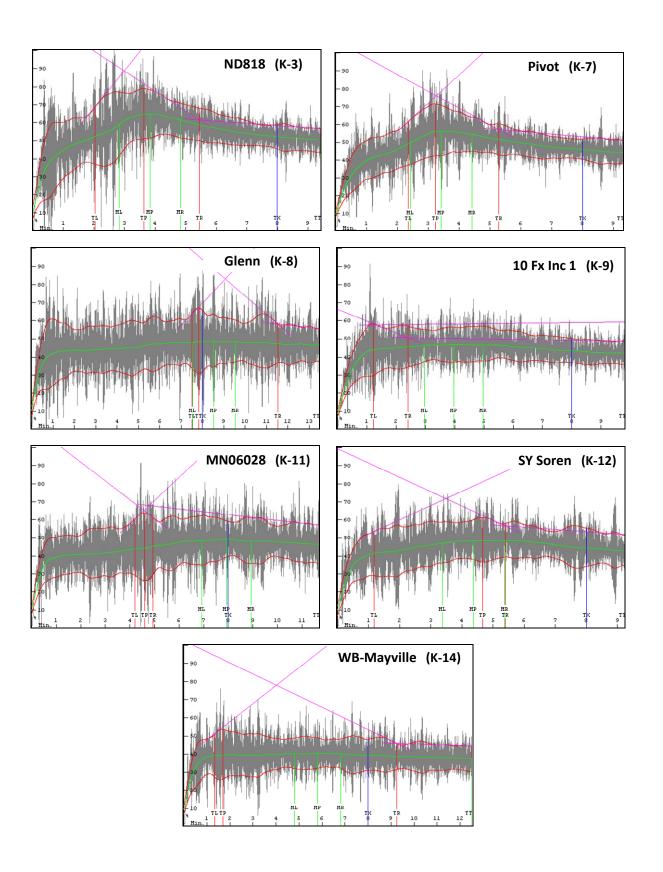
Casselton Mixograms



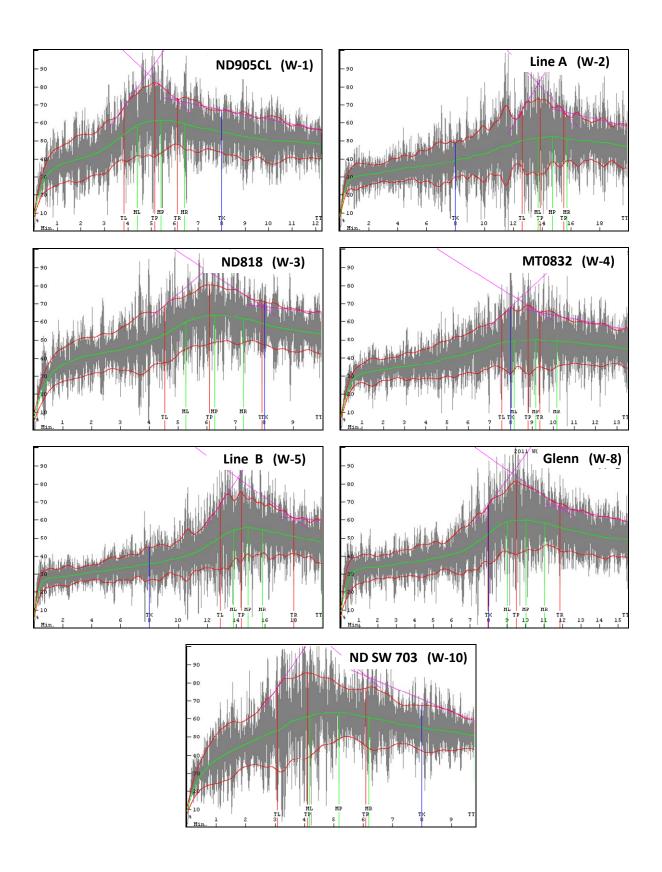




Crookston Mixograms



Williston Mixograms



Wheat Kernel Characteristics by Location

| | | Protein (12% mb) | | Marke | t Score | Test | 1000 Kernel | Kernel Size | | Wheat Ash | Wheat Falling |
|-----------------------|-----|------------------|--------------|--------|---------|---------|----------------|--------------|--------------|--------------|------------------|
| ID | | Wheat (%) | Flour (%) | 1 to 6 | 1 to 10 | Weight | Weight | Large (%) | Small (%) | (14% mb) | No |
| Materia (D) | | (70) | (70) | | | (lb/bu) | (g) | (70) | (70) | (%) | (sec) |
| Watertown (B) | D2 | 14.9 | 14.1 | 2.2 | 7.4 | FF 0 | 20 C | 10 | 22 | 1.99 | 201 |
| ND818 | B3 | 13.8 | 13.2 | 2.3 | 7.4 | 55.9 | 20.6 | 10 | 32 | 1.86 | 381 |
| SD3997 | B6 | 14.4 | 13.8 | 2.5 | 8.6 | 59.4 | 23.0 | 13 | 33 | 1.89 | 365 |
| Glenn 10 Fy Jr o 1 | B8 | 13.2 | 12.1 | 3.0 | - | 61.6 | 23.5 | 14 | 24 | 1.90 | 349 |
| 10 Fx Inc 1 | B9 | | | 2.5 | 8.4 | 59.8 | 22.4 | 15 | 28 | | 388 |
| SY Soren | B12 | 13.8 | 12.9 | 2.5 | 7.8 | 58.3 | 21.4 | 9 | 31 | 1.89 | 400+ |
| SD4023 | B13 | 13.1 | 12.1 | 2.5 | 8.0 | 58.9 | 22.9 | 13 | 26 | 1.86 | 400+ |
| Casselton (C) | | 45.0 | 440 | | | | | _ | | 0.00 | |
| ND818 | C3 | 15.0 | 14.3 | 2.9 | 9.2 | 59.4 | 19.6 | 4 | 47 | 2.03 | 400+ |
| SD3997 | C6 | 15.0 | 13.8 | 2.9 | 9.2 | 58.7 | 22.1 | 4 | 36 | 1.92 | 400+ |
| Pivot | C7 | 14.5 | 13.7 | 2.3 | 6.8 | 55.6 | 19.0 | 3 | 38 | 2.07 | 400+ |
| Glenn | C8 | 15.3 | 14.4 | 3.4 | - | 61.0 | 22.0 | 8 | 32 | 1.94 | 400+ |
| 10 Fx Inc 1 | C9 | 13.8 | 13.0 | 2.9 | 8.2 | 60.3 | 22.1 | 9 | 26 | 1.92 | 400+ |
| ND SW 703 | C10 | 13.3 | 12.4 | 2.2 | 6.2 | 53.0 | 24.5 | 6 | 25 | 1.89 | 400+ |
| MN06028 | C11 | 14.0 | 13.2 | 2.8 | 8.0 | 58.3 | 25.5 | 16 | 19 | 1.85 | 400+ |
| SY Soren | C12 | 14.6 | 13.8 | 2.8 | 8.6 | 58.8 | 20.7 | 5 | 33 | 1.88 | 400+ |
| SD4023 | C13 | 13.5 | 12.4 | 2.7 | 7.8 | 59.8 | 21.8 | 6 | 32 | 1.94 | 400+ |
| WB-Mayville | C14 | 14.0 | 13.4 | 3.0 | 8.4 | 59.8 | 23.1 | 28 | 18 | 1.82 | 400+ |
| Crookston (K) | | | | | | | | | | | |
| ND818 | К3 | 13.6 | 13.1 | 3.5 | 8.8 | 61.2 | 28.2 | 38 | 13 | 1.76 | 400+ |
| Pivot | K7 | 14.3 | 13.4 | 3.3 | 8.0 | 59.2 | 27.0 | 32 | 15 | 1.64 | 400+ |
| Glenn | K8 | 12.8 | 12.3 | 3.8 | - | 63.7 | 30.5 | 55 | 8 | 1.70 | 400+ |
| 10 Fx Inc 1 | К9 | 10.9 | 10.0 | 3.3 | 7.8 | 62.5 | 31.6 | 68 | 7 | 1.64 | 400+ |
| MN06028 | K11 | 13.0 | 12.2 | 3.9 | 9.2 | 62.0 | 34.7 | 63 | 6 | 1.72 | 400+ |
| SY Soren | K12 | 13.3 | 12.3 | 3.6 | 8.8 | 61.6 | 27.9 | 45 | 11 | 1.62 | 400+ |
| WB-Mayville | K14 | 12.6 | 11.9 | 3.7 | 9.6 | 62.0 | 33.1 | 73 | 7 | 1.67 | 400+ |
| Williston (W) | | | | | | | | | | | |
| ND905CL | W1 | 17.5 | 16.7 | 3.4 | 8.4 | 56.0 | 23.9 | 9 | 29 | 1.66 | 400+ |
| Line A | W2 | 16.8 | 16.5 | 3.2 | 7.8 | 54.6 | 22.7 | 22 | 20 | 1.78 | 400+ |
| ND818 | W3 | 16.0 | 15.1 | 3.6 | 9.0 | 59.2 | 23.1 | 17 | 26 | 1.66 | 400+ |
| MT0832 | W4 | 16.7 | 16.6 | 3.3 | 8.0 | 54.6 | 22.5 | 6 | 35 | 1.67 | 400+ |
| Line B | W5 | 16.6 | 16.5 | 3.3 | 8.0 | 54.5 | 21.9 | 4 | 39 | 1.62 | 400+ |
| Glenn | W8 | 16.8 | 16.7 | 4.1 | - | 60.4 | 23.2 | 8 | 26 | 1.63 | 400+ |
| ND SW 703 | W10 | 16.8 | 15.6 | 3.3 | 7.8 | 51.4 | 25.8 | 11 | 28 | 1.82 | 400+ |

Wheat Single Kernel Characteristics, Vitreous Kernel, Mycotoxin, and Flour Damaged Starch Data by Location

| | | Single Kernel Characteristics* | | | | | | | | Flour |
|---------------|------------|--------------------------------|------|--------|------|---------|---------|---------------------|----------------------|------------------|
| | | Hard | ness | Weight | (mg) | Diamete | er (mm) | Vitreous Kernels | Mycotoxin (DON)** | Damaged Starch** |
| ID | | Mean | SD | Mean | SD | Mean | SD | (%) | (ppm, as is) | (%, as is) |
| Watertown (B) | | | | | | | | | | |
| ND818 | В3 | 74.9 | 18.7 | 22.1 | 6.4 | 2.26 | 0.25 | 84 | 3.25 | 7.4 |
| SD3997 | В6 | 69.7 | 17.3 | 23.5 | 6.5 | 2.34 | 0.26 | 57 | 1.45 | 6.6 |
| Glenn | В8 | 82.1 | 16.1 | 24.7 | 6.1 | 2.45 | 0.24 | 88 | 2.43 | 7.4 |
| 10 Fx Inc 1 | В9 | 75.5 | 19.2 | 24.6 | 6.8 | 2.38 | 0.28 | 48 | 1.76 | 7.9 |
| SY Soren | B12 | 76.0 | 17.6 | 22.6 | 6.3 | 2.33 | 0.24 | 55 | 1.12 | 6.6 |
| SD4023 | B13 | 71.2 | 17.6 | 23.9 | 6.2 | 2.36 | 0.25 | 52 | 3.00 | 7.3 |
| Casselton (C) | | | | | | | | | | |
| ND818 | C3 | 77.0 | 16.5 | 21.1 | 6.3 | 2.20 | 0.25 | 90 | 0.38 | 6.2 |
| SD3997 | C 6 | 66.5 | 16.1 | 22.3 | 5.4 | 2.30 | 0.24 | 46 | 0.41 | 5.1 |
| Povot | C7 | 66.4 | 16.5 | 21.3 | 5.9 | 2.26 | 0.23 | 32 | 1.53 | 6.4 |
| Glenn | C8 | 79.3 | 16.7 | 22.9 | 6.4 | 2.37 | 0.27 | 91 | 0.86 | 6.9 |
| 10 Fx Inc 1 | C 9 | 79.4 | 18.7 | 23.4 | 6.4 | 2.39 | 0.25 | 49 | 0.79 | 8.0 |
| ND SW 703 | C10 | 51.3 | 17.0 | 24.7 | 6.9 | 2.32 | 0.25 | 9 | 2.27 | 5.9 |
| MN06028 | C11 | 81.2 | 15.9 | 24.2 | 6.0 | 2.42 | 0.26 | 54 | 1.21 | 5.9 |
| SY Soren | C12 | 79.2 | 17.4 | 20.7 | 5.6 | 2.32 | 0.23 | 54 | 0.29 | 6.0 |
| SD4023 | C13 | 64.3 | 18.5 | 23.6 | 5.9 | 2.35 | 0.23 | 58 | 1.00 | 5.9 |
| WB-Mayville | C14 | 73.9 | 16.1 | 24.5 | 5.9 | 2.47 | 0.25 | 55 | 0.95 | 5.4 |
| Crookston (K) | | | | | | | | | | |
| ND818 | К3 | 87.1 | 16.3 | 26.4 | 6.9 | 2.52 | 0.26 | 87 | 1.00 | 8.1 |
| Povot | K7 | 76.0 | 17.9 | 25.2 | 7.0 | 2.51 | 0.28 | 45 | 2.37 | 7.2 |
| Glenn | К8 | 97.4 | 16.5 | 27.1 | 5.7 | 2.65 | 0.25 | 92 | 0.83 | 9.9 |
| 10 Fx Inc 1 | К9 | 70.9 | 19.0 | 29.3 | 7.3 | 2.72 | 0.31 | 10 | 0.97 | 8.0 |
| MN06028 | K11 | 87.7 | 16.8 | 28.9 | 7.1 | 2.66 | 0.27 | 47 | 1.62 | 7.2 |
| SY Soren | K12 | 84.8 | 16.8 | 25.6 | 6.4 | 2.60 | 0.25 | 52 | 1.04 | 8.5 |
| WB-Mayville | K14 | 76.9 | 15.5 | 30.5 | 6.5 | 2.75 | 0.28 | 45 | 0.00 | 7.3 |
| Williston (W) | | | | | | | | | | |
| ND905CL | W1 | 80.7 | 18.0 | 23.1 | 7.3 | 2.40 | 0.24 | 92 | 0.00 | 6.2 |
| Line A | W2 | 59.3 | 15.3 | 25.4 | 6.8 | 2.40 | 0.26 | 82 | 0.00 | 4.6 |
| ND818 | W3 | 78.1 | 18.4 | 23.8 | 6.8 | 2.35 | 0.26 | 87 | 0.00 | 6.3 |
| MT0832 | W4 | 47.8 | 17.2 | 23.9 | 7.5 | 2.31 | 0.24 | 46 | 0.00 | 4.3 |
| Line B | W5 | 54.8 | 16.8 | 22.3 | 6.4 | 2.16 | 0.23 | 55 | 0.00 | 4.1 |
| Glenn | W8 | 66.0 | 17.6 | 23.4 | 7.3 | 2.40 | 0.23 | 56 | 0.00 | 5.7 |
| ND SW 703 | W10 | 51.2 | 16.9 | 26.1 | 7.6 | 2.34 | 0.26 | 6 | 0.00 | 5.0 |

^{*}Mean and standard deviation (SD) values of single kernel characteristics were calculated from 300 kernels

^{**}Deoxynivalenol (DON) and flour damaged starch values were provided by NDSU Hard Spring Wheat Quality Lab.

Flour Characteristics by Location

| | | Flour Extraction | | | | Flou | r Color | | | Flour | Falling |
|---------------|------------|------------------|------------|-----------------------------|------|------|---------|-----|--------------------------|------------------------|-------------------------|
| ID | - | TWB (%) | TPB (%) | Flour /Bu Wheat (lbs) | L* | b* | L | b | Flour Moisture (%) | Ash (14% mb) (%) | No (Malted) (sec) |
| Watertown (B) | | | | | | | | | | | |
| ND818 | В3 | 66.2 | 69.8 | 41.8 | 91.0 | 8.3 | 88.5 | 8.0 | 12.6 | 0.578 | 270 |
| SD3997 | В6 | 68.4 | 74.7 | 43.4 | 90.2 | 8.0 | 87.7 | 7.7 | 12.6 | 0.564 | 260 |
| Glenn | В8 | 64.6 | 70.4 | 40.5 | 90.3 | 7.8 | 87.7 | 7.5 | 13.3 | 0.550 | 251 |
| 10 Fx Inc 1 | В9 | 65.9 | 69.7 | 41.6 | 91.1 | 7.6 | 88.7 | 7.3 | 12.8 | 0.525 | 258 |
| SY Soren | B12 | 60.3 | 64.0 | 38.4 | 91.2 | 9.3 | 88.9 | 9.0 | 12.1 | 0.569 | 251 |
| SD4023 | B13 | 66.2 | 70.8 | 41.8 | 91.3 | 8.7 | 89.0 | 8.4 | 12.6 | 0.556 | 258 |
| Casselton (C) | | | | | | | | | | | |
| ND818 | C3 | 68.2 | 72.2 | 43.0 | 90.0 | 9.8 | 87.4 | 9.3 | 12.8 | 0.572 | 249 |
| SD3997 | C6 | 67.1 | 71.3 | 42.3 | 90.5 | 8.1 | 87.9 | 7.8 | 12.5 | 0.442 | 260 |
| Pivot | C7 | 66.6 | 70.4 | 42.1 | 90.8 | 10.1 | 88.3 | 9.6 | 12.4 | 0.579 | 257 |
| Glenn | C8 | 66.5 | 70.2 | 41.9 | 90.0 | 8.2 | 87.3 | 7.9 | 12.7 | 0.521 | 245 |
| 10 Fx Inc 1 | C 9 | 66.5 | 70.5 | 41.9 | 91.2 | 7.6 | 88.8 | 7.4 | 12.8 | 0.536 | 253 |
| ND SW 703 | C10 | 66.4 | 71.9 | 42.1 | 91.6 | 7.9 | 89.3 | 7.7 | 12.3 | 0.567 | 249 |
| MN06028 | C11 | 67.5 | 71.6 | 42.9 | 91.2 | 7.2 | 88.9 | 7.0 | 12.5 | 0.482 | 247 |
| SY Soren | C12 | 66.2 | 70.2 | 41.7 | 90.7 | 10.2 | 88.2 | 9.7 | 12.6 | 0.518 | 255 |
| SD4023 | C13 | 66.7 | 70.4 | 42.1 | 91.0 | 9.6 | 88.6 | 9.2 | 12.1 | 0.503 | 248 |
| WB-Mayville | C14 | 67.2 | 71.2 | 42.5 | 90.4 | 8.6 | 87.9 | 8.3 | 12.6 | 0.458 | 254 |
| Crookston (K) | ĺ | | | | | | | | | | |
| ND818 | КЗ | 70.1 | 75.0 | 44.3 | 90.8 | 9.0 | 88.4 | 8.7 | 12.4 | 0.520 | 254 |
| Pivot | К7 | 67.3 | 71.7 | 42.6 | 90.9 | 10.1 | 88.5 | 9.6 | 12.3 | 0.497 | 260 |
| Glenn | К8 | 60.8 | 64.3 | 38.4 | 91.4 | 7.0 | 89.0 | 6.8 | 12.4 | 0.480 | 250 |
| 10 Fx Inc 1 | К9 | 71.2 | 77.0 | 44.7 | 90.7 | 8.2 | 88.2 | 7.9 | 12.8 | 0.531 | 250 |
| MN06028 | K11 | 67.1 | 71.0 | 42.4 | 91.8 | 6.5 | 89.6 | 6.3 | 12.5 | 0.496 | 245 |
| SY Soren | K12 | 63.9 | 67.7 | 40.4 | 91.2 | 9.4 | 88.9 | 9.0 | 12.4 | 0.511 | 260 |
| WB-Mayville | K14 | 66.5 | 70.4 | 42.0 | 91.3 | 7.8 | 88.9 | 7.6 | 12.0 | 0.511 | 265 |
| Williston (W) | | | | | | | | | | | |
| ND905CL | W1 | 62.0 | 67.8 | 39.1 | 90.0 | 9.4 | 87.4 | 9.0 | 12.8 | 0.454 | 242 |
| Line A | W2 | 55.2 | 62.5 | 34.9 | 91.4 | 8.6 | 89.0 | 8.3 | 12.4 | 0.529 | 249 |
| ND818 | W3 | 64.0 | 68.1 | 40.2 | 91.0 | 9.0 | 88.6 | 8.6 | 12.9 | 0.409 | 246 |
| MT0832 | W4 | 63.3 | 68.0 | 39.8 | 91.6 | 7.3 | 89.3 | 7.1 | 12.7 | 0.432 | 246 |
| Line B | W5 | 59.8 | 66.7 | 37.7 | 91.6 | 7.3 | 89.3 | 7.1 | 13.0 | 0.457 | 247 |
| Glenn | W8 | 66.2 | 69.3 | 41.5 | 91.1 | 7.7 | 88.7 | 7.5 | 13.3 | 0.432 | 250 |
| ND SW 703 | W10 | 61.2 | 65.0 | 38.7 | 91.3 | 8.0 | 88.9 | 7.8 | 12.4 | 0.454 | 246 |

Farinograph Characteristics by Location

| | | Water Abs | Water Abs | Arrival | Peak | Dough | | |
|---------------|------------|--------------|-----------|---------|-------|-----------|------|-------|
| | | (500bu) | (14% mb) | Time | Time | Stability | MTI | ттв |
| Sample ID | | (%) | (%) | (min) | (min) | (min) | (bu) | (min) |
| Watertown (B) | | (70) | (/0/ | () | () | () | (23) | () |
| ND818 | В3 | 66.0 | 64.3 | 1.7 | 6.0 | 8.6 | 30.0 | 11.0 |
| SD3997 | B6 | 63.2 | 61.1 | 1.6 | 5.7 | 8.4 | 36.0 | 10.0 |
| Glenn | B8 | 63.0 | 62.1 | 1.7 | 3.7 | 8.6 | 26.0 | 9.6 |
| 10 Fx Inc 1 | B9 | 63.6 | 62.0 | 1.6 | 3.3 | 6.8 | 33.0 | 8.1 |
| SY Soren | B12 | 63.8 | 61.5 | 2.1 | 5.4 | 8.1 | 32.0 | 10.3 |
| SD4023 | B13 | 60.5 | 58.9 | 1.8 | 3.0 | 8.1 | 23.0 | 9.2 |
| Casselton (C) | | | | | | | | |
| ND818 | C3 | 63.9 | 62.3 | 3.4 | 9.0 | 10.7 | 31.0 | 13.0 |
| SD3997 | C6 | 61.9 | 60.2 | 2.3 | 7.4 | 10.9 | 28.0 | 12.4 |
| Pivot | C7 | 61.6 | 60.0 | 2.0 | 4.7 | 8.1 | 31.0 | 9.6 |
| Glenn | C8 | 63.1 | 61.6 | 2.4 | 6.0 | 11.3 | 26.0 | 11.8 |
| 10 Fx Inc 1 | C 9 | 64.0 | 62.4 | 2.4 | 5.2 | 9.4 | 19.0 | 11.4 |
| ND SW 703 | C10 | 62.2 | 59.9 | 2.3 | 5.0 | 6.1 | 46.0 | 8.4 |
| MN06028 | C11 | 61.7 | 59.8 | 2.2 | 6.2 | 11.0 | 28.0 | 11.0 |
| SY Soren | C12 | 62.7 | 61.1 | 3.6 | 6.7 | 8.7 | 33.0 | 11.5 |
| SD4023 | C13 | 60.1 | 58.3 | 2.2 | 6.5 | 8.3 | 45.0 | 10.0 |
| WB-Mayville | C14 | 62.0 | 60.3 | 2.2 | 4.5 | 8.0 | 27.0 | 9.8 |
| Crookston (K) | | | | | | | | |
| ND818 | К3 | 66.1 | 64.3 | 2.9 | 6.3 | 8.4 | 30.0 | 10.9 |
| Pivot | К7 | 62.5 | 60.7 | 2.8 | 5.8 | 6.9 | 41.0 | 9.8 |
| Glenn | К8 | 66.1 | 64.2 | 1.7 | 2.7 | 3.6 | 56.0 | 5.2 |
| 10 Fx Inc 1 | К9 | 62.6 | 61.2 | 1.3 | 2.0 | 2.1 | 56.0 | 3.6 |
| MN06028 | K11 | 61.7 | 59.9 | 2.3 | 4.2 | 9.6 | 19.0 | 10.7 |
| SY Soren | K12 | 64.4 | 62.3 | 1.8 | 4.7 | 8.0 | 35.0 | 9.5 |
| WB-Mayville | K14 | 62.4 | 60.2 | 1.9 | 3.4 | 7.1 | 23.0 | 8.6 |
| Williston (W) | | | | | | | | |
| ND905CL | W1 | 65.0 | 63.6 | 6.6 | 14.2 | 13.3 | 11.0 | 20.0 |
| Line A | W2 | 62.3 | 60.0 | 4.3 | 9.0 | 15.6 | 12.0 | 20.0 |
| ND818 | W3 | 64.2 | 63.0 | 5.2 | 12.4 | 14.7 | 5.0 | 20.0 |
| MT0832 | W4 | 61.1 | 59.7 | 4.7 | 10.7 | 15.2 | 16.0 | 18.6 |
| Line B | W5 | 60.3 | 58.8 | 4.0 | 19.7 | 15.9 | 2.0 | 20.0 |
| Glenn | W8 | 62.6 | 61.6 | 5.1 | 20.0 | 14.9 | 3.0 | 20.0 |
| ND SW 703 | W10 | 64.3 | 62.5 | 4.8 | 8.0 | 13.2 | 22.0 | 15.4 |

Mixograph Characteristics by Location

| | | | 1 | Envelope | | Midline | | | | |
|-----------------|------------|---------------------|-----------------------|----------------------|----------------------|-----------------------|----------------------|----------------------|-------------------------------|--|
| Sample ID | | Water Abs* (14% mb) | Peak Time (min) | Peak Value (%) | Peak Width (%) | Peak Time (min) | Peak Value (%) | Peak Width (%) | Peak Integral (%TQ*min) | |
| Watertown (B) | | | | | | | | | | |
| ND818 | В3 | 64.4 | 3.5 | 71.3 | 28.9 | 4.0 | 57.2 | 24.0 | 182.7 | |
| SD3997 | В6 | 62.8 | 5.9 | 68.1 | 29.6 | 5.5 | 53.2 | 26.3 | 234.6 | |
| Glenn | В8 | 63.8 | 5.5 | 75.2 | 43.1 | 6.8 | 54.0 | 22.0 | 301.9 | |
| 10 Fx Inc 1 | В9 | 61.3 | 3.9 | 62.9 | 29.3 | 5.4 | 50.2 | 23.5 | 232.7 | |
| SY Soren | B12 | 62.5 | 3.7 | 65.8 | 35.8 | 5.2 | 50.2 | 16.1 | 218.7 | |
| SD4023 | B13 | 61.3 | 5.4 | 70.0 | 34.3 | 6.2 | 53.4 | 29.1 | 273.8 | |
| Casselton (C) | | | | | | | | | | |
| ND818 | C3 | 64.6 | 3.6 | 81.6 | 37.9 | 4.2 | 64.6 | 30.7 | 197.2 | |
| SD3997 | C6 | 63.8 | 7.3 | 64.3 | 26.4 | 6.8 | 51.0 | 23.9 | 276.4 | |
| Pivot | C7 | 63.8 | 4.7 | 70.5 | 35.8 | 5.3 | 52.7 | 27.1 | 227.7 | |
| Glenn | C8 | 64.6 | 6.3 | 71.5 | 34.1 | 6.7 | 54.6 | 26.9 | 289.6 | |
| 10 Fx Inc 1 | C 9 | 62.6 | 5.4 | 71.6 | 31.0 | 5.4 | 55.4 | 30.7 | 241.7 | |
| ND SW 703 | C10 | 61.8 | 3.3 | 69.8 | 33.2 | 4.3 | 53.8 | 26.5 | 189.4 | |
| MN06028 | C11 | 63.0 | 5.7 | 83.5 | 51.7 | 6.5 | 59.5 | 30.6 | 292.6 | |
| SY Soren | C12 | 63.8 | 4.4 | 71.8 | 34.5 | 4.8 | 54.7 | 28.8 | 206.8 | |
| SD4023 | C13 | 61.9 | 5.9 | 61.7 | 29.1 | 6.5 | 47.6 | 22.3 | 259.9 | |
| WB-Mayville | C14 | 63.2 | 5.5 | 61.8 | 25.7 | 5.5 | 48.4 | 25.8 | 226.6 | |
| Crookston (K) | | | | | | | | | | |
| ND818 | К3 | 62.9 | 3.6 | 79.0 | 27.9 | 3.8 | 64.9 | 26.8 | 191.5 | |
| Pivot | К7 | 63.2 | 3.2 | 71.4 | 29.0 | 3.4 | 56.1 | 28.2 | 145.9 | |
| Glenn | К8 | 61.5 | 7.8 | 67.0 | 36.0 | 8.5 | 48.3 | 29.2 | 376.2 | |
| 10 Fx Inc 1 | К9 | 58.2 | 1.2 | 58.3 | 28.5 | 4.0 | 46.7 | 18.9 | 165.8 | |
| MN06028 | K11 | 61.6 | 4.6 | 63.8 | 37.2 | 7.9 | 49.2 | 20.0 | 339.3 | |
| SY Soren | K12 | 61.7 | 4.7 | 61.3 | 24.8 | 4.4 | 48.5 | 22.1 | 183.2 | |
| WB-Mayville | K14 | 61.1 | 1.7 | 53.6 | 27.5 | 5.8 | 40.5 | 16.9 | 220.2 | |
| Williston (W) | | | | | | | | | | |
| ND905CL | W1 | 68.7 | 5.1 | 82.2 | 41.0 | 5.4 | 61.3 | 37.3 | 242.5 | |
| Line A | W2 | 68.4 | 13.9 | 73.1 | 41.2 | 14.7 | 52.6 | 30.5 | 577.8 | |
| ND818 | W3 | 66.0 | 6.1 | 80.5 | 32.4 | 6.3 | 63.7 | 31.5 | 288.2 | |
| MT0832 | W4 | 68.4 | 8.8 | 69.0 | 38.2 | 9.2 | 50.1 | 32.2 | 356.6 | |
| Line B | W5 | 68.4 | 14.4 | 74.8 | 39.1 | 14.8 | 56.0 | 30.1 | 548.0 | |
| Glenn | W8 | 68.7 | 9.5 | 81.4 | 40.5 | 10.0 | 59.9 | 35.8 | 416.6 | |
| ND SW 703 | W10 | 66.6 | 4.1 | 85.5 | 46.7 | 5.2 | 63.7 | 29.9 | 250.9 | |
| * Water absorpt | | | | | | | | | | |

⁸³

Interpreting Mixogram Results

Among the numbers on the previous page, the time to peak (maximum mixing resistance) for both the top of the envelope and mid line is shown, including envelope and mid line % of full value. These values are traditionally the most meaningful. A mid line peak time around 3 to 5 minutes and 60% scale are usually about right for bread flour. Very steep slopes for left-of-peak and right-of-peak are undesirable, which indicate a flour sample with low tolerance and high sensitivity to mixing time.

Delayed peaks and narrow widths (especially at about 8 minutes) are often taken as indicating 'weakness'.

Integral values for the midline section are for the areas beneath the mid line from time zero to the point in question. Units are the vertical axis (% torque) multiplied by the horizontal axis (minutes). These values represent the work put into the flour and water in order to develop the dough.

In summary, the mid line time to peak and % peak values, the top line ascending and descending slopes, and the bandwidth at 8 minutes are the values most used. 'Best' values are typically determined by the breeder, miller, and baker. (Mixsmart Documentation and Instructions, A.E. Walker and C.E. Walker, 2004, National Mfg.)

Extensigraph Characteristics by Location

(measured 45 min after mixing)

| | | Water Abs. | Energy (Area) | Extensibility | Resistance at 50 mm Extension | Maximum Resistance | Ratio Number | Ratio Number (Max.) |
|---------------|------------|---------------|--------------------|---------------|-------------------------------------|-----------------------|-----------------|---------------------------|
| ID | | (%) | (cm ²) | (mm) | (BU) | (BU) | | |
| Watertown (B) | | | | | | | | |
| ND818 | В3 | 64.0 | 124 | 228 | 238 | 399 | 1.0 | 1.7 |
| SD3997 | В6 | 61.2 | 131 | 195 | 282 | 523 | 1.4 | 2.7 |
| Glenn | B8 | 61.0 | 160 | 216 | 296 | 573 | 1.4 | 2.7 |
| 10 Fx Inc 1 | В9 | 61.6 | 124 | 192 | 289 | 485 | 1.5 | 2.5 |
| SY Soren | B12 | 61.8 | 133 | 196 | 299 | 529 | 1.5 | 2.7 |
| SD4023 | B13 | 58.5 | 145 | 208 | 302 | 522 | 1.5 | 2.5 |
| Casselton (C) | | | | | | | | |
| ND818 | C3 | 61.9 | 154 | 250 | 232 | 478 | 0.9 | 1.9 |
| SD3997 | C6 | 59.9 | 151 | 232 | 245 | 510 | 1.1 | 2.2 |
| Povot | C7 | 59.6 | 144 | 228 | 259 | 476 | 1.1 | 2.1 |
| Glenn | C8 | 61.1 | 182 | 251 | 273 | 555 | 1.1 | 2.2 |
| 10 Fx Inc 1 | C 9 | 62.0 | 147 | 211 | 293 | 538 | 1.4 | 2.5 |
| ND SW 703 | C10 | 60.2 | 134 | 191 | 322 | 532 | 1.7 | 2.8 |
| MN06028 | C11 | 59.7 | 201 | 252 | 296 | 628 | 1.2 | 2.5 |
| SY Soren | C12 | 60.7 | 165 | 250 | 246 | 514 | 1.0 | 2.1 |
| SD4023 | C13 | 58.1 | 154 | 230 | 249 | 523 | 1.1 | 2.3 |
| WB-Mayville | C14 | 60 | 154 | 216 | 304 | 542 | 1.4 | 2.5 |
| Crookston (K) | | | | | | | | |
| ND818 | К3 | 64.1 | 149 | 249 | 248 | 443 | 1.0 | 1.8 |
| Povot | K7 | 60.5 | 142 | 237 | 250 | 448 | 1.1 | 1.9 |
| Glenn | К8 | 64.1 | 131 | 207 | 267 | 482 | 1.3 | 2.3 |
| 10 Fx Inc 1 | К9 | 60.6 | 79 | 166 | 241 | 352 | 1.5 | 2.1 |
| MN06028 | K11 | 59.7 | 171 | 221 | 308 | 589 | 1.4 | 2.7 |
| SY Soren | K12 | 62.4 | 118 | 203 | 258 | 438 | 1.3 | 2.2 |
| WB-Mayville | K14 | 60.4 | 125 | 189 | 309 | 499 | 1.6 | 2.6 |
| Williston (W) | | | | | | | | |
| ND905CL | W1 | 63.0 | 151 | 250 | 228 | 484 | 0.9 | 1.9 |
| Line A | W2 | 60.3 | 224 | 254 | 311 | 736 | 1.2 | 2.9 |
| ND818 | W3 | 62.2 | 164 | 252 | 252 | 495 | 1.0 | 2.0 |
| MT0832 | W4 | 59.1 | 179 | 251 | 264 | 570 | 1.1 | 2.3 |
| Line B | W5 | 58.3 | 201 | 255 | 284 | 644 | 1.1 | 2.5 |
| Glenn | W8 | 60.6 | 155 | 252 | 226 | 509 | 0.9 | 2.0 |
| ND SW 703 | W10 | 64.3 | 178 | 251 | 289 | 532 | 1.2 | 2.1 |

Hard Red Spring Wheat Breeding Quality Target Values

| | Quality Parameter | Extra Strong | Traditional Strong |
|--------------------|---|-----------------|-----------------------|
| Wheat | Test Weight (lb/bu) (Grading Factor) | 60 | 60 |
| | Protein (12% m.b.) | 14.5 | 14.5 |
| | Ash (14% m.b.) | <1.65 | <1.65 |
| | Vitreousness (% Dark Hard & Vitreous, DHV) | 80 | 80 |
| | 1000 kernel weight (g) | >31 | >31 |
| | Falling Number (seconds) | 400 | 400 |
| | Wheat Hardness (SKCS) | 80 | 80 |
| | Wheat Hardness (NIR) | 70 | 70 |
| Milling | Flour Extraction | | |
| | Buhler Lab Mill (%, @ 0.48 ash) | 70 | 70 |
| | Quadrumat Senior (%, @ 0.48 ash) | 70 | 70 |
| | Protein Loss (%) | <1.0 | <1.0 |
| Flour | Ash (14%m.b.) | 0.48 | 0.48 |
| | Color (L* value) | 90 | 90 |
| | Wet Gluten (%, 14% m.b. @ 13.5% protein) | 36 | 36 |
| Farinograph | Absorption (%) | 64 | 64 |
| (50 g bowl) | Peak Time (Minutes) | 15 | 10 |
| | Stability (Minutes) | 25 | 15 |
| | Classification (1-weak, 8-strong) ¹ | 8 | 6.5 |
| Extensograph | Maximum Resistance to Extension (BU) | 800 | 600 |
| (45 min. stretch) | Extensibility (cm) | 20 | 22 |
| Mixograph | Classification (1=weak, 8=strong) ¹ | 8 | 6 |
| Bread ² | Loaf Volume (cc) | 1050 | 1050 |
| | Grain & Texture (1=poor -10 excellent) ¹ | 8.5 | 8.5 |

¹Subjective ratings and classifications are from the North Dakota State University - Hard Red Spring Wheat Quality Laboratory

Note: HRS Wheat Breeding Quality Targets were developed by a committee of HRS wheat breeders and quality personnel. Contact Brian Sorenson, Northern Crops Institute for more information.

²Bread Quality based on 100g pup loaf, straight dough method, North Dakota State University - Hard Red Spring Wheat Quality Laboratory

HRS Wheat Breeding Quality Target Values Important Points for Use

- 1. <u>Breeding Target Values are a Tool.</u> The values shown are targets and should be seen as a tool to help breeders meet the market needs for end-use quality.
- 2. They reflect the surveyed quality needs of our export markets, but also meet the needs of the domestic markets.
- 3. Standard or check varieties and different locations are still needed due to location and yearly weather variations.
- 4. Target values should be compared to actual quality data on experimental lines after several years of testing at multiple locations, to help determine if the line would meet the industry needs for quality before release as a named variety.
- 5. These targets will be reviewed periodically and updated as needed
- 6. "Traditional Strong" and "Extra Strong" categories differ in their gluten strength or end-use functionality. In a 2003 survey, over 75% of our export markets prefer Hard Red Spring Wheat with quality represented by the "Traditional Strong" target values.
- 7. Utilization of these breeding targets by all HRS wheat breeders is essential to providing better uniformity and consistency and meeting the needs of our domestic and export markets.